

**MULTIFUNCTION
8 INPUTS, 5 OUTPUTS
I/O CONTROLLER
WITH CAN, SAE J1939**

USER MANUAL

P/N: AX021910

VERSION HISTORY

Version	Date	Author	Modification
1.0.0.	Oct., 2022	Dmytro Tsebrii	Initial Draft
1.0.1	Aug., 2023	M Ejaz	Fixed legacy issues

ACRONYMS

ACK	Positive Acknowledgement (from SAE J1939 standard)
BATT +/-	Battery positive (a.k.a. Vps) or Battery Negative (a.k.a. GND)
DIN	Digital Input used to measure active high or low signals
DM	Diagnostic Message (from SAE J1939 standard)
DTC	Diagnostic Trouble Code (from SAE J1939 standard)
EA	Axiomatic Electronic Assistant (A Service Tool for Axiomatic ECUs)
ECU	Electronic Control Unit (from SAE J1939 standard)
GND	Ground reference (a.k.a. BATT-)
I/O	Inputs and Outputs
MAP	Memory Access Protocol
NAK	Negative Acknowledgement (from SAE J1939 standard)
PDU1	A format for messages that are to be sent to a destination address, either specific or global (from SAE J1939 standard)
PDU2	A format used to send information that has been labeled using the Group Extension technique, and does not contain a destination address.
PGN	Parameter Group Number (from SAE J1939 standard)
PropA	Message that uses the Proprietary A PGN for peer-to-peer communication
PropB	Message that uses a Proprietary B PGN for broadcast communication
PWM	Pulse Width Modulation
RPM	Rotations per Minute
SPN	Suspect Parameter Number (from SAE J1939 standard)
TP	Transport Protocol
UIN	Universal input used to measure voltage, current, frequency or digital inputs
Vps	Voltage Power Supply (a.k.a. BATT+)
%dc	Percent Duty Cycle (Measured from a PWM input)

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TDAX021910	Technical Datasheet, Axiomatic Technologies 2023
UMAX07050x	User Manual, Axiomatic Electronic Assistant and USB-CAN, Axiomatic Technologies, July 2021

This document assumes the reader is familiar with the SAE J1939 standard. Terminology from the standard is used, but not described in this document.



NOTE: This product is supported by Axiomatic Electronic Assistant V4.10.78.0 and higher.

1. OVERVIEW OF CONTROLLER

The 8 In 5 Out CAN Controller (ECU) is a device that measures numerous types of input signals as well as drives different outputs. The 8 In 5 Out CAN Controller has seven Universal and a Magnetic Pick-Up Inputs. The outputs are five Proportional Output, that can provide up to 3.5A of current. Flexible circuit design gives the user a wide range of configurable input and output types. The sophisticated control algorithms allow the user to program the controller for a wide range of applications without the need for custom software. Model AX021910 has an Auto Baud Rate feature.

The Axiomatic Electronic Assistant is used to configure the 8 In 5 Out CAN Controller. Programming configurable properties, EA setpoints, are listed in chapter 4. Setpoint configuration can be saved in a file which can then be utilized to program the same configuration to another 8 In 5 Out CAN Controller. Throughout this document EA setpoint names are referred with bolded text in double-quotes and the setpoint option is referred with italicized text in single-quotes. For example, “**Input Type**” setpoint set to option ‘*Voltage Input*’.

In this document the configurable properties of the ECU are divided into function blocks, namely input function block, output function block, diagnostic function block, lookup table function block, programmable logic function block, math function block, CAN transmit message function block and CAN receive message function block. Input function block includes properties used to select input sensor functionality. Diagnostic function block properties are used to configure fault detection and reaction functionalities. Lookup table function blocks, programmable logic function blocks, math function blocks offer some logical programming to convert signals. The CAN transmit message function block configures properties of the messages sent to the CAN busses. And the CAN receive message function block configures properties of the messages received from the CAN busses. These function blocks are presented in detail in next subchapters.

