

USER MANUAL UMAX030800

Version 1.0.1

1 Input, 1 Output Isolated Signal Converter SAE J1939

USER MANUAL

P/N: AX030800

VERSION HISTORY

	Version	Date	Author	Modification
	1.0.0	May 17, 2024	Peter Sotirakos	Initial draft
Ī	1.0.1	Oct. 10, 2024	M Ejaz	

ACRONYMS

ACK Positive Acknowledgement (from SAE J1939 standard)

BATT +/- Battery positive (a.k.a. Vps) or Battery Negative (a.k.a. GND)

DIN Digital Input is used to measure active high or low signals.

DM Diagnostic Message (from SAE J1939 standard)

DTC Diagnostic Trouble Code (from SAE J1939 standard)

EA Axiomatic Electronic Assistant (A Service Tool for Axiomatic ECUs)

ECU Electronic Control Unit (from SAE J1939 standard)

GND Ground reference (a.k.a. BATT-)

I/O Inputs and Outputs

MAP Memory Access Protocol

NAK Negative Acknowledgement (from SAE J1939 standard)

PDU1 A format for messages that are to be sent to a destination address, either specific or

global (from SAE J1939 standard)

PDU2 A format used to send information that has been labeled using the Group Extension

technique and does not contain a destination address.

PGN Parameter Group Number (from SAE J1939 standard)

PropA Message that uses the Proprietary A PGN for peer-to-peer communication.

PropB Message that uses a Proprietary B PGN for broadcast communication.

PWM Pulse Width Modulation

RPM Rotations per Minute

SPN Suspect Parameter Number (from SAE J1939 standard)

TP Transport Protocol

UIN Universal input is used to measure voltage, current, frequency or digital inputs.

Vps Voltage Power Supply (a.k.a. BATT+)

%dc Percent Duty Cycle (Measured from a PWM input)

Note:

An Axiomatic Electronic Assistant KIT may be ordered as P/N: AX070502 or AX070506K

TABLE OF CONTENTS

_	/IEW OF CONTROLLER	
	out Function Blocks	
1.1.1.	Input Type	
1.1.2.	Pullup / Pulldown Resistor Options	
1.1.3.	Input Polarity	
1.1.4.	Debounce Time	
1.1.5.	Frequency/PWM Input Averaging	
1.1.6.	Additional Software Debounce Filter	
1.1.7.	Minimum and Maximum Ranges	11
1.1.8.	Input Software Filter Types	
1.1.9.	Counter Type	
1.2. O	utput Function Blocks	
1.2.1.	Output Type	
1.2.2.	Minimum and Maximum Ranges	13
1.2.3.	Common Parameters	
1.2.4.	Analog Voltage / Current Output	15
1.2.5.	Digital Frequency / PWM Output	15
1.2.6.	Digital ON / OFF Output	15
1.3. In	ernal Function Block Control Sources	16
1.4. Co	onstant Data	17
1.5. M	ath Function Block	17
1.6. Co	onditional Logic Block	18
1.7. Lo	okup Table Function Block	19
1.8. Pr	ogrammable Logic Function Block	20
1.9. Se	et / Reset Latch Function Block	21
1.10.	Diagnostic Function Blocks	22
1.11.	DTC React	25
1.12.	CAN Transmit Message Function Block	26
1.12.1.	CAN Transmit Message Setpoints	26
1.12.2.	CAN Transmit Signal Setpoints	27
	CAN Receive Function Block	
2. INSTA	LATION INSTRUCTIONS	29
	mensions and Pinout	
3. OVER	/IEW OF J1939 FEATURES	31
	roduction to Supported Messages	31
3.2. N	AME, Address and Software ID	32
4. ECU S	ETPOINTS ACCESSED WITH AXIOMATIC ELECTRONIC ASSISTANT	35
4.1. Ad	cessing the ECU Using Axiomatic Electronic Assistant	35
4.2. J1	939 Network Parameters	35
4.3. In	out Setpoints	36
4.4. O	tput Setpoints	37
4.5. Co	onstant Data List	39
4.6. M	ath Function Block	40
4.7. Co	onditional Logic Block Setpoints	42
4.8. Lo	okup Table	43
4.9. Pr	ogrammable Logic	44
4.10.	Set-Reset Latch Block	
4.11.	General Diagnostics Options	47
4.12.	Diagnostics Blocks	48
4.13.	DTČ React Function Block	
4.14.	CAN Transmit Setpoints	
4.15.	CAN Receive Setpoints	53
	SHING OVER CAN WITH THE AXIOMATIC EA BOOTLOADER	
Annondiy A	- Tachnical Specifications	۸_1

Table 1 – Input Type Options	9
Table 2 – Pullup/Pulldown Resistor Options	9
Table 3 – Input Polarity Options	9
Table 4 – Input Averaging Options	10
Table 5 – Additional Software Debounce Filter Options	10
Table 6 – Input Filtering Types	11
Table 7 – Counter Input Types	
Table 8 – Output Types	13
Table 9 – Enable Response Options	14
Table 10 – Override Response Options	
Table 11 – Control Source Options	
Table 12 – Control Source Number Options	
Table 13 – Math Function X Operator Options	
Table 14 – Input Operator Options	
Table 15 – Condition Operator Options	
Table 16 – X-Axis Type Options	
Table 17 – PointN – Response Options	
Table 18 – Table X - Condition Y Operator Options	
Table 19 – Table X - Conditions Logical Operator Options	
Table 20 – Set-Reset Function block operation.	
Table 21 – Lamp Set by Event in DM1 Options	
Table 22 – FMI for Event Options	
Table 23 – Low Fault FMIs and corresponding High Fault FMIs	
Table 24 – AX030800 Connector Pinout	
Table 25 – J1939 Network Setpoints	
Table 26 – Universal Input Setpoints	
Table 27 – Universal Output Setpoints	
Table 28 – Math Function Setpoints	
Table 29 – Default Conditional Block Setpoints	
Table 30 – Lookup Table Setpoints	
Table 31 – Programmable Logic Setpoints	
Table 32 – Default Set-Reset Latch Block Setpoints	
Table 33 – General Diagnostics Options Setpoints	
Table 34 – Diagnostic Block Setpoints	
Table 35 – DTC React Setpoints	
Table 36 – CAN Transmit Message Setpoints	
Table 37 - CAN Receive Setnoints	5/

Figure 1 – Block Diagram for the 1 Input, 1 Output, Isolated Signal Converter	8
Figure 2 - Digital Input Debounce Time	10
Figure 3 – Linear Slope Calculations	15
Figure 4 – Non-digital source to Digital Input	17
Figure 5 – Conditional Block Diagram	19
Figure 6 – Double Minimum and Maximum Error Thresholds	23
Figure 7 – AX030800 Dimensional Drawing	29
Figure 8 – AX030800 Connector Diagram	
Figure 9 – General ECU Information	
Figure 10 – Screen Capture of J1939 Setpoints	35
Figure 10 – Screen Capture of Universal Input Setpoints	36
Figure 12 – Screen Capture of Universal Output Setpoints	37
Figure 13 – Screen Capture of Constant Data List Setpoints	39
Figure 14 – Screen Capture of Math Function Block Setpoints	40
Figure 15 – Screen Capture of Conditional Block Setpoints	42
Figure 16 – Screen Capture of Lookup table Setpoints	43
Figure 17 – Screen Capture of Programmable Logic Setpoints	45
Figure 18 – Screen Capture of Set-Reset Latch Block Setpoints	46
Figure 19 – Screen Capture of General Diagnostics Options Setpoints	47
Figure 20 – Screen Capture of Diagnostic Block Setpoints	48
Figure 21 – DTC React Setpoints	51
Figure 22 – Screen Capture of CAN Transmit Message Setpoints	52
Figure 23 – Screen Capture of CAN Receive Message Setpoints	53

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TDAX030800 Technical Datasheet, Axiomatic Technologies

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Technologies

This document assumes the reader is familiar with the SAE J1939 standard. Terminology from the standard is used, but not described in this document.



NOTE: This product is supported by Axiomatic Electronic Assistant V4.10.78.0 and higher.

1. OVERVIEW OF CONTROLLER

This User Manual describes the architecture and functionality of the 1 Input, 1 Output, Isolated Signal Converter. Throughout the document this controller may be referred to as the ECU (Electronic Control Unit).

The 1 Input, 1 Output, Isolated Signal Converter is designed to measure various types of inputs and convert the data into different types of outputs, while transmitting data over a SAE J1939 CAN Network. The input is configurable to measure frequency, PWM, resistive, analog, or digital inputs/signals. The output is able to produce a variety of The ECU provides a comprehensive set of configurable settings, allowing users to create custom configurations without the need for reprogramming. This versatile set of controls enables users to program the ECU for a broad spectrum of applications without needing custom software.

Electronic Assistant (EA) is used to configure the 1 Input, 1 Output, Isolated Signal Converter. Programming configurable parameters, or EA setpoints, are listed in Section 4. Setpoint configuration can be saved in a file which can then be utilized to program the same configuration to different 1 Input, 1 Output, Isolated Signal Converter unit. Throughout this document, setpoint names are referred to with bolded text in double-quotes, and the setpoint option is referred to with italicized text in single-quotes. For example, "Input Type" setpoint configured to option 'Frequency Input'.

The 1UIN-1AOUT-ISOL-LW Controller can be ordered using part number AX030800.

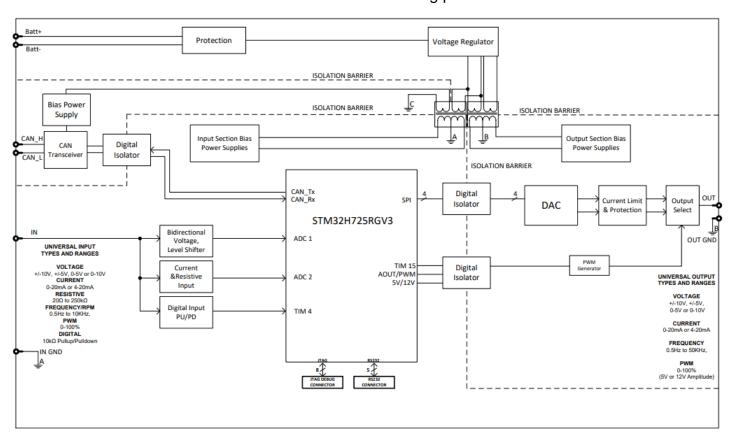


Figure 1 – Block Diagram for the 1 Input, 1 Output, Isolated Signal Converter

1.1. Input Function Blocks

The controller is equipped with one input, which is configurable to measure Analog Voltage, Analog Current, Resistive Input, Frequency, PWM, Digital Input or Pulse Count signals.

1.1.1. Input Type

The type of input measured is set by the "**Input Type**" parameter. It's important to select this type first before configuring other setpoints for the input, because depending on the type selected the other setpoints will be enabled or disabled and will have different interpretations. Table 1 outlines the possible input types selectable for the input.

Input Types	Value	Min Range	Max Range	Units
Input Not Implemented	0	-	-	-
Voltage Input 0 to 5 V	12	0	5	V
Voltage Input 0 to 10 V	13	0	10	V
Voltage Input -5 to 5 V	14	-5	5	V
Voltage Input -10 to 10 V	15	-10	10	V
Current Input 0 to 20 mA	20	0	20	mA
Current Input 4 to 20 mA	21	4	20	mA
Resistive Input	30	30	250,000	Ohms
Frequency Input	40	0*	10,000*	Hz
PWM Duty Cycle Input	50	0	100	%
Digital Input Normal Logic	60	0	1	-
Digital Input Inverse Logic	61	0	1	-
Digital Input Latched Logic	62	0	1	-
Counter Input Window Measure	70	0	250,000	Pulses
Counter Input Timed Pulses	71	0	250,000	Pulses
Counter Input Trigger Pulses	72	0	1	Pulses

Table 1 – Input Type Options

1.1.2. Pullup / Pulldown Resistor Options

With Input Types: Frequency, PWM, Digital, or Counter, the user has the option of three different options for the "Pullup/Pulldown Resistor" as listed in Table 2.

0	No Pull	
1	Pull-Up Enabled	
2	Pull-Down Enabled	

Table 2 – Pullup/Pulldown Resistor Options

1.1.3. Input Polarity

In the case of Digital or Counter Inputs, the "**Input Polarity**" setpoint can be selected to choose which input values will be evaluated to True or False. When '*Active High*' is selected, high signals will evaluate to True, and low ones to False, not counting any additional logic used. Table 3 shows the options for this setpoint.

0	Active High
1	Active Low

Table 3 - Input Polarity Options

1.1.4. Debounce Time

The "**Debounce Time**" parameter is a useful parameter in cases where the digital input signal coming into the controller is noisy. Figure 2 shows how the Debounce Time helps detect a correct input signal.

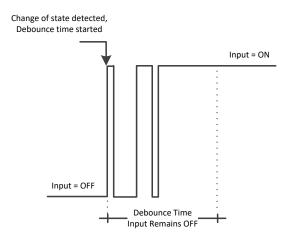


Figure 2 - Digital Input Debounce Time

1.1.5. Frequency/PWM Input Averaging

The "Frequency/PWM Input Averaging" parameter is only used if a PWM, Frequency or Counter Input Type is selected. This setpoint is used to define a moving average filter on the input signal. The options for this setpoint, and possible sizes for the filter are listed in Table 4.

0	No Averaging
1	3 Readings
2	5 Readings
3	10 Readings

Table 4 - Input Averaging Options

1.1.6. Additional Software Debounce Filter

If a PWM, Frequency or Counter Input Type is selected, the "Additional Software Debounce Filter" parameter may be used. This setpoint is used to create a debounce filter on the input signal. The options for this setpoint, and possible sizes for the filter are listed in Table 5.

0	No Filter
1	142 ns
2	1.14 μs
3	6.10 µs

Table 5 – Additional Software Debounce Filter Options

1.1.7. Minimum and Maximum Ranges

The "Minimum Range" and "Maximum Range" setpoints are used to create the overall useful range of the inputs. For example, if "Minimum Range" is set to 0Hz and "Maximum Range" is set to 1000Hz, the overall useful range (0-100%) is between 0Hz to 1000Hz. Anything below the "Minimum Range" will saturate at "Minimum Range". Similarly, anything above the "Maximum Range" will saturate at "Maximum Range". In order to generate an input fault if the measured input falls output of the "Minimum Range" or "Maximum Range", the Diagnostics function block can be used.