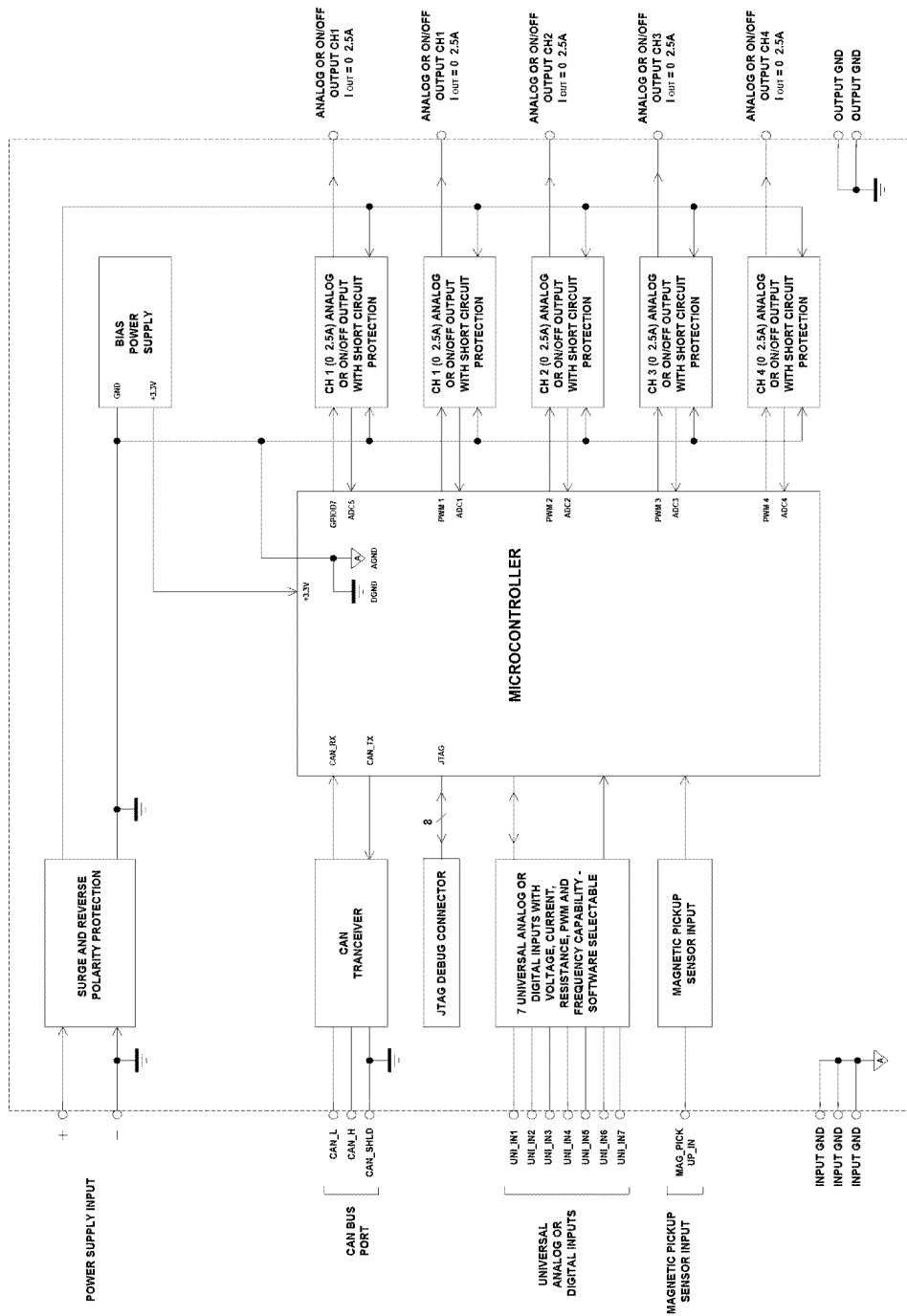


Figure 1 The ECU Flowchart

1.1. Input Function Blocks

The controller has seven Universal Inputs. They can be configured to measure voltage, current, resistance, frequency, pulse width modulation (PWM) or digital signal.

1.1.1. Universal Input

The Universal Input function block translates physical input signals into the internal function block output signal that can be used by other function blocks of the controller.

There are 7 independent Universal Input function blocks presenting their own universal physical inputs.

The internal function block output signal type and units of measurement are presented below.

Table 1. Universal Input Function Block Output Signal

Input Parameter	Type	Units
Voltage	Continuous	V
Current	Continuous	mA
Discrete Voltage Level	Discrete	{0,1}
Resistance Input	Continuous	Ohm
Frequency	Continuous	Hz
PWM Duty Cycle	Continuous	%

Each Universal Input function block has the following configuration parameters.

Table 2. Universal Input Function Block Configuration Parameters

Parameter	Default Value	Range	Units	Description
Input Parameter	1 - Voltage	0 - Input Disabled, 1 - Voltage, 2 - Current, 3 - Discrete Voltage Level, 4 - Resistance Input, 5 - Frequency, 6 - PWM Duty Cycle	–	Defines the input physical parameter that will be measured by the function block.
Input Voltage Range	0 - 0...5V	0 - 0...5 V, 1 - 0...10 V	V	Used in the "Voltage" mode
Input Current Range	0 - 0...20 mA	0 - 0...20mA, 1 - 4...20 mA	mA	Used in the "Current" mode

Parameter	Default Value	Range	Units	Description
Input Range Min	0	0...100	-	Depends on the Input Parameter. Used for diagnostic purposes
Input Range Max	5	0...100	-	Depends on the Input Parameter. Used for diagnostic purposes
Voltage LoZ Input	0 - No	0 - No, 1 - Yes	–	Activates a 10kOhm pull-down resistor to avoid ghost voltages in the "Voltage" mode. Warning: Measurement accuracy will be decreased!
Analog Input Filter	0 - Disabled	0 - Disabled, 1 - 50Hz Noise Rejection, 2 - 60Hz Noise Rejection, 3 - Both: 60Hz and 50Hz Noise Rejection	–	Noise Rejection in "Voltage", "Current" and "Resistance" modes
Pull-Up/Pull-Down Resistor	0 - Disabled	0 - Disabled, 1 - 10kOhm Pull-Up, 2 - 10kOhm Pull-Down	–	Used in "Discrete Voltage Level", "Frequency", and "PWM Duty Cycle" modes.
Input Polarity	0 - Active High	0 - Active High, 1 - Active Low	–	Used in "Discrete Voltage Level", "Frequency", and "PWM Duty Cycle" modes.
Discrete Input Debounce Time	50ms	0...1000	ms	Used in "Discrete Voltage Level" mode. If 0 - no debouncing.
Frequency Range	0 - 1Hz...10kHz	0 - 1Hz...10kHz,	Hz	A 16-bit counter is used. Used in "Frequency", and "PWM Duty Cycle" modes.

Parameter	Default Value	Range	Units	Description
Frequency/PWM Debounce Filter ³	0 - Disabled	0 - Disabled, 1 - 142ns, 2 - 1.14us, 3 - 6.10us	–	Used in "Frequency", and "PWM Duty Cycle" modes.
Frequency/PWM Averaging	0 - No Averaging	0 - No Averaging, 1 - 3 Readings, 2 - 5 Readings, 3 - 10 Readings	–	Defines a moving average filter used in "Frequency", and "PWM Duty Cycle" modes.
Software Filter Type	0 – Disabled	0 – Disabled, 1 – Moving Average, 2 – Repeating Average		
Software Filter Constant	10	0...60000		

¹ Input currents below 3mA are output as 0mA when 4...20 mA current range is set.

1.1.2. Voltage Measurements

The Universal Inputs can measure voltages in voltage ranges set by the Voltage Range configuration parameter.

To avoid an influence of ghost voltages, the Voltage LoZ Input configuration parameter can be activated. This will reduce the accuracy of voltage measurements due to the influence of the 22kOhm pull-down shunt resistor and should be used only after careful consideration of the shunt resistor influence on the measured circuit.

The user can set the Analog Input Filter configuration parameter to reduce noise in voltage and other analog signal measurements. The filter is designed to suppress noise from industrial offline voltages. Even when the analog input filter is disabled, the minimum signal filtering is performed by the function block. The parameters of the analog input filter are presented below.

Table 3. Universal Input Analog Input Filter Parameters

Analog Input Filter	Cut-off Frequency (at -3dB)	Settling Time (to 100% of Final Value)	Output Signal Update Rate
Disabled ¹	70Hz	10ms	1.67ms
50Hz Noise Rejection	12Hz	76.7ms	3.33ms
60Hz Noise Rejection	14Hz	63.3ms	3.33ms

Analog Input Filter	Cut-off Frequency (at -3dB)	Settling Time (to 100% of Final Value)	Output Signal Update Rate
Both: 60Hz and 50Hz Noise Rejection	2.3Hz	396.7ms	16.67ms

1 Minimum filtering is still performed.

1.1.3. Current Measurements

There are two standard current ranges available for current measurements. When the current is below 3mA in the “4...20mA” current range, the output will be forced to zero to facilitate detection of an open circuit condition on the Universal Input.

The Analog Input Filter can be set to reduce the input noise.

1.1.4. Discrete Voltage Level

The Universal Inputs can accept discrete voltage levels. The user should specify the input polarity and define whether the pull-up/pull-down resistor is necessary on the input.

When the “22kOhm Pull-Up” is selected, the pull-up resistor is connected to the internal +12V power supply.

The input states are sampled every 1ms. If debouncing is required, it is set by the Discrete Input Debounce Time configuration parameter. If the Discrete Input Debounce Time is zero, the discrete voltage level input is not debounced.

1.1.5. Resistance Input

The Universal Inputs can measure slowly changing input resistance, for example, a signal coming from a resistive temperature sensor.

The resistance measurements can be done in an auto-range mode.

Resistance Range is set to “Auto Range”, a special algorithm is used to dynamically switch between resistance ranges to ensure that the resistance value is measured with the best accuracy and resolution.

If switching between the measurement ranges is not desirable or it is necessary to reduce the measurement time, the Resistance Range can be set to one of the predefined measurement ranges.

The Analog Input Filter configuration parameter can be used to reduce the measurement noise. However, it can also add a delay that can be significant when several universal inputs are used to measure resistance.

There is only one current source shared with all Universal Inputs for resistance measurements. When more than one Universal Input is used to measure resistance, the current source is switched between inputs dramatically increasing the measurement time, see the table below.