1.1.8. Input Software Filter Types

All input types with the exception of Discrete Voltage Input and Pulse Counter Input can be filtered using "Software Filter Type" and "Software Filter Constant" setpoints. There are three (3) filter types available as listed in Table 6.

0	No Filtering	
1	Moving Average	
2	Repeating Average	

Table 6 - Input Filtering Types

The first filter option 'No Filtering' provides no filtering to the measured data. Thus the measured data will be directly used to the any function block which uses this data.

The second option, 'Moving Average', applies the Equation 1 below to measured input data, where Value represents the current input measured data, while Value_{N-1} represents the previous filtered data.

$$Value_{N} = Value_{N-1} + \frac{(Input - Value_{N-1})}{Filter\ Constant}$$

Equation 1 – Moving Average Filter Function

The third option, Repeating Average, applies *Equation 2* below to the measured input data, where N is the value of the "**Software Filter Constant**" setpoint. The filtered input, Value, is the average of all input measurements taken in N number of reads. When the average is taken, the filtered input will remain until the next average is ready.

$$Value = \frac{\sum_{0}^{N} Input_{N}}{N}$$

Equation 2 - Repeating Average Transfer Function

1.1.9. Counter Type

The converter supports three different variations of the Counter input type. These variations are listed in Table 7 below:

	Input Type	Description	
70	Counter Input Window Measure	Pulses Within Measuring Window	
71	Counter Input Timed Pulses	Time Measurement of Pulse Count	
72	Counter Input Trigger Pulses	Trigger on Pulse Count Completion	

Table 7 - Counter Input Types

The first option 'Counter Input Window Measure' is used to count the number of pulses that occur within a configurable time frame (Measuring Window) in terms of milliseconds. This particular Counter type uses "Measuring Window" to select the time frame in which pulses are to be counted.

'Time Measurement of Pulse Count' is another option which allows time measurement of selected number of pulses to occur. Time measurement can be from 0ms to 65,000ms. If the time measurement has reached it maximum but not yet counted the selected number of pulses, the time will remain at maximum value. Therefore, it is important to select a number of pulses which could occur within the maximum time frame. Once the selected number of pulses has been read, the time will be restarted until the pulses have been read.

'Trigger on Pulse Count Completion' triggers an ON signal as soon as the selected number of pulses have been read. Setpoints "Pulses to Count", "Edge to Trigger Pulse" and "Trigger on First Pulse" work together in this particular Counter type. When the controller reads all pulses in "Pulses to Count", the input will be triggered ON until the next pulse is received which will reset the trigger to OFF. The setpoint "Edge to Trigger" determines on which edge of the pulse is the pulse count to be incremented. If the edge selected is 'Falling Edge', then the pulse count will not be incremented until the falling edge of the pulse is received. Likewise, if the selected edge is 'Rising Edge', then the pulse count will be incremented as soon as the rising edge of the pulse is received. The other setpoint is "Trigger on First Pulse". This setpoint gives the user the option of triggering on the first pulse counted or the last pulse counted in "Pulses to Count".

For example, if "Pulses to Count" is set to 100, "Edge to Trigger" is set to Rising Edge and "Trigger on First Pulse" is set to TRUE, then the rising edge of the first pulse will trigger an ON signal. The signal will remain ON until the rising edge of the second pulse is received which turns the signal to OFF. After a count of another 100 pulses is met, the signal will turn back ON and the cycle starts again.

1.2. Output Function Blocks

The controller is equipped with one output, which is configurable to produce Analog Voltage, Analog Current, Frequency, PWM, or Digital Output signals.

1.2.1. Output Type

The type of output set by the ECU is determined by the "**Output Type**" parameter. It's important to select this type first before configuring other setpoints for the output, because depending on the type selected the other setpoints will be enabled or disabled and will have different interpretations. Table 1 outlines the possible output types selectable for the output.

Input Types	Value	Min Range	Max Range	Units
Output Not Implemented	0	-	-	-
Voltage Output 0 to 5 V	1	0	5	V
Voltage Output 0 to 10 V	2	0	10	V
Voltage Output -5 to 5 V	3	-5	5	V
Voltage Output -10 to 10 V	4	-10	10	V
Current Output 0 to 20 mA	5	0	20	mA
Current Output 4 to 20 mA	6	4	20	mA
Frequency Output	7	0*	10,000*	Hz
PWM Duty Cycle Output	8	0	100	%
Digital Output Normal Logic	9	0	1	-
Digital Output Inverse Logic	10	0	1	-
Digital Output Latched Logic	11	0	1	-
Digital Output Inverse Latched Logic	12	0	1	-
Digital Output Blink Logic	13	0	1	-

Table 8 – Output Types

1.2.2. Minimum and Maximum Ranges

The "Minimum Range" and "Maximum Range" setpoints are used to create the overall useful range of the inputs. For example, if "Minimum Range" is set to 0Hz and "Maximum Range" is set to 1000Hz, the overall useful range (0-100%) is between 0Hz to 1000Hz. Anything below the "Minimum Range" will saturate at "Minimum Range". Similarly, anything above the "Maximum Range" will saturate at "Maximum Range". In order to generate an input fault if the measured input falls output of the "Minimum Range" or "Maximum Range", the Diagnostics function block can be used.

1.2.3. Common Parameters

The output value is determined using three different sets of inputs: the **Control**, **Enable**, and **Override** input. Each input can be selected from the list of sources described in Section 1.3. The "**Control Source**" must first be selected to allow the other parameters to become available. The the "**Control Number**" parameter is used alongside the source to determine which input is selected. This logic follows for the Enable and Override inputs as well, however the control source is the default driver of the output value with no other source selected.

The **Enable** input is used to disable the output given the source selected, and determine the behaviour of the output when disabled. The input is used as a digital input, providing either ON or OFF logic, and the "**Enable Response**" setpoint is used to select the response to the source. The available responses are shown in Table 9 below.

Value	Meaning	
0	Enable When ON Else Shut Off	
1	Enable When ON Else Ramp Off	
2	Enable When ON Else Keep Last Value	
3	Enable When OFF Else Shut Off	
4	Enable When OFF Else Ramp Off	
5 Enable When OFF Else Keep Last Value		

Table 9 – Enable Response Options

The **Override** input is used to supersede the output logic, reading the input as digital. The result of the input is determined using the "**Override Response**" and "**Output at Override**" parameters. The input can read as either active high or low, as described in Table 10 below. Using the "**Output at Override**" setpoint, any value within the range of the selected output type may be entered.

Value	Meaning	
0	Override When ON	
1	Override When OFF	

Table 10 - Override Response Options

If all three inputs are configured and in use, the output will be determined in the following order of precedence; Override Input, Enable Input, Control Input. The output logic will be determined by the next input if the condition of the source is determined false, i.e. if the Override input has ON logic, and the response is set to 'Override When OFF' then the Override source will not drive the output and it will instead look at the Enable source. Following the same pattern, if the Enable input resolves to false, the Control source will then drive the output logic.

The output is also configured using a series of timing setpoints. The "**Delay Time**" setpoint can be used to add a period of delay before the output logic is evaluated. In order to prevent abrupt changes at the output due to sudden changes in the command input, the user can choose to use the independent up or down ramps to smooth out the response. The "**Ramp Up Time**" and "**Ramp Down Time**" parameters are set in milliseconds, and the step size of the output change will be determined by taking the absolute value of the output range and dividing it by the ramp time. However, these setpoints are set to zero by default since in most signal conversion applications, fast response times are desired.

Aside from the Digital Output types, all other output types respond in a linear manner to changes in the control source per the calculation shown in Figure 3.

$$y = mx + a$$

$$m = \frac{Y \max - Y \min}{X \max - X \min}$$

$$a = Y \min - m * X \min$$

Figure 3 – Linear Slope Calculations

Where X and Y are defined as:

Xmin = Control Input Minimum Ymin = "Minimum Range"

Xmax = Control Input Maximum Ymax = "Maximum Range"

In all cases, while the X-axis has the constraint that Xmin < Xmax, there is no such limitation on the Y-axis. This allows for a negative slope so that as the control input signal increases, the target output value decreases. Or it allows output to follow control signal inversely.

1.2.4. Analog Voltage / Current Output

Current Outputs can be configured to different ranges as 0-20mA, 4-20mA and +/- 20mA and Voltage Outputs can be configured to 0-5V, 0-10V, +/-5V and +/-10V. Simply setting the "**Minimum Range**" and "**Maximum Range**" to a corresponding value in each range will drive the output to different range options. The unit of measurement for current output variables is milliamps [mA] and volts [V] for voltage outputs.

1.2.5. Digital Frequency / PWM Output

Pulse Width Modulated outputs use a fixed frequency determined by the value in the "**PWM Frequency/Duty Cycle**" setpoint and frequency outputs use a fixed duty cycle as selected by this setpoint. The unit of measurement for PWM output variables is percentage [%] and Hertz [Hz] for the frequency outputs.

1.2.6. Digital ON / OFF Output

When the "Output Type" parameter is selected as any of the following types, the output will act as a digital output: 'Digital Output Normal Logic', 'Digital Output Inverse Logic', 'Digital Output Inverse Latched Logic', 'Digital Output Blink Logic'. Using the "Digital Voltage" setpoint, the voltage of the output can be selected to be either 5V or 12V when the logical value of the output is ON. When the output type is set to 'Digital Output Blink Logic', the "Blink Rate" is used to determine the time period between the logic blink ON.

1.3. Internal Function Block Control Sources

The 1UIN-1AOUT-ISOL-LW controller allows for internal function block sources to be selected from the list of the logical function blocks supported by the controller. As a result, any output from one function block can be selected as the control source for another. Keep in mind that not all options make sense in all cases, but the complete list of control sources is shown in Table 11.

Value	Meaning		
0	Control Not Used		
1	Universal Input		
2	Universal Output		
3	Constant Data		
4	Math Function Block		
5	Conditional Logic Block		
6	Lookup Table		
7	Programmable Logic Block		
8	Set-Reset Latch Logic Block		
9	DTC React		
10	Received CAN Message		
11	Power Supply Measured		
12	Processor Temperature Measured		
13	Received CAN Message Timeout		

Table 11 – Control Source Options

In addition to a source, each control also has a number which corresponds to the sub-index of the function block in question. Table 12 outlines the ranges supported for the number objects, depending on the source that had been selected.

Control Source	Control Source Number
Control Not Used	[0]
Universal Input	[11]
Universal Output	[11]
Constant Data	[115]
Math Function Block	[15]
Conditional Logic Block	[110]
Lookup Table	[110]
Programmable Logic Block	[15]
Set-Reset Latch Logic Block	[15]
DTC React	[116]
Received CAN Message	[110]
Power Supply Measured	[11]
Processor Temperature Measured	[11]
Received CAN Message Timeout	[110]

Table 12 - Control Source Number Options

If a non-digital signal is selected to drive a digital input, the signal is interpreted to be OFF at or below the minimum of selected source and ON at or above the maximum of the selected source, and it will not change in between those points. Thus, non-digital to digital interpretation has a built-in hysteresis defined by minimum and maximum of the selected source, as shown in Figure 4. For example, the Input Measure signal is interpreted to be ON at or above its "Maximum Range" and OFF at or below its "Minimum Range".

Control Constant Data does not have a unit, or minimum/maximum value assigned to it, thus the user must assign appropriate constant values according to intended use.

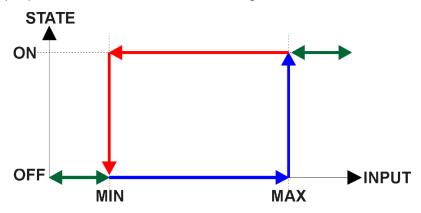


Figure 4 - Non-digital source to Digital Input

1.4. Constant Data

The Constant Data Block contains 2 fixed (False/True) and 13 configurable constant data setpoints which can be used as a control source for other functions. While they are available as a control source for all functions, it is recommended not to use constant data as a control source for the Set-Reset Latch Block.

1.5. Math Function Block

There are five Math Function Blocks that allow the user to define basic algorithms. A math function block can take up to six input signals. Each input is then scaled according to the associated limit and scaling setpoints.

Inputs are converted into a percentage value based on the "Input X Minimum" and "Input X Maximum" values selected. For additional control the user can also adjust the "Input X Decimal Digits" setpoint to increase the resolution of the input data and the min and max values.

A math function block includes three selectable functions, in which each function implements equation A operator B, where A and B are function inputs and operator is function selected with a setpoint "Math Function X". Setpoint options are presented in Table 13Error! Reference source not found. The functions are connected together, so that result of the preceding function goes into Input A of the next function. Thus Function 1 has both Input A and Input B selectable with setpoints, where Functions 2 to 4 have only Input B selectable. Input is selected by setting "Function X Input Y Source" and "Function X Input Y Number". If "Function X Input B Source" is set to 0, a 'Control Not Used' signal goes through the function unchanged.

$Math\ Block\ Output = \Big(\big((A1\ op1\ B1)op2\ B2 \big)op3\ B3 \ \Big)\ op4\ B4$

0	=, True when InA equals InB	
1	!=, True when InA not equal InB	
2	>, True when InA greater than InB	
3	>=, True when InA greater than or equal InB	
4	<, True when InA less than InB	
5	<=, True when InA less than or equal InB	
6	OR, True when InA or InB is True	
7	AND, True when InA and InB are True	
8	XOR, True when either InA or InB is True, but not both	
9	+, Result = InA plus InB	
10	-, Result = InA minus InB	
11	x, Result = InA times InB	
12	/, Result = InA divided by InB	
13	MIN, Result = Smallest of InA and InB	
14	MAX, Result = Largest of InA and InB	

Table 13 – Math Function X Operator Options

For logic operations (6, 7, and 8), a scaled input greater than or equal to 1 is treated as TRUE. For logic operations (0 to 8), the result of the function will always be 0 (FALSE) of 1 (TRUE). For the arithmetic functions (9 to 14), it is recommended to scale the data such that the resulting operation will not exceed full scale (0 to 100%) and saturate the output result.

When dividing, a zero divider will always result in a 100% output value for the associated function.

The resulting calculation, presented as a percentage value, can be scaled into the appropriate physical units using the "Math Output Minimum Range" and "Math Output Maximum Range" setpoints. These values are also used as the limits when the Math Function is selected as the input source for another function block.