Table 4. Universal Input Resistance Measurement Delay

Resistance Measurement	Measurement Delay
No channel or range switching	0 – <i>No delay</i>
Range switching only	$\begin{cases} T_{sw} + T_s, & \text{during range switching only} \\ 0, & \text{all other time – no delay} \end{cases}$ $T_{sw} = 30ms$ – <i>switching time</i> , T_s – <i>analog filter settling time</i>
Channel switching (with or without range switching)	$\sum_{n=1}^N (T_{sw} + T_{s_n}), \quad N > 1, \quad N - \text{number of channels}$ $n - \text{channel number}$

For example, if 5 universal inputs are used to measure resistance and Analog Input Filter is set to “Both: 60Hz and 50Hz Noise Rejection” in all universal inputs, the total delay between consequent measurements will be $4 * (30 + 396.7) = 1706.8 \text{ ms}$ or less than 2 seconds.

1.1.6. Frequency and PWM

The frequency and PWM duty cycle measurements are performed by counting high-frequency internal clock pulses on every period of the input signal. The universal input channels have different internal organization due to limited hardware resources.

All universal inputs use 16-bit counters with the constant frequency range of 1...10kHz

Table 5. Universal Input Function Block Counters

Function Block	Counter	Frequency Range	Counter Base	Shared Input	Frequency Range and Debounce Filter Setting
Universal Input #1	16-bit	1Hz...10kHz,	Dedicated	N/A	Same input
Universal Input #2			Dedicated	N/A	Same input
Universal Input #3			Dedicated	N/A	Same input
Universal Input #4			Dedicated	N/A	Same input
Universal Input #5			Dedicated	N/A	Same input
Universal Input #6			Dedicated	N/A	Same input
Universal Input #7			Dedicated	N/A	Same input

To measure frequency or PWM duty cycle, the user should first select the Frequency Range parameter and then define how the Pull-Up/Pull-Down Resistor, Frequency/PWM Debounce Filter, and the Frequency/PWM Averaging parameters should be set.

The Input Polarity defines the active edge of the input signal. The Pull-Up/Pull-Down Resistor can be used to pull the input to a no-signal state to avoid an undefined input condition when the signal source is disconnected. The Input Polarity and Pull-Up/Pull-Down Resistor are normally set the following way.

Table 6. Setting Pull-Up/Pull-Down Resistor for Selected Input Polarity. Universal Inputs

Input Polarity	Pull-Up/Pull-Down Resistor
Active High	“Disabled” or “22kOhm Pull-Down”
Active Low	“Disabled” or “22kOhm Pull-Up”

The frequency/PWM debounce filter is used to filter out parasitic spikes that can be present in a noisy input signal. It can be helpful to prevent the input from going into the Recovery state (see 1.1.8 Special Conditions) when, for example, mechanical switches are used to commutate the input signal.

The debounce filter should be used with caution since it can reduce the accuracy and resolution of frequency and PWM measurements if the debouncing time is not significantly less than the period of the input signal.

When a frequency or PWM signal presents a slowly changing parameter, setting an additional moving average filter using the Frequency/PWM Averaging configuration parameter can be helpful in smoothing the results of the input measurements.

1.1.7. Software Filtering

There are three options under **“Software Filter Type”** with two actual types of software filtering: *‘Moving Average’* and *‘Repeating Average’*. Both are used to smoothen the actual sampling and provide more precise data.

If customer use the *‘Moving Average’* type under the **“Software Filter Type”** setpoint the unit will collect the number of samples equal to the value under the **“Software Filter Constant”** setpoint and then calculate the average. Each new sample will replace the oldest sample and the average will be recalculated during each new iteration. The algorithm is shown below:

Moving Average:

1. Calculating the first average:

$$N_{avg} = \frac{\sum_{i=0}^C N_i}{C} (1), \text{ where}$$

C – Software Filter Constant value;

N_i – the number of current value;

N_{avg} – Average sample.

2. Replacing the latest item and recalculating the average using formula (1):

$$N_{avg}^{(i)} = \frac{N_{avg}^{(i-1)} - N_{old} + N_{new}}{C} (2), \text{ where}$$

C – Software Filter Constant value;

$N_{avg}^{(i)}$ – the new average sample;

$N_{avg}^{(i-1)}$ – a previous average sample;

N_i – the oldest sample;

N_{new} – a current sample.

After first average has been calculated by using formula (1), the second formula is applied during each iteration.

Repeating Average:

The repeating average method is similar to the moving average except that instead of recalculating the average after each new sample, the unit will gather the required number of samples each time instead.

1.1.8. Special Conditions

Even though the Frequency range is 1Hz...10kHz, each Universal Input can measure frequency within the range of 0.8Hz to 12.5kHz.

When the PWM signal is absent, the duty cycle is measured as 0 or 100% based on the voltage level on the input and the selected Input Polarity. The voltage level is sampled on the counter saturation events until the PWM signal is back on the input.

The transient time between the PWM signal duty cycle and the duty cycle of the DC level when the signal disappears can be up to the Maximum Recovery Time. During the transient time, the measured value will stay equal to the last measured value of the PWM signal duty cycle.

The PWM input signal with a frequency above zero but below the Minimum Frequency value is not allowed. The duty cycle will not be measured, instead, it will be jumping between 0% and 100% depending on the voltage level at the input on the counter saturation events.

When the PWM input signal frequency exceeds the Maximum Frequency value, the input goes into the Recovery state and the PWM duty cycle is measured as 0%. Similar to frequency measurements, the input will stay in the Recovery state for up to the Maximum Recovery Time before the duty cycle is measured again.

1.2. Magnetic Pick-Up Input

The Magnetic Input function block can measure frequency in a range 1Hz...10kHz. This function blocks behaves as Universal Input in a Frequency mode. For details, please refer to the Section 1.1.6.

1.3. Proportional Output Function Blocks

The controller has altogether five Proportional Outputs. The Proportional Output is half-bridge drive with high side sourcing up to 3.5A. The current drawn from the output is measured to form a current feedback loop. All outputs have configurable setpoints. The Proportional Output and its setpoints are discussed in detail in the Section 4.5.

The “**Control Source**” setpoint together with “**Control Number**” setpoint determine which signal is used to drive the output. For example, setting “**Control Source**” to ‘*Universal Input Measured*’ and “**Control Number**” to ‘1’, connects signal measured from Universal Input1 to the output in question. The input signal is scaled per input type range between 0 and 1 to form control signal. Outputs respond in a linear fashion to changes in control signal.

The “**Enable Source**” setpoint together with “**Enable Number**” setpoint determine the enable signal for the output in question. The “**Enable Response**” setpoint is used to select how output will respond to the selected Enable signal. “**Enable Response**” setpoint options are listed in Table 7. If “**Enable Source**” is set to ‘*Control not used*’, the Enable signal is interpreted to be ON. If a non-digital signal is selected as Enable signal the signal is interpreted as shown in Figure 5.

Table 7 – Enable Response Options

0	<i>Enable When On, Else Shutoff</i>
1	<i>Enable When Off, Else Shutoff</i>
2	<i>Enable When On, Else To Min</i>
3	<i>Enable When On, Else To Max</i>
4	<i>Enable When On, Else Ramp To Min</i>
5	<i>Enable When On, Else Ramp To Max</i>
6	<i>Enable When On, Else Keep Last Value</i>
7	<i>Enable When Off, Else Keep Last Value</i>

The Override option allows the user to choose whether to drive the output with the override input engaged/disengaged, depending on the logic selected in “**Override Response.**” The options for “**Override Response**” are listed in Table 8. When override is active, the output will be driven to the value in “**Output at Override Command**” regardless of the value of the Control input.

Table 8 – Override Response Options

0	<i>Override When On, Else Shutoff</i>
1	<i>Override When Off, Else Shutoff</i>
2	<i>Override When On, Else To Min</i>
3	<i>Override When On, Else To Max</i>
4	<i>Override When On, Else Ramp To Min</i>
5	<i>Override When On, Else Ramp To Max</i>
6	<i>Override When On, Else Keep Last Value</i>
7	<i>Override When Off, Else Keep Last Value</i>

The options for both “**Enable Source**” and “**Override Source**” are the same as the sources listed in Table 7.

*Please note that the using parameters “**Override/Enable When Off/On, Else Ramp**” are not recommended and should not be used for the Digital On/Off and Digital Hotshot.*

Another fault response which can be enabled is that of a microprocessor over-temperature or power faults automatically disabling the outputs until it has cooled back to the operating range, if the corresponding setpoint is enabled. This will be described in more detail in Section 1.4

Fault conditions are checked for first, and the control signal will then be evaluated only if they are not present. If Enable, Override and Control inputs are all used, the Enable logic is evaluated first, then the Override, and lastly the Control.

“**Output Type**” setpoint options for the Proportional Output are listed in Table 9. “**Output Type**” setpoint determines what kind of signal the output produces. Changing this setpoint causes other setpoints in the group to update to match selected type, thus the “**Output Type**” should be selected before configuring other setpoints within the setpoint group.

For Proportional outputs signal minimum and maximum values are configured with “**Output At Minimum Command**” and “**Output At Maximum Command**” setpoints. Value range for both of the setpoints is limited by selected “**Output Type**”.

Regardless of what type of control input is selected, the output will always respond in a linear fashion to changes in the input per Equation 1.

$$y = mx + a$$

$$m = \frac{Y_{max} - Y_{min}}{X_{max} - X_{min}}$$

$$a = Y_{min} - m * X_{min}$$

Equation 1 - Linear Slope Calculations

In the case of the Output Control Logic function block, X and Y are defined as

Xmin = Control Input Minimum Ymin = “**Output at Minimum Command**”

Xmax = Control Input Maximum Ymax = “**Output at Maximum Command**”

In all cases, while X-axis has the constraint that Xmin < Xmax, there is no such limitation on the Y-axis. Thus configuring “**Output At Minimum Command**” to be greater than “**Output At Maximum Command**” allows output to follow control signal inversely.