1.6. Conditional Logic Block

Conditional Logic Blocks compare up to four different input sources with different logical or relational operators. The result of each block can therefore only be true (1) or false (0). Figure 5 demonstrates the connections between all parameters.

Each Conditional Block offers two conditions. Both compare two inputs, which can hold a logical value or an integer value. The output of the conditions can only be true or false and will be compared by Operator 3 with a logical operator. This comparison is the result of the Conditional Block and can control any output source.

The value of each source will then be compared to each other with an operator of Table 14. If no source is selected, the output value of an Input will be zero.

Operator 1 and Operator 2 are configured to OR by default. The table above cannot be used for comparing the conditions because they can only be compared with logical operators, which are listed in Table 15.

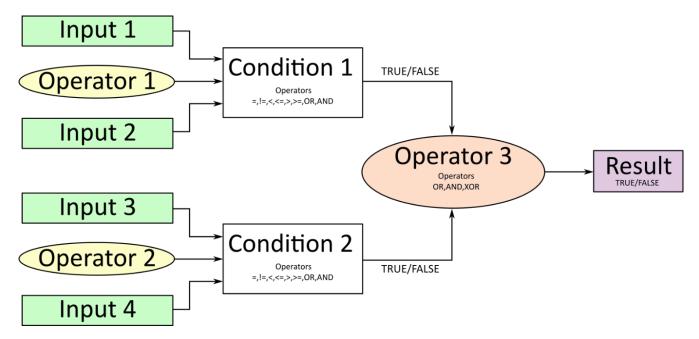


Figure 5 - Conditional Block Diagram

Value	Meaning		
0	==, True when Argument 1 is equal to Argument 2		
1	!=, True when Argument 1 is not equal to Argument 2		
2	>, True when Argument 1 is greater than Argument 2		
3	>=, True when Argument 1 is greater than Argument 2		
4	<, True when Argument 1 is less than Argument 2		
5	<=, True when Argument 1 is less than or equal Argument 2		
6	OR, True when Argument 1 or Argument 2 is True		
7	AND, True when Argument 1 and Argument 2 are True		

Table 14 – Input Operator Options

Value	Meaning	
0	OR, True when Argument 1 or Argument 2 is True	
1	AND, True when Argument 1 and Argument 2 are True	
2	XOR, True when Argument 1 is not equal to Argument 2	

Table 15 - Condition Operator Options

If only one condition is used, it is to make sure that Operator 3 is set to OR so that the result is based solely on the condition which has been chosen.

1.7. Lookup Table Function Block

Lookup Tables are used to give output response up to 10 slopes per input. If more than 10 slopes are required, A Programmable Logic Block can be used to combine up to three tables to get 30 slopes as described in Section 1.8.

Lookup tables have two differing modes defined by "X-Axis Type" setpoint, given in Table 16. The 'Data Response' option is the normal mode where block input signal is selected with the "X-Axis Source" and "X-Axis Number" setpoints and X values present directly input signal values. With the 'Time Response' option, the input signal is time and X values present time in milliseconds. And selected input signal is used as digital enable.

0	Data Response
1	Time Response

Table 16 – X-Axis Type Options

The slopes are defined with (x, y) points and associated point response. X value presents input signal value and Y value corresponding Lookup Table output value. "**PointN – Response**" setpoint defines the type of slope from preceding point to the point in question. Response options are given in Table 17. '*Ramp To*' gives a linearized slope between points, whereas '*Jump To*' gives a point-to-point response, where any input value between XN-1 and XN will result Lookup Table output being YN. "**Point0 – Response**" is always 'Jump To' and cannot be edited. Choosing 'Ignored' response causes associated points and all the following points to be ignored.

0	Ignore
1	Ramp To
2	Jump To

Table 17 - PointN - Response Options

The X values are limited by the minimum and maximum range of the selected input source if the source is a Math Function Block. For the afore-mentioned sources X-Axis data will be redefined when ranges are changed, therefore inputs should be adjusted before changing X-Axis values. For other sources X_{min} and X_{max} are -100000 and 1000000. The X-Axis is constraint to be in rising order, thus the value of the next index is greater than or equal to the preceding one. Therefore, when adjusting the X-Axis data, it is recommended that X10 is changed first, then lower indexes in descending order.

$$Xmin <= X_0 <= X_1 <= X_2 <= X_3 <= X_4 <= X_5 <= X_6 <= X_7 <= X_8 <= X_9 <= X_{10} <= X max$$

The Y-Axis has no constraints on the data it presents, thus inverse, decreasing, increasing or other response can be easily established. The Smallest of the Y-Axis values is used as Lookup Table output min and the largest of the Y-Axis values is used as Lookup Table output max (i.e. used as Xmin and Xmax values in linear calculation.). Ignored points are not considered for min and max values.

1.8. Programmable Logic Function Block

Programmable Logic Function Blocks can be linked to up to three Lookup Tables, any of which would be selected only under given conditions. Thus, the output of a Programmable Logic Block at any given time will be the output of the Lookup Table selected by the defined logic. Therefore, up to three different responses to the same input, or three different responses to different inputs, can become the input to another function block.

In order to enable any of the Programmable Logic Blocks, the "Logic Enabled" setpoint must be set to 'True'. By default, all Logic blocks are disabled.

The three associated tables are selected by setting "**Table Number X**" setpoint to desired Lookup Table number, for example selecting 1 would set Lookup Table 1 as TableX.

For each TableX there are three conditions that define the logic to select the associated Lookup Table as Logic output. Each condition implements the function *Argument1 Operator Argument2*. Where '*Operator*' is logical operator defined by setpoint "**Table X – Condition Y Operator**". Setpoint options are listed in Table 18. Condition arguments are selected with "**Table X – Condition Y Argument Z Source**" and "**Table X - Condition Y Argument Z Number**" setpoints. If the 'Control Not Used' option is selected as "**Table X - Condition Y Argument Z Source**" the argument is interpreted as 0.

0	=, Equal	
1	!=, Not Equal	
2	>, Greater Than	
3	>=, Greater Than or Equal	
4	<, Less Than	
5	<=, Less Than or Equal	

Table 18 – Table X - Condition Y Operator Options

The three conditions are evaluated and if the result satisfies logical operation defined with "**Logical Operator X**" setpoint, given in Table 19, the associated Lookup Table is selected as output of the Logical block. Option '0 – Default Table' selects associated Lookup Table in all conditions.

0	Default Table (Table1)	
1	Cnd1 And Cnd2 And Cnd3	
2	Cnd1 Or Cnd2 Or Cnd3	
3	(Cnd1 And Cnd2) Or Cnd3	
4	(Cnd1 Or Cnd2) And Cnd3	

Table 19 – Table X - Conditions Logical Operator Options

The three logical operations are evaluated in order and the first to satisfy gets selected, thus if Table1 logical operation is satisfied, the Lookup Table associated with Table1 gets selected regardless of two other logical operations. If none of the logical operations are satisfied, the output will appear as a NULL or 0xFF value.

1.9. Set / Reset Latch Function Block

Set-Reset Latch Blocks use two control sources to drive a logical output. The purpose of these blocks is to simulate a modified latching function in which the 'Reset Signal' has more precedence. The latching function operates using the logic described in Table 20 below.

Set Signal	Reset Signal	Set-Reset Block Output (Initial State: OFF)
OFF	OFF	Latched State
OFF	ON	OFF
ON	OFF	ON
ON	ON	OFF

Table 20 – Set-Reset Function block operation.

The Reset and Set sources each have minimum and maximum threshold values associated with them that determine the ON and OFF state. The "Reset Source" uses the "Reset Minimum Threshold" and "Reset Maximum Threshold" setpoints. Similarly, for the "Set Source", the "Set Minimum Threshold" and "Set Maximum Threshold" setpoints are used. These setpoints are interpreted in terms of percentage of the selected input. A signal is determined to be ON after reaching or going above the maximum threshold, and determined to be OFF after reaching or going below the minimum threshold.

As seen in Table 20 above, the Reset Signal has more precedence over the Set Signal - if the state of the Reset Signal is ON, then the state of the Set-Reset Block Output will be OFF. To create an ON state in the Set-Reset Block Output, then the state of the Reset Signal must be OFF while the state of the Set Signal is ON. In this case, the state of the Set-Reset Block Output will remain ON even if the Set Signal turns OFF as long as the Reset Signal remains OFF. As soon as the Reset Signal turns ON the Set-Reset Block Output will turn OFF regardless of the state of Set Signal.

1.10. Diagnostic Function Blocks

The converter supports diagnostic messaging. A DM1 message contains an Active Diagnostic Trouble Code (DTC) that is sent to the J1939 network in case a fault has been detected. A Diagnostic Trouble Code is defined by the J1939 standard as a four-byte value which is a combination of:

SPN Suspect Parameter Number (user defined)
FMI Failure Mode Identifier (see Table 23)
CM Conversion Method (always set to 0)

OC Occurrence Count (number of times the fault has happened)

In addition to supporting the DM1 message, the converter also supports:

DM2 Previously Active Diagnostic Trouble Codes Sent only on request
DM3 Diagnostic Data Clear/Reset of Previously Active DTCs Done only on request
DM11 Diagnostic Data Clear/Reset for Active DTCs Done only on request

Fault detection and reaction is a standalone functionality that can be configured to monitor and report diagnostics of various controller parameters. The converter supports 16 Diagnostics Definitions, each freely configurable by the user.

By default, the monitoring of operating voltage, CPU temperature and receive message timeouts is configured to diagnostics blocks 1, 2 and 3., In case any of these three diagnostics blocks are needed for some other use, the default settings can be adjusted by the user to suit the application.

There are 4 fault types that can be used, "Minimum and maximum error", "Absolute value error", "State error" and "Double minimum and maximum error".

Minimum and maximum error has two thresholds, "MIN Shutdown" and "MAX Shutdown" that have configurable, independent diagnostics parameters (SPN, FMI, Generate DTCs, delay before flagging status). In case the parameter to monitor stays between these two thresholds, the diagnostic is not flagged.

Absolute value error has one configurable threshold with configurable parameters. In case the parameter to monitor stays below this threshold, the diagnostic is not flagged.

State error is similar to the Absolute value error, the only difference is that State error does not allow the user to specify specific threshold values; thresholds '1' and '0' are used instead. This is ideal for monitoring state information, such as received message timeouts.

The **double minimum and maximum error thresholds** allow the user to specify four thresholds, each with independent diagnostic parameters. The diagnostic status and threshold values is determined and expected as show in Figure 6 below.

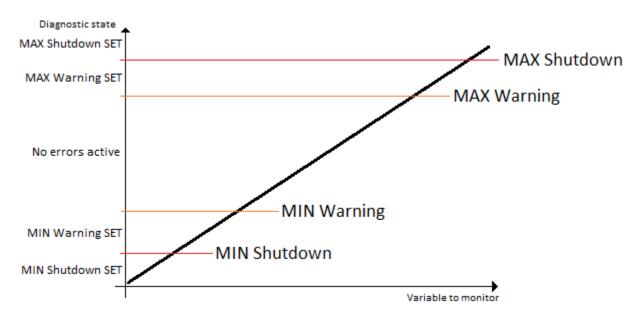


Figure 6 – Double Minimum and Maximum Error Thresholds

In case any of the Diagnostics blocks is configured to monitor Output Current Feedback, there is an internal error status flag maintained automatically for that particular output. This internal flag can be used for driving the particular output to a specified state in case of diagnostic event using Proportional Current Output setpoints "Control Fault Response", "Output in Fault Mode" and "Fault Detection Enabled".

There are also built in error status flags for power supply and CPU temperature monitoring. In case any of the diagnostics blocks is measuring these two parameters, the corresponding internal error status flags can be used for shutting down the unit in case of failure. The setpoints "Power Fault Disables Outputs" and "Over Temperature Shutdown" can be used for enabling the shutdown of the unit (shutdown == output driving is turned off).

While there are no active DTCs, the converter will send 'No Active Faults' message. If a previously inactive DTC becomes active, a DM1 will be sent immediately to reflect this. As soon as the last active DTC goes inactive, a DM1 indicating that there are no more active DTCs will be sent.

If there is more than one active DTC at any given time, the regular DM1 message will be sent using a multipacket message to the Requester Address using the Transport Protocol (TP).



At power up, the DM1 message will not be broadcasted until after 5 second delay. This is done to prevent any power up or initialization conditions from being flagged as an active error on the network.

When the fault is linked to a DTC, a non-volatile log of the occurrence count (OC) is kept. As soon as the controller detects a new (previously inactive) fault, it will start decrementing the "**Delay before Event is flagged**" timer for that Diagnostic function block. If the fault has remained present during the delay time, then the controller will set the DTC to active, and will increment the OC in the log. A DM1 will immediately be generated that includes the new DTC. The timer is provided so that intermittent faults do not overwhelm the network as the fault comes and goes, since a DM1 message would be sent every time the fault shows up or goes away.

By default, the fault flag is cleared when the error condition that has caused it goes away. The DTC is made Previously Active and is it is no longer included in the DM1 message. To identify a fault having happened, even if the condition that has caused is one away, the "Event Cleared only by DM11" setpoint can be set to 'True'. This configuration enables DTC to stay Active, even after the fault flag has been cleared, and be included in DM1 message until a Diagnostic Data Clear/Reset for Active DTCs (DM11) has been requested.

As defined by J1939 Standard the first byte of the DM1 message reflects the Lamp status. "Lamp Set by Event" setpoint determines the lamp type set in this byte of DTC. "Lamp Set by Event" setpoint options are listed in Table 21. By default, the 'Amber, Warning' lamp is typically the one set be any active fault.

0	Protect
1	Amber Warning
2	Red Stop
3	Malfunction

Table 21 – Lamp Set by Event in DM1 Options

The "SPN for Event" setpoint defines suspect parameter number used as part of DTC. The default value zero is not allowed by the standard, thus no DM will be sent unless "SPN for Event" is configured to be different from zero. It is the user's responsibility to select SPN that will not violate J1939 standard. When the "SPN for Event" is changed, the OC of the associated error log is automatically reset to zero.

Every fault has a default FMI associated with them. The used FMI can be configured with "FMI for Event" setpoint, presented in Table 22. When an FMI is selected from Low Fault FMIs in Table 23 for a fault that can be flagged either high or low occurrence, it is recommended that the user would select the high occurrence FMI from the right column of Table 23. There is no automatic setting of High and Low FMIs in the firmware, the user can configure these freely.