In order to prevent abrupt changes at the output due to sudden changes in the command input, the user can choose to use the independent up or down ramps to smooth out the coil’s response. The “**Ramp Up**” and “**Ramp Down**” setpoints are in milliseconds, and the step size of the output change will be determined by taking the absolute value of the output range and dividing it by the ramp time.

Table 9 – Output Type Options for Proportional Output

0	<i>Disabled</i>
1	<i>Proportional Current (0-2A)</i>
2	<i>Digital Hotshot (0-2A)</i>
3	<i>Proportional Voltage (0-Vps)</i>

4	<i>Digital On/off (0-Vps)</i>
5	<i>PWM Duty Cycle</i>

'Proportional Current' type has associated with it two setpoints not used by other types, which are the "Dither Frequency" and "Dither Amplitude" values. The output is controlled by high frequency signal (25kHz), with the low frequency dither superimposed on top. The dither frequency will match exactly what is programmed into the setpoint, but the exact amplitude of the dither will depend on the properties of the load coil. When adjusting the dither amplitude value, select one that is high enough to ensure an immediate response to the coil to small changes in the control inputs, but not so large as to effect the accuracy or stability of the output. Refer to the coil's datasheet for more information.

The 'Proportional Voltage' uses the measured value of the power supply, and adjusts the duty cycle of the output such that the average value will match the target output voltage. Since the output is running at a high frequency (25kHz), the voltage can be easily averaged using a simple low pass filter.

The 'PWM Duty Cycle' option allows the user to run the output at fixed frequency configure with "PWM Output Frequency" setpoint, while the duty cycle changes depending on the control signal.

Instead of proportional, there are also two types of digital responses possible as well. With the 'Digital On/Off' type, should the control require the output to be on, it will be turned on at whatever the system power supply is. The output will source whatever current is required by the load, up to 3.5A.

If a digital "Output Type" has been selected the "Digital Response" setpoint will be enabled as shown in Table 10.

Table 10 – Digital Response Options

0	<i>Normal On/Off</i>
1	<i>Inverse Logic</i>
2	<i>Latched Logic</i>
3	<i>Blinking Logic</i>

In a 'Normal' response, when the Control input commands the output ON, then the output will be turned ON. However, in an 'Inverse' response, the output will be ON unless the input commands the output ON, in which case it turns OFF.

If a 'Latched' response is selected, when the input commands the state from OFF to ON, the output will change state.

If a 'Blinking' response is selected, then while the input command the output ON, it will blink at the rate in the "Digital Blink Rate" setpoint. When commanded OFF, the output will stay off. A blinking response is only available with a 'Digital On/Off' type of output (not a Hotshot type.)

The 'Hotshot Digital' type is different from a simple 'Digital On/Off' in that it still controls the current through the load. This type of output is used to turn on a coil then reduce the current so that the valve will remain open, as shown in Figure 2. Since less energy is used to keep the output engaged, this type of response is very useful to improve overall system efficiency. With this output

type there are associated three setpoints: “**Hold Current**”, “**Hotshot Current**” and “**Hotshot Time**” which are used to configure form of the output signal as shown in Figure 2.

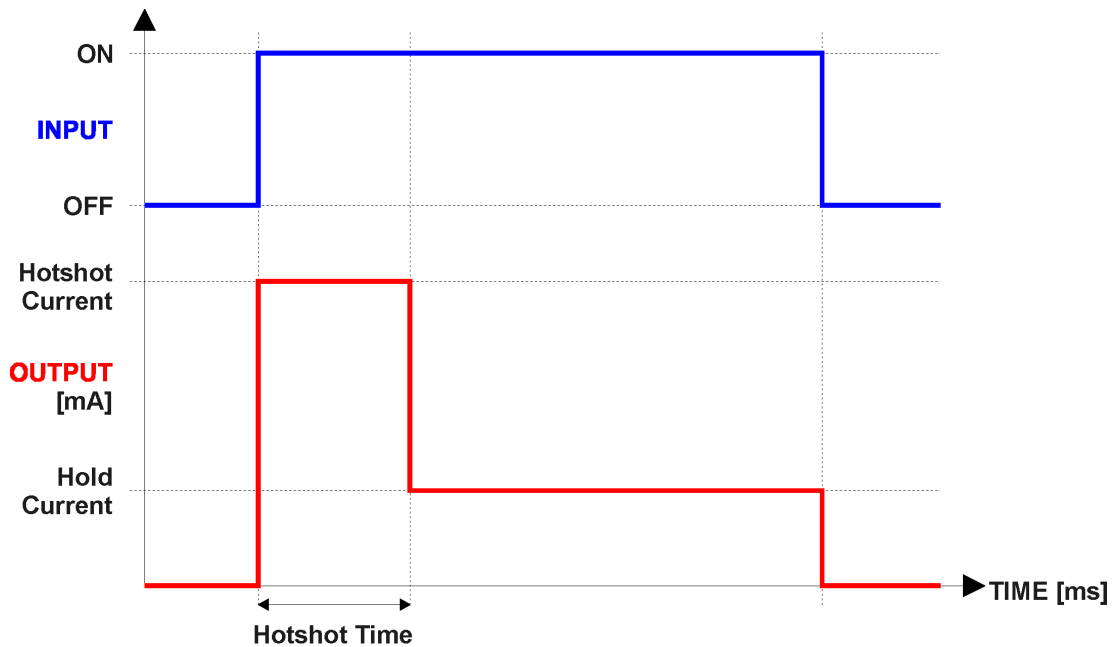


Figure 2 – Hotshot Digital Profile

Fault detection is available for current output types. A current feedback signal is measured and compared to desired output current value. Fault detection and associated setpoints are presented in section 1.4. When fault is detected the output will respond per “**Control Fault Response**” setpoint as outlined in Table 11.

Table 11 – Fault Response Options

0	<i>Shutoff Output</i>
1	<i>Apply Fault Value</i>
2	<i>Hold Last Value</i>

Another fault response that can be enabled is that a power supply over voltage or under voltage will automatically disable ALL outputs. Note: this setpoint is associated with the **Power Supply Diag** function block. Also, if the **Over Temperature Diag** function block is enabled, then a microprocessor over-temperature reading disables all the outputs until it has cooled back to the operating range.

The proportional output is inherently protected against a short to GND or +Vps by circuitry. In case of a dead short, the hardware will automatically disable the output drive, regardless of what the processor is commanding for the output. When this happens, the processor detects output hardware shutdown and commands off the output in question. It will continue to drive non-short-circuited outputs normally and periodically (every 5 seconds) try to re-engage the short load, if still commanded to do so. If the fault has gone away since the last time the output was engaged while shorted, the controller will automatically resume normal operation.

In the case of an open circuit, there will be no interruption of the control for the output. The processor will continue to attempt to drive the open load.

The measured current through the load is available to be broadcasted on a CAN message if desired. It is also used as the input to the diagnostic function block for each output, and an open or shorted output can be broadcasted in a DM1 message on the CAN network

1.4. Diagnostic Function Blocks

The 8 In 5 Out CAN Controller ECU supports diagnostic messaging. DM1 message is a message, containing Active Diagnostic Trouble Codes (DTC) that is sent to the J1939 network in case a fault has been detected. A Diagnostic Trouble Code is defined by the J1939 standard as a four byte value which is a combination of:

SPN	Suspect Parameter Number	(user defined)
FMI	Failure Mode Identifier	(see Table 14)
CM	Conversion Method	(always set to 0)
OC	Occurrence Count	(number of times the fault has happened)

In addition to supporting the DM1 message, 8 In 5 Out CAN Controller Input also supports:

DM2	Previously Active Diagnostic Trouble Codes	Sent only on request
DM3	Diagnostic Data Clear/Reset of Previously Active DTCs	Done only on request
DM11	Diagnostic Data Clear/Reset for Active DTCs	Done only on request

Fault detection and reaction is a standalone functionality that can be configured to monitor and report diagnostics of various controller parameters. The 8 In 5 Out CAN Controller supports 16 Diagnostics Definitions, each freely configurable by the user.

By default, the monitoring of operating voltage, CPU temperature and receive message timeouts is configured to diagnostics blocks 1, 2 and 3., In case any of these three diagnostics blocks are needed for some other use, the default settings can be adjusted by the user to suit the application.

There are 4 fault types that can be used, “**Minimum and maximum error**”, “**Absolute value error**”, “**State error**” and “**Double minimum and maximum error**”.

Minimum and maximum error has two thresholds, “MIN Shutdown” and “MAX Shutdown” that have configurable, independent diagnostics parameters (SPN, FMI, Generate DTCs, delay before flagging status). In case the parameter to monitor stays between these two thresholds, the diagnostic is not flagged.

Absolute value error has one configurable threshold with configurable parameters. In case the parameter to monitor stays below this threshold, the diagnostic is not flagged.

State error is similar to the Absolute value error, the only difference is that State error does not allow the user to specify specific threshold values; thresholds ‘1’ and ‘0’ are used instead. This is ideal for monitoring state information, such as received message timeouts.

Double minimum and maximum error lets user to specify four thresholds, each with independent diagnostic parameters. The diagnostic status and threshold values is determined and expected as show in Figure 3 below.