0	Data Valid But Above Normal Operational Range - Most Severe Level
1	Data Valid But Below Normal Operational Range - Most Severe Level
2	Data Intermittent
3	Voltage Above Normal, Or Shorted To High Source
4	Voltage Below Normal, Or Shorted To Low Source
5	Current Below Normal Or Open Circuit
6	Current Above Normal Or Grounded Circuit
7	Mechanical Error
8	Abnormal Frequency Or Pulse Width Or Period
9	Abnormal Update Rate
10	Abnormal Rate Of Change
11	Root Cause Not Known
12	Bad Component
13	Out Of Calibration
14	Special Instructions
15	Data Valid But Above Normal Operating Range – Least Severe Level
16	Data Valid But Above Normal Operating Range – Moderately Severe Level
17	Data Valid But Below Normal Operating Range – Least Severe Level
18	Data Valid But Below Normal Operating Range – Moderately Severe Level
19	Network Error
20	Data Drifted High
21	Data Drifted Low
31	Condition Exists

Table 22 - FMI for Event Options

Low Fault FMIs	High Fault FMIs
FMI=1, Data Valid But Below Normal Operation Range -	FMI=0, Data Valid But Above Normal Operational Range
Most Severe Level	– Most Severe Level
FMI=4, Voltage Below Normal, Or Shorted to Low	FMI=3, Voltage Above Normal, Or Shorted To High
Source	Source
FMI=5, Current Below Normal Or Open Circuit	FMI=6, Current Above Normal Or Grounded Circuit
FMI=17, Data Valid But Below Normal Operating Range	FMI=15, Data Valid But Above Normal Operating Range
 Least Severe Level 	 Least Severe Level
FMI=18, Data Valid But Below Normal Operating Level –	FMI=16, Data Valid But Above Normal Operating Range
Moderately Severe Level	 Moderately Severe Level
FMI=21, Data Drifted Low	FMI=20, Data Drifted High

Table 23 – Low Fault FMIs and corresponding High Fault FMIs

1.11. DTC React

DTC React is a function block that allows the ECU to receive and process the DM1 messages. There are 16 separated function blocks that can capture up to 16 different DM1 messages. Each DTC React has two mandatory and two optional parameters. The mandatory parameters are the SPN and FMI. If only these parameters are used, the output will be set to high if the DM1 message with the combination of selected SPN and FMI. The state will remain high for five seconds and will be set if the DM1 message is received again.

Among optional parameters there are lamp setting and the source address. To enable them, the "Lamp Used to Trigger Reaction" and "Source Address Used to Trigger Reaction" should be set to 1, *True*. In this case, beside SPN and FMI the ECU will compare the Lamp Setting and/or Source Address of the received message. Messages with the source address matching the ECU address set by the unit (0x80 by default) are designed to be ignored. Therefore, selecting the same source address as the ECU address of the unit itself will result in no reaction.

The exceptions are the following SPN:

- SPN1213 and Lamp Status 0x40
- SPN623 and Lamp Status 0x10
- SPN624 and Lamp Status 0x04
- SPN987 and Lamp Status 0x01

In case the SPNs above are chosen, the DTC React function block will set the output to HIGH if SPN and Lamp Status match even if FMI doesn't match. However, if the "**Source Address Used to Trigger Reaction**" is set to 1, *True* and selected address doesn't match, the DTC React output will be set to FALSE.

1.12. CAN Transmit Message Function Block

The CAN Transmit function block is used to send any output from another function block (i.e., input, CAN receive) to the J1939 network. The AX030800 ECU has eleven CAN Transmit Messages, and each message has four completely user defined signals.

1.12.1. CAN Transmit Message Setpoints

Each CAN Transmit Message setpoint group includes setpoints that affect the whole message and are thus mutual for all signals of the message. These setpoints are presented in this section. The setpoints that configure an individual signal are presented in the next section.

The "CAN Interface" setpoint is used to define which of the two CAN Interfaces is used to transmit the message in question.

The "Transmit PGN" setpoint sets PGN used with the message. Users should be familiar with the SAE J1939 standard and select values for PGN/SPN combinations as appropriate from section J1939/71.

"Repetition Rate" setpoint defines the interval used to send the message to the J1939 network. If the "Repetition Rate" is set to zero, the message is disabled unless it shares its PGN with another message. In the case of a shared PGN repetition rate of the LOWEST numbered message are used to send the message 'bundle'.



At power up, transmitted message will not be broadcasted until after a 5 second delay. This is done to prevent any power up or initialization conditions from creating problems on the network.

By default, all messages are sent on Proprietary B PGNs as broadcast messages. Thus "**Transmit Message Priority**" is always initialized to 6 (low priority) and the "**Destination Address**" setpoint is not used. This setpoint is only valid when a PDU1 PGN has been selected, and it can be set either to the Global Address (0xFF) for broadcasts or sent to a specific address as setup by the user.

1.12.2. CAN Transmit Signal Setpoints

Each CAN transmit message has four associated signals, which define data inside the Transmit message. "Control Source" setpoint together with "Control Number" setpoint define the signal source of the message. "Control Source" and "Control Number" options are listed in Error! R eference source not found.. Setting "Control Source" to 'Control Not Used' disables the signal.

"Transmit Data Size" setpoint determines how many bits signal reserves from the message. "Transmit Data Index in Array" determines in which of 8 bytes of the CAN message LSB of the signal is located. Similarly, "Transmit Bit Index in Byte" determines in which of 8 bits of a byte the LSB is located. These setpoints are freely configurable, thus it is the user's responsibility to ensure that signals do not overlap and mask each other.

"Transmit Data Resolution" setpoint determines the scaling done on the signal data before it is sent to the bus. "Transmit data Offset" setpoint determines the value that is subtracted from the signal data before it is scaled. Offset and Resolution are interpreted in units of the selected source signal.

1.13. CAN Receive Function Block

The CAN Receive function block is designed to take any SPN from the J1939 network and use it as an input to another function block (i.e., Outputs).

"CAN Interface" setpoint is used to define from which of the two CAN Interfaces the message in question is received.

The "**Receive Message Enabled**" is the most important setpoint associated with this function block and it should be selected first. Changing it will result in other setpoints being enabled/disabled as appropriate. By default, ALL receive messages are disabled.

Once a message has been enabled, a Lost Communication fault will be flagged if that message is not received off the bud within the "Receive Message Timeout" period. This could trigger a Lost Communication event. In order to avoid timeouts on a heavily saturated network, it is recommended to set the period at least three times longer than the expected update rate. To disable the timeout feature, simply set this value to zero, in which case the received message will never trigger a Lost Communication fault.

By default, all control messages are expected to be sent to the converter on Proprietary B PGNs. However, should a PDU1 message be selected, the converter can be set up to receive it from any ECU by setting the "**Specific Address that sends the PGN**" to the Global Address (0xFF). If a specific address is selected instead, then any other ECU data on the PGN will be ignored.

The "Receive Data Size", "Receive Data Index in Array (LSB)", "Receive Bit Index in Byte (LSB)", "Receive Resolution" and "Receive Offset" can all be used to map any SPN supported by the J1939 standard to the output data of the Received function block.

As mentioned earlier, a CAN receive function clock can be selected as the source of the control input for the output function blocks. When this is case, the "Received Data Min (Off Threshold)" and "Received Data Max (On Threshold)" setpoints determine the minimum and maximum values of the control signal. As the names imply, they are also used as the On/Off thresholds for digital output types. These values are in whatever units the data is AFTER the resolution and offset is applied to CAN receive signal.

The converter supports up to ten unique CAN Receive Messages.

2.1. Dimensions and Pinout

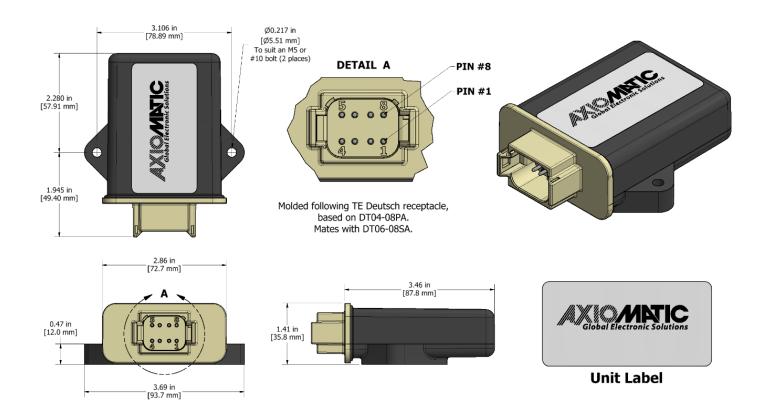


Figure 7 – AX030800 Dimensional Drawing

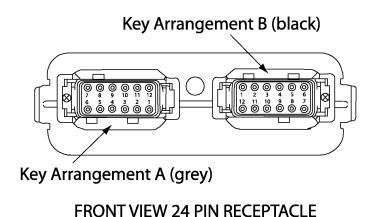


Figure 8 – AX030800 Connector Diagram

Gre	y Connector	Bla	ck Connector
Pin #	Pin # Function		Function
1	Analog Ground 5	1	Input 6
2	Analog Ground 4	2	Input 7
3	Analog Ground 3	3	Input 8
4	Analog Ground 2	4	Input 9
5	Analog Ground 1	5	Input 10
6	Battery -	6	CAN_H
7	Battery +	7	CAN_L
8	Input 1	8	Analog Ground 10 or +5V Reference
9	Input 2	9	Analog Ground 9
10	Input 3	10	Analog Ground 8
11	Input 4	11	Analog Ground 7
12	Input 5	12	Analog Ground 6

Table 24 – AX030800 Connector Pinout

3. OVERVIEW OF J1939 FEATURES

The software was designed to provide flexibility to the user with respect to messages sent from the ECU by providing:

- Configurable ECU Instance in the NAME (to allow multiple ECUs on the same network).
- Configurable Input Parameters.
- Configurable PGN and Data Parameters.
- Configurable Diagnostic Messaging Parameters, as required.
- Diagnostic Log, maintained in non-volatile memory.

3.1. Introduction to Supported Messages

The ECU is compliant with the standard SAE J1939 and supports following PGNs from the standard.

•	Request		59904	0x00EA00
•	Acknowledgement		59392	0x00E800
•	Transport Protocol – Connection Management		60416	0x00EC00
•	Transport Protocol – Data Transfer Message		60160	0x00EB00
•	Proprietary B	from	65280	0x00FF00
		to	65535	0x00FFFF

From J1939-73 - Diagnostics

•	DM1 – Active Diagnostic Trouble Codes	65226	0x00FECA
•	DM2 – Previously Active Diagnostic Trouble Codes	65227	0x00FECB
•	DM3 – Diagnostic Data Clear/Reset for Previously Active DTCs	65228	0x00FECC
•	DM11 – Diagnostic Data Clear/Reset for Active DTCs	65235	0x00FED3

From J1939-81 - Network Management

•	Address Claimed/Cannot Claim	60928	0x00EE00
•	Commanded Address	65240	0x00FED8

From J1939-71 - Vehicle Application Layer

•	Software Identification	65242	0x00FEDA
•	Software Identification	65242	0x00FEDA
•	Component Identification	65259	0x00FEEB

None of the application layer PGNs are supported as part of the default configurations, but they can be selected as desired for transmit function blocks.

Setpoints are accessed using standard Memory Access Protocol (MAP) with proprietary addresses. The Axiomatic Electronic Assistant (EA) allows for quick and easy configuration of the unit over CAN network.

3.2. NAME, Address and Software ID

The converter has the following default for the J1939 NAME. The user should refer to the SAE J1939/81 standard for more information on these parameters and their ranges.

Arbitrary Address Capable	Yes
Industry Group	0, Global
Vehicle System Instance	0
Vehicle System	0, Non-specific system
Function	127, I/O Controller
Function Instance	23, Axiomatic AX030800
ECU Instance	0, First Instance
Manufacture Code	162, Axiomatic Technologies
Identity Number	Variable, uniquely assigned during factory programming for each ECU

The ECU Instance is a configurable setpoint associated with the NAME. Changing this value will allow multiple ECUs of this type to be distinguishable from one another when they are connected on the same network.

The default value of the "ECU Address" setpoint is 128 (0x80), which is the preferred starting address for self-configurable ECUs as set by the SAE in J1939 tables B3 and B7. The Axiomatic EA supports the selection of any address between 0 and 253. *It is the user's responsibility to select an address that complies with the standard*. The user must also be aware that since the unit is arbitrary address capable, if another ECU with a higher priority NAME contends for the selected address, the converter will continue select the next highest address until it finds one that it can claim. See J1939/81 for more details about address claiming.

ECU Identification Information

PGN 64965		ECU Identification Information	-ECUID
Transmission Repetition Rate:		On request	
Data Length: Extended Data Page: Data Page: PDU Format: PDU Specific: Default Priority: Parameter Group Number:		Variable 0 0 253 197 PGN Supporting Information: 6 64965 (0x00FDC5)	
Start Position a b c d e (a)*(b)*(c)*(d)*(e)*	Length Variable Variable Variable Variable Variable	Parameter Name ECU Part Number, Delimiter (ASCII "*") ECU Serial Number, Delimiter (ASCII "*") ECU Location, Delimiter (ASCII "*") ECU Type, Delimiter (ASCII "*") ECU Manufacturer Name, Delimiter (ASCII "*")	SPN 2901 2902 2903 2904 4304

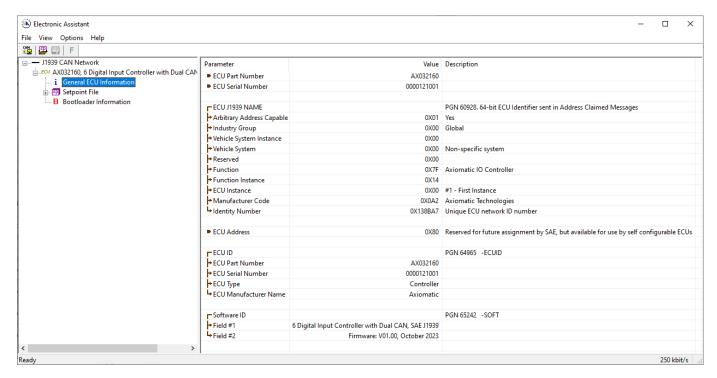


Figure 9 - General ECU Information

Software Identifier

PGN 65242		Software Identification	- SOFT
Transmission Rep	etition Rate:	On request	
Data Length:		Variable	
Extended Data Pa	ige:	0	
Data Page:		0	
PDU Format:		254	
PDU Specific:		218 PGN Supporting Information:	
Default Priority:		6	
Parameter Group	Number:	65242 (0xFEDA)	
Start Position	Length	Parameter Name	SPN
1	1 Byte	Number of software identification fields	965
2-n	Variable	Software identification(s), Delimiter (ASCII "*")	234

For the ECU, Byte 1 is set to 5, and the identification fields are as follows.

(Part Number)*(Version)*(Date)*(Owner)*(Description)

The Axiomatic EA shows all this information in "General ECU Information", as shown below.

Note: The information provided in the Software ID is available for any J1939 service tool which supports the PGN -SOFT.

Component Identification

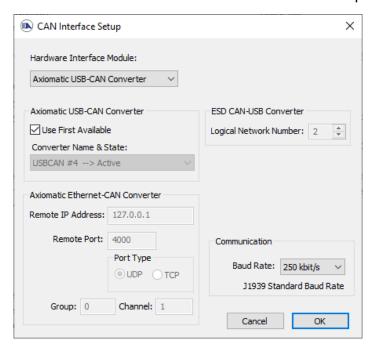
PGN 65259		Component Identification	-CI	
Transmission Repetition Rate:		On request		
Data Length: Extended Data Page: Data Page: PDU Format:		Variable 0 0 254		
PDU Specific:		235 PGN Supporting Information:		
Default Priority:		6		
Parameter Group Number:		65259 (0x00FEEB)		
Start Position	Length	Parameter Name	SPN	
а	1-5 Byte	Make, Delimiter (ASCII "*")	586	
b	Variable	Model, Delimiter (ASCII "*")	587	
С	Variable	Serial Number, Delimiter (ASCII "*")	588	
d	Variable	Unit Number (Power Unit), Delimiter (ASCII "*") 233		
(a)*(b)*(c)*(d)*(e)*		, , ,		

4. ECU SETPOINTS ACCESSED WITH AXIOMATIC ELECTRONIC ASSISTANT

This section describes in detail each setpoint, and their defaults and ranges. The setpoints are divided into setpoint groups as they are shown in the Axiomatic EA. For more information on how each setpoint is used by the converter, refer to the relevant section in this user manual.

4.1. Accessing the ECU Using Axiomatic Electronic Assistant

ECU with P/N AX030800 does not need any specific setup for the Axiomatic EA. In order to access the high-speed versions, the CAN bus Baud Rate needs to be set accordingly. The CAN Interface Setup can be found from "Options" menu in EA. Please refer to UMAX07050x **Connecting to the J1939 Bus** section for Axiomatic Electronic Assistant CAN Interface Setup instructions.



4.2. J1939 Network Parameters

"ECU Instance Number" and "ECU Address" setpoints and their effect are defined in section 3.2.

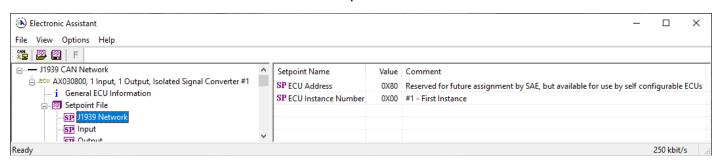


Figure 10 - Screen Capture of J1939 Setpoints

Name	Range	Default	Notes
ECU Address	0-253	0x80	Preferred address for a self-configurable ECU
ECU Instance	0-7	0x00	Per J1939-81

Table 25 – J1939 Network Setpoints

If non-default values for the "ECU Instance Number" or "ECU Address" are used, they will be mirrored during a setpoint file flashing, and will only take effect once the entire file has been downloaded to the unit. After the setpoint flashing is complete, the unit will claim the new address and/or re-claim the address with the new NAME. If these setpoints are changing, it is recommended to close and re-open the CAN connection on the Axiomatic EA after the file is loaded, such that only the new NAME and address appear in the J1939 CAN Network ECU list.

4.3. Input Setpoints

The Input Setpoint block is defined in Section 1.1. Please refer to that section for further details on how to configure each setpoint and their effect on the input.

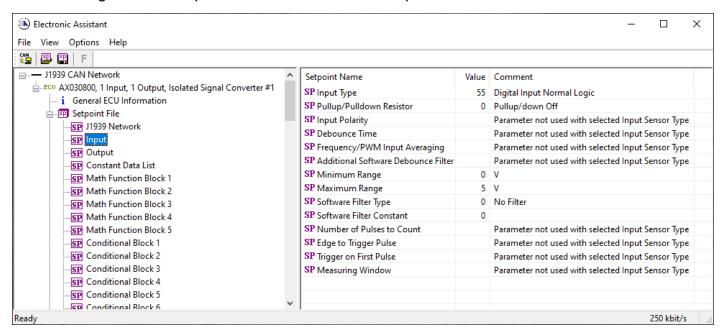


Figure 11 - Screen Capture of Universal Input Setpoints

Name	Range	Default	Notes
Input Type	Drop List	Input Disabled	See 1.1.1
Pullup/Pulldown Resistor	Drop List	0, No Pull	See 1.1.2
Input Polarity	Drop List	0, Normal Logic	See 1.1.3
Discrete Input Debounce Time	060000	50 ms	See 1.1.4
Frequency/PWM Debounce Averaging	Drop List	0, No Averaging	See 1.1.5
Additional Software Debounce Filter	Drop List	0, No Filter	See 1.1.6
Input Range Min	From Minimum Error to Maximum Range	Depends on Input Sensor Type	See 1.1.7
Input Range Max	From Minimum Range to Maximum Error	Depends on Input Sensor Type	See 1.1.7
Software Filter Type	Drop List	0, No Filter	See 1.1.8
Software Filter Constant	060000	10	See 1.1.8
Counter Type	Drop List	0, Pulses Within Measuring Window	See 1.1.9
Pulses to Count	010000	1000 pulses	See 1.1.9
Edge to Trigger Pulse	Drop List	0, Falling Edge	See 1.1.9
Trigger On First Pulse	Drop List	TRUE	See 1.1.9
Measuring Window	1010000	1000 ms	See 1.1.9

Table 26 - Universal Input Setpoints

4.4. Output Setpoints

The Output Setpoint block allows the user to select values to configure the output. Please refer to Section 1.2 for more information on the configuration of these parameters.

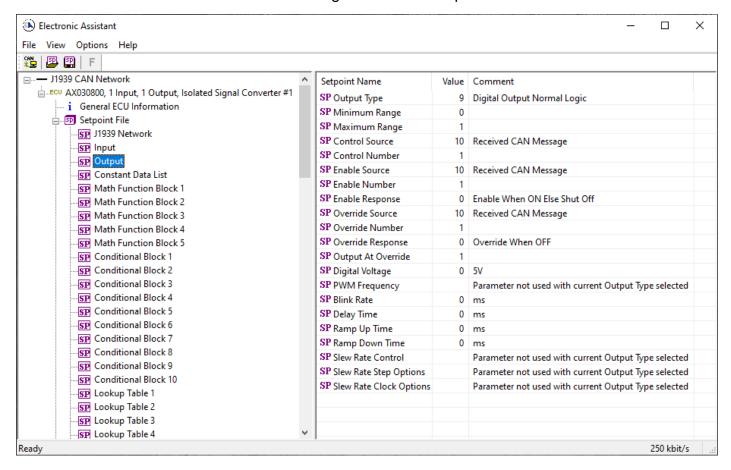


Figure 12 - Screen Capture of Universal Output Setpoints

Name	Range	Default	Notes
Output Type	Drop List	0, Output Not Implemented	
Minimum Range	Drop List	Depends on Output Type	
Maximum Range	Drop List	Depends on Output Type	
Input Polarity	Drop List	0, Normal Logic	
Control Source	Drop List	0, Control Not Used	
Control Number	Depends on Control Source		
Enable Source	Drop List	0, Control Not Used	
Enable Number	Depends on Enable Source		
Enable Response	Drop List	0, Enable When ON Else Shut Off	
Override Source	Drop List	0, Control Not Used	
Override Number	Depends on Override Source		
Override Response	Drop List	0, Override When OFF	
Output At Override	Depends on Output Type		
Digital Voltage	Drop List	0, 5V Digital Output Voltage	
PWM Frequency/Duty Cycle	0 to 10,000 Hz or,	1,000 Hz or,	
	0 to 100%	50%	
Blink Rate	0 to 65,000 ms	1,000 ms	
Delay Time	0 to 65,000 ms	0 ms	
Ramp Up Time	0 to 65,000 ms	1,000 ms	
Ramp Down Time	0 to 65,000 ms	1,000 ms	
Slew Rate Control	Drop List	0, False	
Slew Rate Step Options	Drop List	0, 0.0625	
Slew Rate Clock Options	Drop List	0, 258065 Hz	

Table 27 – Universal Output Setpoints

4.5. Constant Data List

The Constant Data List Function Block is provided to allow the user to select values as desired for various logic block functions.

The first two constants are fixed values of 0 (False) and 1 (True) for use in binary logic. The remaining 13 constants are fully user programmable to any value between +/. 1 000 000. The default values (shown in Figure 13) are arbitrary and should be configured by the user as appropriate for their application.

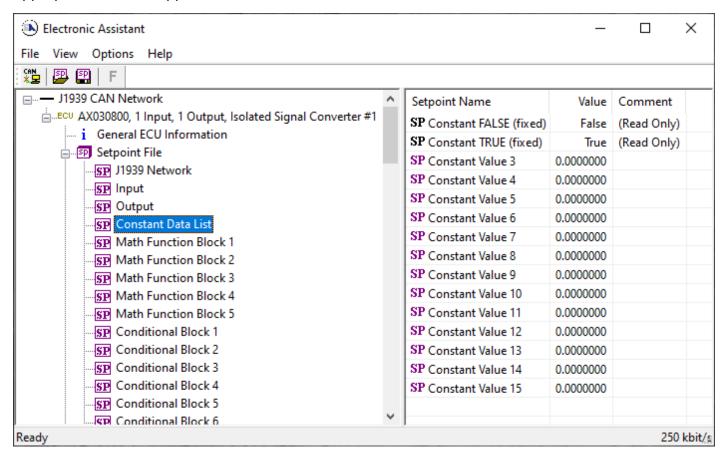


Figure 13 - Screen Capture of Constant Data List Setpoints

4.6. Math Function Block

The Math Function Block is defined in Section 1.5. Please refer there for detailed information about how all these setpoints are used. "Math Function Enabled" is 'False' by default. To enable a Math function Block, set "Math Function Enabled" to 'True' and select appropriate "Input Source".

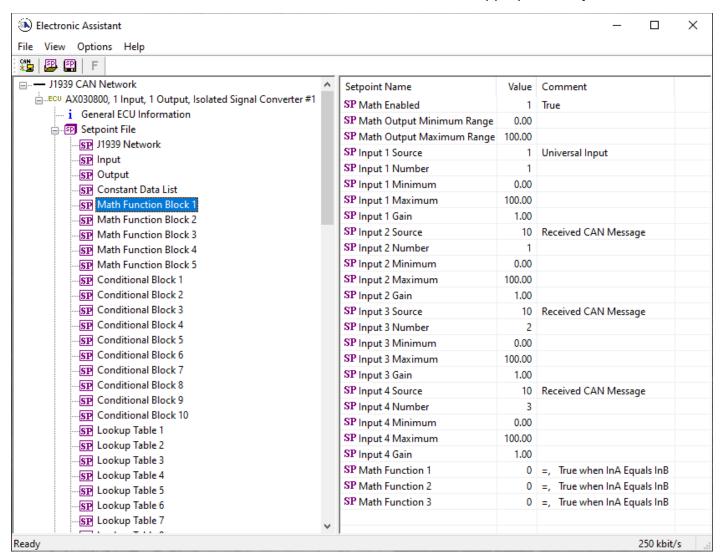


Figure 14 - Screen Capture of Math Function Block Setpoints

Name	Range	Default	Notes
Math Function Enabled	Drop List	False	
Function 1 Input A Source	Drop List	Control not used	See Table 12
Function 1 Input A Number	Depends on control	1	See
•	source		
Function 1 Input A Minimum	-10 ⁶ to 10 ⁶	0.0	
Function 1 Input A Maximum	-10 ⁶ to 10 ⁶	100.0	
Function 1 Input A Scaler	-1.00 to 1.00	1.00	
Function 1 Input B Source	Drop List	Control not used	See Table 12
Function 1 Input B Number	Depends on control	1	See Table 12
•	source		
Function 1 Input B Minimum	-10 ⁶ to 10 ⁶	0.0	
Function 1 Input B Maximum	-10 ⁶ to 10 ⁶	100.0	
Function 1 Input B Scaler	-1.00 to 1.00	1.00	
Math Function 1 Operation	Drop List	=, True when InA Equals InB	See Error!
•	·		Reference source
			not found.
Function 2 Input B Source	Drop List	Control not used	See Table 12
Function 2 Input B Number	Depends on control	1	See Table 12
T director 2 mpac B reamber	source	'	000 14010 12
Function 2 Input B Minimum	-10 ⁶ to 10 ⁶	0.0	
Function 2 Input B Maximum	-10 ⁶ to 10 ⁶	100.0	
Function 2 Input B Scaler	-1.00 to 1.00	1.00	
Math Function 3 Operation	Drop List	=, True when InA Equals InB	See Error!
Watti diction 5 Operation	DIOP EIST	=, True when my Equals mb	Reference source
			not found.
Function 2 Input D Course	Drop Liet	Control not used	
Function 3 Input B Source	Drop List	Control not used	See Table 12 See Table 12
Function 3 Input B Number	Depends on control	1	See Table 12
Function 3 Input B Minimum	source -10 ⁶ to 10 ⁶	0.0	
Function 3 Input B Maximum	-10° to 10°	100.0	
	-1.00 to 1.00	1.00	
Function 3 Input B Scaler			See Error!
Math Function 3 Operation	Drop List	=, True when InA Equals InB	
			Reference source
			not found.
Function 4 Input B Source	Drop List	Control not used	See Table 12
Function 4 Input B Number	Depends on control	1	See Table 12
	source		
Function 4 Input B Minimum	-10 ⁶ to 10 ⁶	0.0	
Function 4 Input B Maximum	-10 ⁶ to 10 ⁶	100.0	
Function 4 Input B Scaler	-1.00 to 1.00	1.00	
Math Function 4 Operation	Drop List	=, True when InA Equals InB	See Error!
			Reference source
			not found.
Math Output Minimum Range	-10 ⁶ to 10 ⁶	0.0	
Math Output Maximum Range	-10 ⁶ to 10 ⁶	100.0	

Table 28 – Math Function Setpoints

4.7. Conditional Logic Block Setpoints

The Conditional Block setpoints are defined in Section 1.6. Refer to that section for detailed information on how these setpoints are used. The screen capture in Figure 15 displays the available setpoints for each of the Conditional Blocks. The table below the screen capture highlights the allowable ranges for each setpoint.

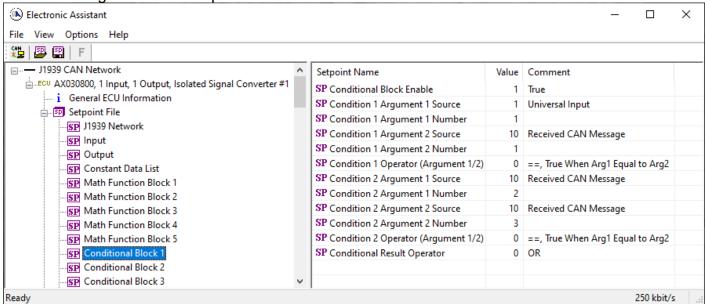


Figure 15 – Screen Capture of Conditional Block Setpoints

Name	Range	Default	Notes
Conditional Function Enabled	Drop List	Disabled	
Condition 1 Argument 1 Source	Drop List	Digital Input	Refer to Table 12
Condition 1 Argument 1 Number	Depends on Source Selected	0	Refer to Table 12
Condition 1 Argument 2 Source	Drop List	Digital Input	Refer to Table 12
Condition 1 Argument 2 Number	Depends on Source Selected	0	Refer to Table 12
Condition 1 Operator (Argument 1/2)	Drop List	0	Refer to Table 14
Condition 2 Argument 1 Source	Drop List	Digital Input	Refer to Table 12
Condition 2 Argument 1 Number	Depends on Source Selected	0	Refer to Table 12
Condition 2 Argument 2 Source	Drop List	Digital Input	Refer to Table 12
Condition 2 Argument 2 Number	Depends on Source Selected	0	Refer to Table 12
Condition 2 Operator (Argument 1/2)	Drop List	0	Refer to Table 14
Conditional Result Operator	Drop List	OR	Refer to Table 15

Table 29 - Default Conditional Block Setpoints

4.8. Lookup Table

The Lookup Table Function Block is defined in Section 1.7. Please refer there for detailed information about how all these setpoints are used. "X-Axis Source" is set to 'Control Not Used' by default. To enable a Lookup Table select appropriate "X-Axis Source".

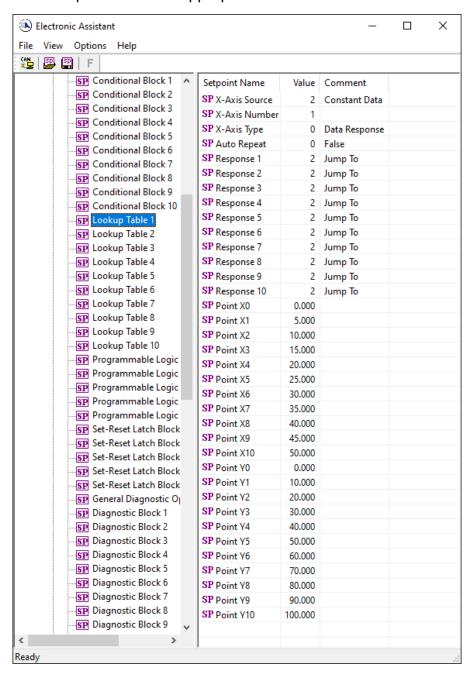


Figure 16 - Screen Capture of Lookup table Setpoints

Name	Range	Default	Notes
X-Axis Source	Drop List	Control Not Used	See Table 12
X-Axis Number	Depends on control source	1	See Table 12
X-Axis Type	Drop List	Data Response	See Table 16
Table Auto-Cycle	Drop List	0	
Point 1 - Response	Drop List	Ramp To	See Table 17
Point 2 - Response	Drop List	Ramp To	See Table 17
Point 3 - Response	Drop List	Ramp To	See Table 17
Point 4 - Response	Drop List	Ramp To	See Table 17
Point 5 - Response	Drop List	Ramp To	See Table 17
Point 6 - Response	Drop List	Ramp To	See Table 17
Point 7 - Response	Drop List	Ramp To	See Table 17
Point 8 - Response	Drop List	Ramp To	See Table 17
Point 9 - Response	Drop List	Ramp To	See Table 17
Point 10 - Response	Drop List	Ramp To	See Table 17
Point 1 - X Value	From X-Axis source minimum	X-Axis source minimum	See Section 1.7
	to Point 1 - X Value	0.000	
Point 2 - X Value	From Point 0 - X Value	0.500	See Section 1.7
	to Point 2 - X Value		
Point 3 - X Value	From Point 1 - X Value	1.000	See Section 1.7
	to Point 3 - X Value		
Point 4 - X Value	From Point 2 - X Value	1.500	See Section 1.7
	to Point 4 - X Value		
Point 5 - X Value	From Point 3 - X Value	2.000	See Section 1.7
	to Point 5 - X Value source		
Point 6 - X Value	From Point 4 - X Value	2.500	See Section 1.7
	to Point 6 - X Value		
Point 7 - X Value	From Point 5 - X Value	3.000	See Section 1.7
	to Point 7 - X Value		
Point 8 - X Value	From Point 6 - X Value	3.500	See Section 1.7
	to Point 8 - X Value		
Point 9 - X Value	From Point 7 - X Value	4.000	See Section 1.7
	to Point 9 - X Value		
Point 10 - X Value	From Point 8 - X Value	4.500	See Section 1.7
	to Point 10 - X Value		
Point 1 - Y Value	-10 ⁶ to 10 ⁶	0.000	
Point 2 - Y Value	-10 ⁶ to 10 ⁶	10.000	
Point 3 - Y Value	-10 ⁶ to 10 ⁶	20.000	
Point 4 - Y Value	-10 ⁶ to 10 ⁶	30.000	
Point 5 - Y Value	-10 ⁶ to 10 ⁶	40.000	
Point 6 - Y Value	-10 ⁶ to 10 ⁶	50.000	
Point 7 - Y Value	-10 ⁶ to 10 ⁶	60.000	
Point 8 - Y Value	-10 ⁶ to 10 ⁶	70.000	
Point 9 - Y Value	-10 ⁶ to 10 ⁶	80.000	
Point 10 - Y Value	-10 ⁶ to 10 ⁶	90.000	

Table 30 – Lookup Table Setpoints

4.9. Programmable Logic

The Programmable Logic function block is defined in Section 1.8. Please refer there for detailed information about how all these setpoints are used. "**Programmable Logic Enabled**" is '*False*' by default. To enable Logic set "**Programmable Logic Enabled**" to '*True*' and select appropriate "**Argument Source**".

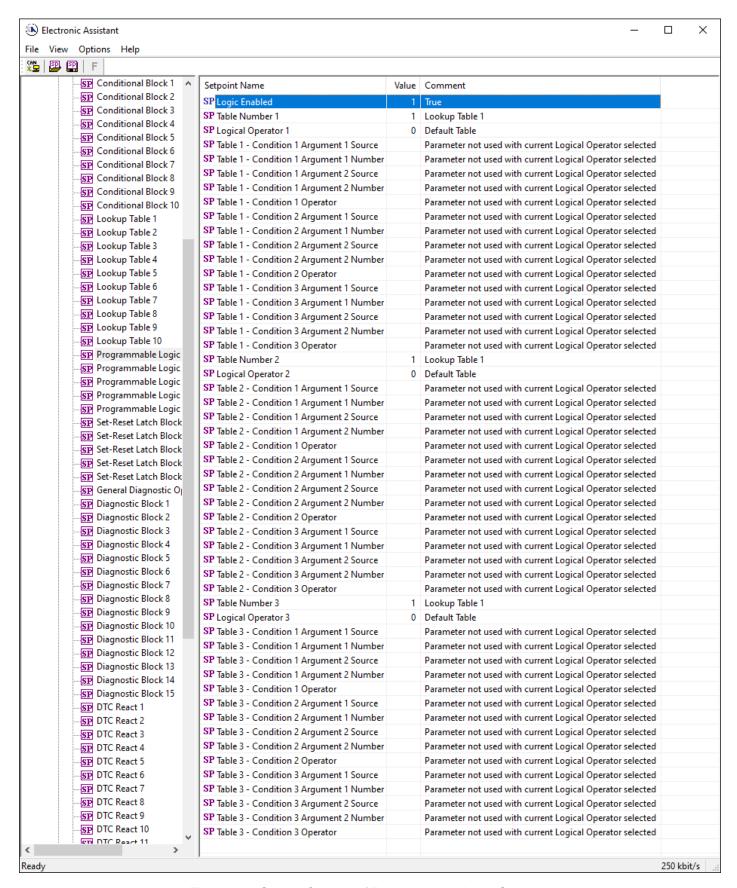


Figure 17 – Screen Capture of Programmable Logic Setpoints

Setpoint ranges and default values for Programmable Logic Blocs are listed in Table 31. Only "**Table1**" setpoint are listed, because other "**TableX**" setpoints are similar, except for the default value of the "**Lookup Table Block Number**" setpoint, which is X for "**TableX**".

Name	Range	Default	Notes
Programmable Logic Enabled	Drop List	False	
Table1 - Lookup Table Block Number	1 to 8	Look up Table 1	
Table1 - Conditions Logical Operation	Drop List	Default Table	See Table 19
Table1 - Condition1, Argument 1 Source	Drop List	Control Not Used	See Table 12
Table1 - Condition1, Argument 1 Number	Depends on control source	1	See Table 12
Table1 - Condition1, Operator	Drop List	=, Equal	See Table 18
Table1 - Condition1, Argument 2 Source	Drop List	Control Not Used	See Table 12
Table1 - Condition1, Argument 2 Number	Depends on control source	1	See Table 12
Table1 - Condition2, Argument 1 Source	Drop List	Control Not Used	See Table 12
Table1 - Condition2, Argument 1 Number	Depends on control source	1	See Table 12
Table1 - Condition2, Operator	Drop List	=, Equal	See Table 18
Table1 - Condition2, Argument 2 Source	Drop List	Control Not Used	See Table 12
Table1 - Condition2, Argument 2 Number	Depends on control source	1	See Table 12
Table1 - Condition3, Argument 1 Source	Drop List	Control Not Used	See Table 12
Table1 - Condition3, Argument 1 Number	Depends on control source	1	See Table 12
Table1 - Condition3, Operator	Drop List	=, Equal	See Table 18
Table1 - Condition3, Argument 2 Source	Drop List	Control Not Used	See Table 12
Table1 - Condition3, Argument 2 Number	Depends on control source	1	See Table 12

Table 31 – Programmable Logic Setpoints

4.10. Set-Reset Latch Block

The Set-Reset Latch Block setpoints are defined in Section 1.9. Refer to that section for detailed information on how these setpoints are used. The screen capture in Figure 18 displays the available setpoints for each of the Set-Reset Latch Blocks. The table below the screen capture highlights the allowable ranges for each setpoint.

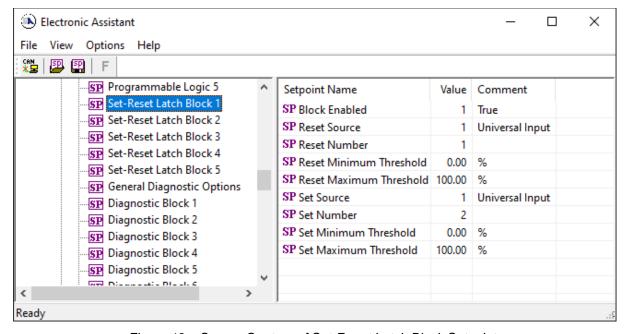


Figure 18 – Screen Capture of Set-Reset Latch Block Setpoints

Name	Range	Default	Notes
Block Enabled	Drop List	False	
Reset Source	Drop List	Control Not Used	Refer to Section 1.2
Reset Number	Depends on Source Selected	1	Refer to Section 1.2
Reset Minimum Threshold	0% to 100%	0%	Refer to Section 1.9
Reset Maximum Threshold	0% to 100%	100%	Refer to Section 1.9
Set Source	Drop List	Control Not Used	Refer to Section 1.2
Set Number	Depends on Source Selected	1	Refer to Section 1.2
Set Minimum Threshold	0% to 100%	0%	Refer to Section 1.9
Set Maximum Threshold	0% to 100%	100%	Refer to Section 1.9

Table 32 – Default Set-Reset Latch Block Setpoints

4.11. General Diagnostics Options

These setpoints control the shutdown of the ECU in case of a power supply or CPU temperature related errors. Refer to Section 1.1.9 for more info.

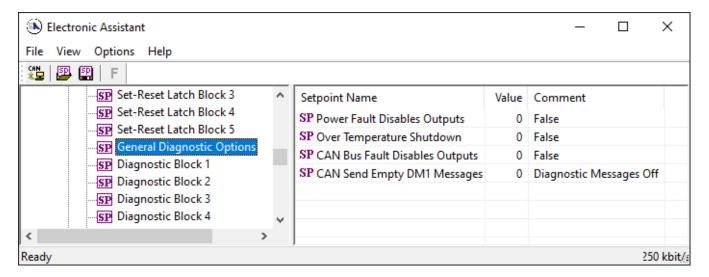


Figure 19 – Screen Capture of General Diagnostics Options Setpoints

Name	Range	Default	Notes
Power Fault Disables Outputs	Drop List	0	
Over Temperature Shutdown	Drop List	0	

Table 33 - General Diagnostics Options Setpoints

4.12. Diagnostics Blocks

There are 16 Diagnostics blocks that can be configured to monitor various parameters of the Controller. The Diagnostic Function Block is defined in Section 1.1.9. Please refer there for detailed information on how these setpoints are used.

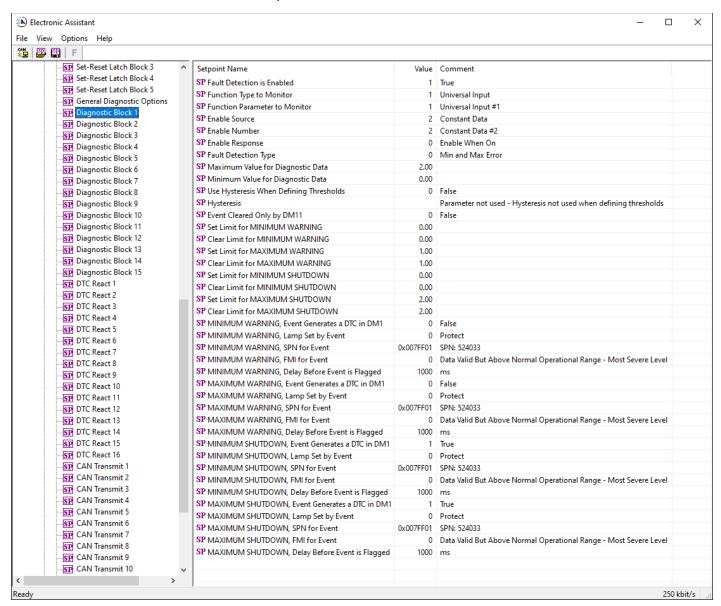


Figure 20 – Screen Capture of Diagnostic Block Setpoints

Name	Range	Default	Notes
Fault Detection is Enabled	Drop List	False	
Function Type to Monitor	Drop List	0 - Control not used	
Function parameter to Monitor	Drop List	0 – No selection	
Fault Detection Type	Drop List	0 - Min and Max Error	See Section 1.4
Maximum Value for	Minimum Value for	5.0	
Diagnostic Data	Diagnostic Data 4.28e ⁹		
Minimum Value for Diagnostic Data	0.0 Maximum Value for Diagnostic Data	0.0	
Use Hysteresis When Defining Thresholds	Drop List	False	
Hysteresis	0.0 Maximum Value for Diagnostic Data	0.0	
Event Cleared only by DM11	Drop List	False	
Set Limit for MAXIMUM	Minimum Value for	4.8	
SHUTDOWN	Diagnostic Data		
	Maximum Value for Diagnostics Data		
Clear Limit for MAXIMUM	Minimum Value for	4.6	
SHUTDOWN	Diagnostic Data	4.0	
	Maximum Value for		
	Diagnostics Data		
Set Limit for MAXIMUM	Minimum Value for	0.0	
WARNING	Diagnostic Data		
	Maximum Value for		
	Diagnostics Data		
Clear Limit for MAXIMUM	Minimum Value for	0.0	
WARNING	Diagnostic Data Maximum Value for		
	Diagnostics Data		
Clear Limit for MINIMUM	Minimum Value for	0.0	
WARNING	Diagnostic Data		
_	Maximum Value for		
	Diagnostics Data		
Set Limit for MINIMUM	Minimum Value for	0.0	
WARNING	Diagnostic Data		
	Maximum Value for		
	Diagnostics Data		
Clear Limit for MINIMUM	Minimum Value for	0.4	
SHUTDOWN	Diagnostic Data Maximum Value for		
	Diagnostics Data		
Set Limit for MINIMUM	Minimum Value for	0.2	
SHUTDOWN	Diagnostic Data	0.2	
	Maximum Value for		
	Diagnostics Data		
MAXIMUM SHUTDOWN,	Drop List	True	
Event Generates a DTC in DM1			
MAXIMUM SHUTDOWN, Lamp Set by Event	Drop List	0 – Protect	See Table 21
MAXIMUM SHUTDOWN,	0524287	520448 (\$7F100)	It is the user's
SPN for Event		,	responsibility to select an
			SPN that will not violate
			the J1939 standard.
MAXIMUM SHUTDOWN, FMI for Event	Drop List	3, Voltage Above Normal	See Table 22

AAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAA	0.0000	1,000	1
MAXIMUM SHUTDOWN,	060000 ms	1000	
Delay Before Event is			
Flagged			
MAXIMUM WARNING,	Drop List	True	
Event Generates a DTC in			
DM1			
	Day 124	0. Dutini	0
MAXIMUM WARNING,	Drop List	0 – Protect	See Table 21
Lamp Set by Event			
MAXIMUM WARNING,	0524287	520704 (\$7F200)	It is the user's
SPN for Event			responsibility to select an
			SPN that will not violate
			the J1939 standard.
NAA VINALINA VAAA DAUNIO	Duan Lint	O Malta an Albania Managal	
MAXIMUM WARNING,	Drop List	3, Voltage Above Normal	See Table 22
FMI for Event			
MAXIMUM WARNING,	060000 ms	1000	
Delay Before Event is			
Flagged			
MINIMUM WARNING,	Drop List	True	
Event Generates a DTC in	Diop List	Truc	
DM1			
MINIMUM WARNING,	Drop List	0 – Protect	See Table 21
Lamp Set by Event			
MAXIMUM WARNING,	0524287	520960 (\$7F300)	It is the user's
SPN for Event		``	responsibility to select an
0.11.0.210.1.			SPN that will not violate
			the J1939 standard.
MINIMUM IN A VALA DALINIO, ENTI	Dan List	4 Valtana Dalam Namaal	
MINIMUM WARNING, FMI	Drop List	4, Voltage Below Normal	See Table 22
for Event			
MINIMUM WARNING,	060000 ms	1000	
Delay Before Event is			
Flagged			
MINIMUM SHUTDOWN,	Drop List	True	
Event Generates a DTC in	Diop List	Truc	
DM1			
MINIMUM SHUTDOWN,	Drop List	Amber Warning	See Table 21
Lamp Set by Event			
MINIMUM SHUTDOWN,	0524287	521216 (\$7F400)	It is the user's
SPN for Event		`` '	responsibility to select an
			SPN that will not violate
			the J1939 standard.
MINIMALINA CLILITTO VA/NI	Dran Lint	4 Valtage Delevi Negro	
MINIMUM SHUTDOWN,	Drop List	4, Voltage Below Normal	See Table 22
FMI for Event			
MINIMUM SHUTDOWN,	060000 ms	1000	
Delay Before Event is			
Flagged			
· · · · · · · · · · · · · · · · · · ·	I.	1	

Table 34 – Diagnostic Block Setpoints

4.13. DTC React Function Block

The DTC React function block is described in Section 1.11. The Figure below shows the DTC React function block setpoints. The Table below shows the default values. Please note: *The setpoint "DTC React is Enabled" was changed to 1, True.*

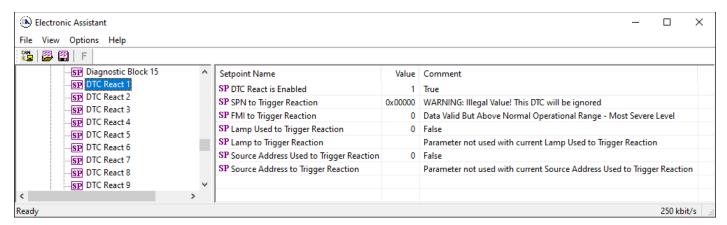


Figure 21 - DTC React Setpoints

Name	Range	Default	Notes
DTC React is Enabled	Drop List	0, False	
SPN to Trigger Reaction	0x00 to 0x3FFFF	0	
FMI to Trigger Reaction	Drop List	0	
Lamp Used to Trigger Reaction	Drop list	0, False	
Lamp to Trigger Reaction	Drop List	0, Protect	
Source Address Used to Trigger	Drop list	0, False	
Reaction			
Source Address to Trigger Reaction	0x00 to 0xFF	0	

Table 35 - DTC React Setpoints

4.14. CAN Transmit Setpoints

CAN Transmit Message Function Block be presented in Section 1.12. Please refer there for detailed information on how these setpoints are used. "**Transmit Repetition Rate**" is 0ms by default, thus no message will be sent.

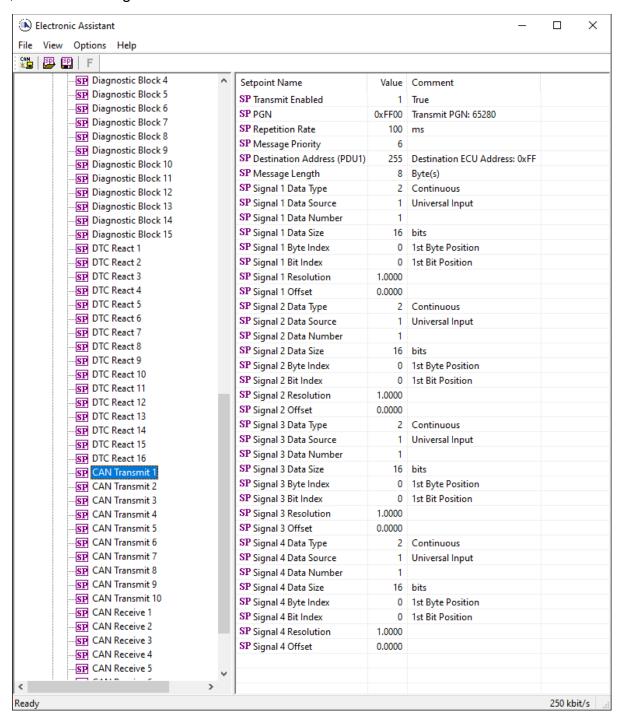


Figure 22 - Screen Capture of CAN Transmit Message Setpoints

Name	Range	Default	Notes
CAN Interface	Drop List	CAN Interface #1	
Transmit Enabled	Drop List	0, False	
Transmit PGN	0xff00 0xffff	Different for each	See 1.12.1
Transmit Repetition Rate	0 65000 ms	0ms	0ms disables transmit
Transmit Message Priority	07	6	Proprietary B Priority
Destination Address	0255	255	Not used by default
Signal X Control Source	Drop List	Different for each	See 1.2
Signal X Control Number	Drop List	Different for each	See 1.12.2
Signal X Transmit Data Size	Drop List	2 bytes	
Signal X Transmit Data Index in Array	0-7	0	
Signal X Transmit Bit Index In Byte	0-7	0	
Signal X Transmit Data Resolution	-100000.0 to 100000	1/bits	
Signal X Transmit Data Offset	-10000 to 10000	0.0	
Signal X Transmit Data Minimum	-100000.0 to 100000	0.0	
Signal X Transmit Data Maximum	-100000.0 to 100000	65535.0	

Table 36 - CAN Transmit Message Setpoints

4.15. CAN Receive Setpoints

The CAN Receive Block is defined in Section 1.13. Please refer there for detailed information about how these setpoints are used. "Receive Message Timeout" is set to 0ms by default. To enable Receive message set "Receive Message Timeout" that differs from zero.

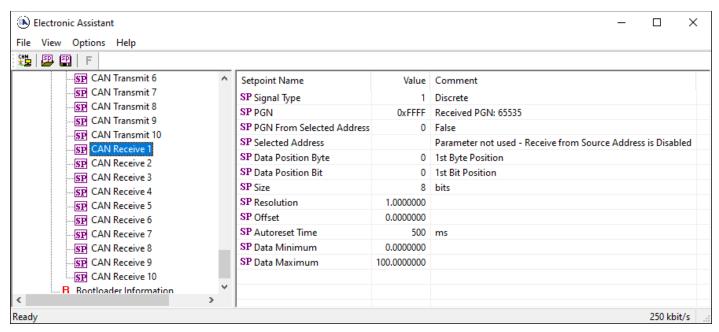


Figure 23 - Screen Capture of CAN Receive Message Setpoints

Name	Range	Default	Notes
CAN Interface	Drop List	CAN Interface #1	
Received Message Enabled	Drop List	False	
Received PGN	0 to 65536	Different for each	
Received Message Timeout	0 to 60 000 ms	0ms	
Specific Address that sends PGN	0 to 255	254 (0xFE, Null Addr)	
Receive Transmit Data Size	Drop List	2 bytes	
Receive Transmit Data Index in Array	0-7	4	
Receive Transmit Bit Index In Byte	0-7	0	
Receive Transmit Data Resolution	-100000.0 to	0.001	
	100000		
Receive Transmit Data Offset	-10000 to 10000	0.0	
Receive Data Min (Off Threshold)	-1000000 to Max	0.0	
Receive Data Max (On Threshold)	-100000 to 100000	2.0	

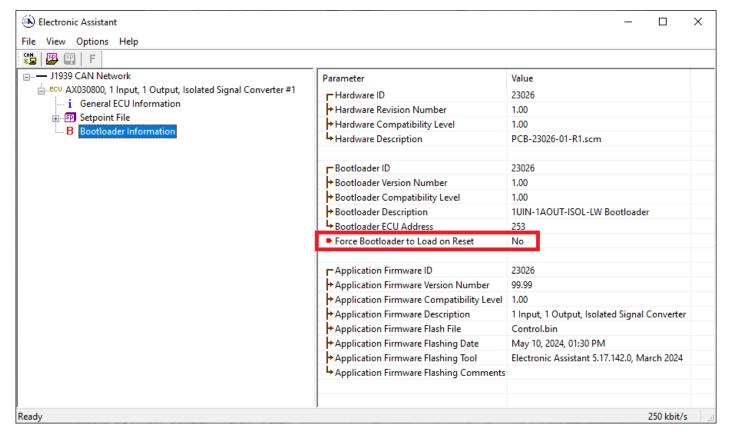
Table 37 – CAN Receive Setpoints

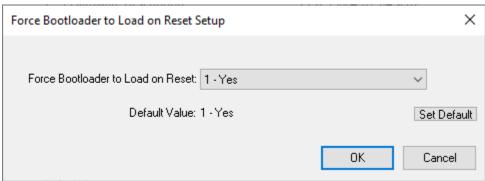
5. REFLASHING OVER CAN WITH THE AXIOMATIC EA BOOTLOADER

The AX030800 can be upgraded with new application firmware using the **Bootloader Information** section. This section details the simple step-by-step instructions to upload new firmware provided by Axiomatic onto the unit via CAN, without requiring it to be disconnected from the J1939 network.

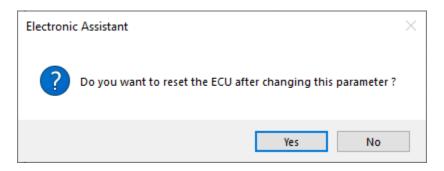
Note: To upgrade the firmware, use Axiomatic Electronic Assistant Vx.x.xx.x or higher.

- 1. When the Axiomatic EA first connects to the ECU, the **Bootloader Information** section will display the following information.
- 2. To use the bootloader to upgrade the firmware running on the ECU, change the variable "Force Bootloader to Load on Reset" to Yes.

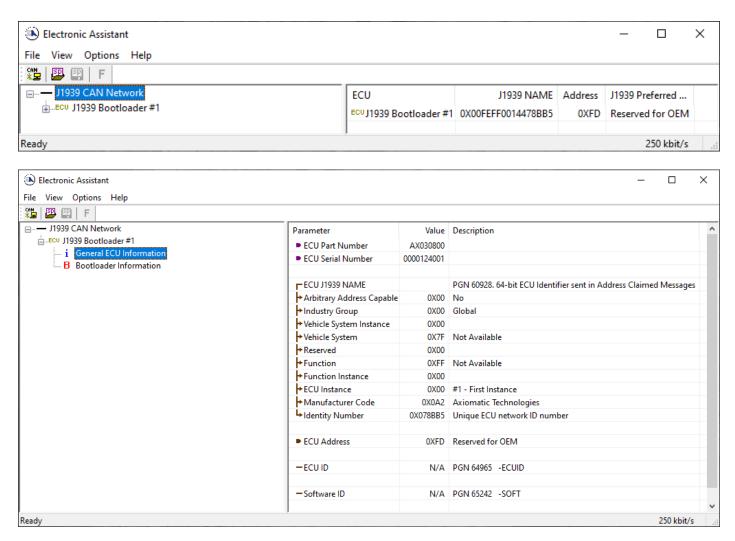




3. When the prompt box asks if you want to reset the ECU, select Yes.

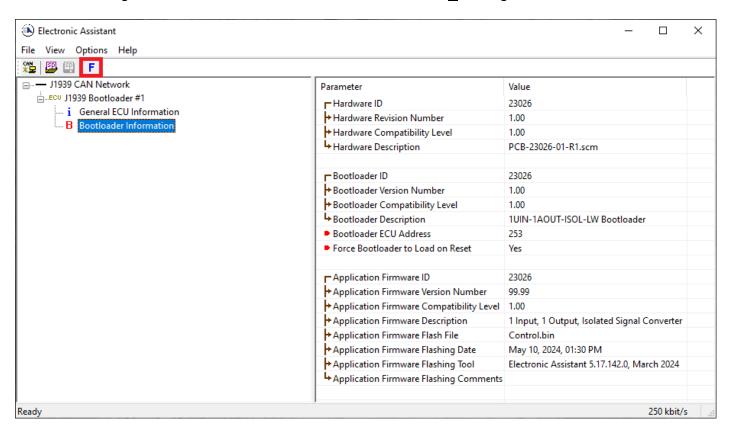


4. Upon reset, the ECU will no longer show up on the J1939 network as an AX030800 but rather as J1939 Bootloader #1.



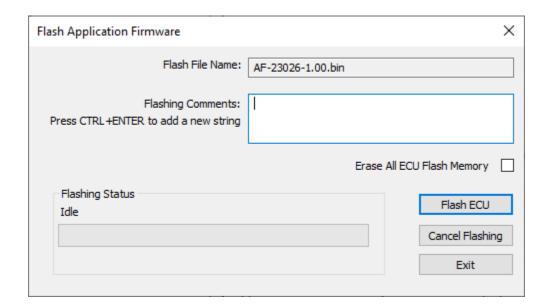
Note that the bootloader is NOT Arbitrary Address Capable. This means that if you want to have multiple bootloaders running simultaneously (not recommended) you would have to manually change the address for each one before activating the next, or there will be address conflicts. And only one ECU would show up as the bootloader. Once the 'active' bootloader returns to regular functionality, the other ECU(s) would have to be power cycled to re-activate the bootloader feature.

5. When the **Bootloader Information** section is selected, the same information is shown as when it was running the AX030800 firmware, but in this case the <u>F</u>lashing feature has been enabled.



- 6. Select the <u>F</u>lashing button and navigate to where you had saved the **AF-23026-X.XX.bin** file sent from Axiomatic. (Note: only binary (.bin) files can be flashed using the Axiomatic EA tool.)
- 7. Once the Flash Application Firmware window opens, you can enter comments such as "Firmware upgraded by [Name]" if you so desire. This is not required, and you can leave the field blank if you do not want to use it.

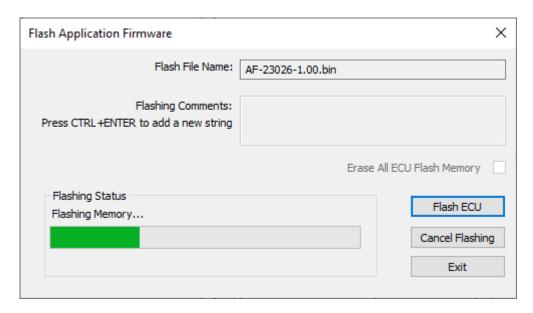
Note: You do not have to date-stamp or timestamp the file, as this is done automatically by the Axiomatic EA tool when you upload the new firmware.



<u>^</u>

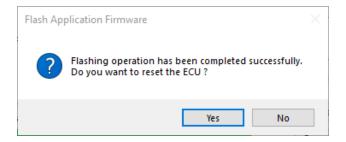
WARNING: Do not check the "Erase All ECU Flash Memory" box unless instructed to do so by your Axiomatic contact. Selecting this will erase ALL data stored in non-volatile flash, including the calibration done by Axiomatic during factory testing. It will also erase any configuration of the setpoints that might have been done to the ECU. and reset all setpoints to their factory defaults. By leaving this box unchecked, none of the setpoints will be changed when the new firmware is uploaded.

A progress bar will show how much of the firmware has been sent as the upload progresses. The more traffic there is on the J1939 network, the longer the upload process will take.



Once the firmware has finished uploading, a message will pop up indicating the successful operation. If you select to reset the ECU, the new version of the AX030800 application will start

running, and the ECU will be identified as such by the Axiomatic EA. Otherwise, the next time the ECU is power cycled, the AX030800 application will run rather than the bootloader function.





Note: If at any time during the upload the process is interrupted, the data is corrupted (bad checksum) or for any other reason the new firmware is not correct, i.e., bootloader detects that the file loaded was not designed to run on the hardware platform, the bad or corrupted application will not run. Rather, when the ECU is reset or power-cycled the **J1939 Bootloader** will continue to be the default application until valid firmware has been successfully uploaded into the unit.

APPENDIX A - TECHNICAL SPECIFICATION

Specifications are indicative and subject to change. Actual performance will vary depending on the application and operating conditions. Users should satisfy themselves that the product is suitable for use in the intended application.

All our products carry a limited warranty against defects in material and workmanship. Please refer to our Warranty, Application Limitations & Return Materials Process as described on https://www.axiomatic.com/service/.

Note: All specifications are typical at nominal input voltage and 25°C unless otherwise specified.

Power

Power Supply Input	12, 24, or 48 VDC nominal (6 to 62 VDC)		
Quiescent Current	151.5 mA @ 12 V; 73.5 mA @ 24 V; 39.5 mA @ 48 V typical		
Surge and Transient Protection	Up to 200 VDC		
Under-Voltage Protection	Hardware shutdown at 6 V		
Over-Voltage Protection	Hardware shutdown at 63 V		
Reverse Polarity Protection	Up to -400 VDC		

Isolated Universal Input

Input	1 isolated universal input selectable as: Voltage, Current, Resistive, Digital, Frequency, RPM, or PWM type			
	Refer to Table 1.0.			
Protection	Protected against shorts 0-20 mA input protected up to 30 mA			
Table 1.0 – User Programmable Input				
Analog to Digital Input Functions	12-bit Analog to Digital (Voltage Input, Current Input, or Resistive Input)			
Voltage Input	Ranges: 0-5 V, 0-10 V, ±5 V, ±10 V Resolution: 1 mV Accuracy: ±1% error			
Current Input	Range: 0-20 mA, 4-20 mA Resolution: 1 μA Accuracy: ±2% error Current Sense Resistor: 124 Ω			
Resistive Input	Resolution: 1 Ω resolution for lower ranges, 1 k Ω for higher ranges Accuracy: $\pm 2\%$ error Self-calibrating for the range 30 Ω to 250 k Ω			
Digital Input	Active High or Active Low Selectable 10 kΩ pull-up or pull-down			
Timer Input Functions	15-bit Timer (Frequency Input, RPM Input, or PWM Input)			
Frequency Input	Range Resolution 0.5 Hz to 50 Hz 0.01 Hz 10 Hz to 1 kHz 0.1 Hz 100 Hz to 10 kHz 1 Hz			
PWM Input	Resolution: 0.01% Accuracy: $\pm 1\%$ error Impedance: $1\ M\Omega$			

Isolated Signal Output

isolated Signal Odiput				
Output	1 isolated signal output selectable as: Voltage, Current, Digital, Frequency, or PWM type Refer to Table 2.0.			
Protection	Protected against shorts.			
Table 2.0 – User Programmable Output				
Analog to Digital Output Functions	12-bit Analog to Digital (Voltage Output or Current Output)			
Voltage Output	Ranges: 0-5 V, 0-10 V, ±5 V, ±10 V Resolution: 1 mV Accuracy: ±1% error Maximum Load: 25 mA			
Current Output	Range: 0-20 mA, 4-20 mA Resolution: 0.5 μA Accuracy: ±1% error Maximum Load: 500 Ω			
Digital Output	Amplitude: 5 V or 12 V Maximum Load: 50 mA			
Frequency Output	Frequency: 0.5 Hz to 50 kHz Accuracy: ±1% error			
PWM Output	Output Frequency: 0.5 Hz to 10 kHz Duty Cycle: 0-100% Accuracy: ±1% error			

General Specifications

Microcontroller	STM32H725RGV	3			
Control Logic	Pre-programmed with standard logic. Refer to the user manual.				
Communications	1 isolated CAN port SAE J1939 compliant 250 kbps, 500 kbps, 667 kbps, 1 Mbps auto-baud-rate detection				
Isolation	300Vrms				
	4-way isolation Power-Input-Output-CAN Axiomatic Electronic Assistant P/N: AX070502 or AX070506K				
User Interface		nic Assistant P/N: A)	(U/U5U2 or AXU/U5U6K		
Compliance	RoHS				
Operating Conditions	-40°C to 85°C (-40°F to 185°F)				
Storage Temperature	-55°C to 125°C (-67°F to 257°F)				
Weight	0.22 lbs. (0.1 kg)				
Protection	IP67				
Enclosure and Dimensions	Plastic Enclosure, Nylon 6-6 with 30% glass fill, laser welded Integral TE Deutsch equivalent connector 4.23 in x 3.69 in x 1.41 in (107.3 mm x 93.7 mm x 35.8 mm) Note: L x W x H includes the integral connector. Refer to dimensional drawing. Flammability rating: UL 94 HB				
Electrical Connections	Integral 8-pin receptacle (equivalent to TE Deutsch P/N: DT04-08PA)				
	Pin#	Description			
	1	Output			
	2	Output Ground			
	3	CAN_H			
	4	CAN_L			
	5	Input Ground			
	6	Input			
	7	Power +			
	8	Power -			
Mating Plug Kit	A mating plug KIT is available as Axiomatic P/N: AX070112 (includes 1 socket DT06-08SA, 1 wedgelock W8S, 8 contacts 0462-201-16141, and 6 sealing plugs 114017)				
Mounting	Mounting holes are sized for #10 or M5 bolts. The bolt length will be determined by the end-user's mounting plate thickness. The mounting flange of the controller is 0.47 inches (12 mm) thick. It should be mounted with connectors facing left or right to reduce the likelihood of moisture entry. All field wiring should be suitable for the operating temperature range. Install the unit with appropriate space available for servicing and for adequate wire harness access (6 inches or 15 cm) and strain relief (12 inches or 30 cm).				



OUR PRODUCTS

AC/DC Power Supplies

Actuator Controls/Interfaces

Automotive Ethernet Interfaces

Battery Chargers

CAN Controls, Routers, Repeaters

CAN/WiFi, CAN/Bluetooth, Routers

Current/Voltage/PWM Converters

DC/DC Power Converters

Engine Temperature Scanners

Ethernet/CAN Converters, Gateways, Switches

Fan Drive Controllers

Gateways, CAN/Modbus, RS-232

Gyroscopes, Inclinometers

Hydraulic Valve Controllers

Inclinometers, Triaxial

I/O Controls

LVDT Signal Converters

Machine Controls

Modbus, RS-422, RS-485 Controls

Motor Controls, Inverters

Power Supplies, DC/DC, AC/DC

PWM Signal Converters/Isolators

Resolver Signal Conditioners

Service Tools

Signal Conditioners, Converters

Strain Gauge CAN Controls

Surge Suppressors

OUR COMPANY

Axiomatic provides electronic machine control components to the off-highway, commercial vehicle, electric vehicle, power generator set, material handling, renewable energy and industrial OEM markets. We innovate with engineered and off-the-shelf machine controls that add value for our customers.

QUALITY DESIGN AND MANUFACTURING

We have an ISO9001:2015 registered design/manufacturing facility in Canada.

WARRANTY, APPLICATION APPROVALS/LIMITATIONS

Axiomatic Technologies Corporation reserves the right to make corrections, modifications, enhancements, improvements, and other changes to its products and services at any time and to discontinue any product or service without notice. Customers should obtain the latest relevant information before placing orders and should verify that such information is current and complete. Users should satisfy themselves that the product is suitable for use in the intended application. All our products carry a limited warranty against defects in material and workmanship. Please refer to our Warranty, Application Approvals/Limitations and Return Materials Process at https://www.axiomatic.com/service/.

COMPLIANCE

Product compliance details can be found in the product literature and/or on axiomatic.com. Any inquiries should be sent to sales@axiomatic.com.

SAFE USE

All products should be serviced by Axiomatic. Do not open the product and perform the service yourself.



This product can expose you to chemicals which are known in the State of California, USA to cause cancer and reproductive harm. For more information go to www.P65Warnings.ca.gov.

SERVICE

All products to be returned to Axiomatic require a Return Materials Authorization Number (RMA#) from rma@axiomatic.com. Please provide the following information when requesting an RMA number:

- Serial number, part number
- Runtime hours, description of problem
- · Wiring set up diagram, application and other comments as needed

DISPOSAL

Axiomatic products are electronic waste. Please follow your local environmental waste and recycling laws, regulations and policies for safe disposal or recycling of electronic waste.

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