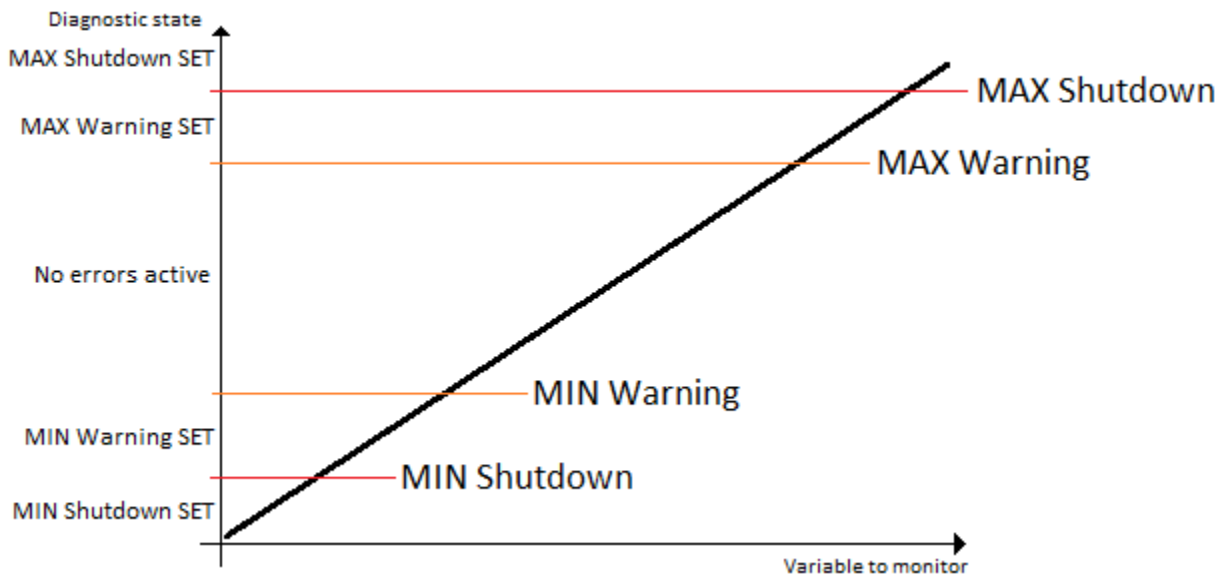


Figure 3 – Double Minimum and Maximum Error Thresholds

In case any of the Diagnostics blocks is configured to monitor Output Current Feedback, there is an internal error status flag maintained automatically for that particular output. This internal flag can be used for driving the particular output to a specified state in case of diagnostic event using Proportional Current Output setpoints “Control Fault Response”, “Output in Fault Mode” and “Fault Detection Enabled”.

There is also built in error status flags for power supply and CPU temperature monitoring. In case any of the diagnostics blocks is measuring these two parameters, the corresponding internal error status flags can be used for shutting down the unit in case of failure. The setpoints “**Power Fault Disables Outputs**” and “**Over Temperature Shutdown**” can be used for enabling the shutdown of the unit (shutdown == output driving is turned off).

While there are no active DTCs, the 8 In 5 Out CAN Controller will send “No Active Faults” message. If a previously inactive DTC becomes active, a DM1 will be sent immediately to reflect this. As soon as the last active DTC goes inactive, a DM1 indicating that there are no more active DTCs will be sent.

If there is more than one active DTC at any given time, the regular DM1 message will be sent using a multipacket message to the Requester Address using the Transport Protocol (TP).



At power up, the DM1 message will not be broadcasted until after 5 second delay. This is done to prevent any power up or initialization conditions from being flagged as an active error on the network.

When the fault is linked to a DTC, a non-volatile log of the occurrence count (OC) is kept. As soon as the controller detects a new (previously inactive) fault, it will start decrementing the “**Delay before Event is flagged**” timer for that Diagnostic function block. If the fault has remained present during the delay time, then the controller will set the DTC to active, and will increment the OC in the log. A DM1 will immediately be generated that includes the new DTC. The timer is provided so that intermittent faults do not overwhelm the network as the fault comes and goes, since a DM1 message would be sent every time the fault shows up or goes away.

By default, the fault flag is cleared when error condition that has caused it goes away. The DTC is made Previously Active and is it is no longer included in the DM1 message. To identify a fault having happened, even if the condition that has caused is one away, the “**Event Cleared only by DM11**” setpoint can be set to ‘*True*’. This configuration enables DTC to stay Active, even after the fault flag has been cleared, and be included in DM1 message until a Diagnostic Data Clear/Reset for Active DTCs (DM11) has been requested.

As defined by J1939 Standard the first byte of the DM1 message reflects the Lamp status. “**Lamp Set by Event**” setpoint determines the lamp type set in this byte of DTC. “**Lamp Set by Event**” setpoint options are listed in Table 12. By default, the ‘*Amber, Warning*’ lamp is typically the one set be any active fault.

Table 12 – Lamp Set by Event in DM1 Options

0	<i>Protect</i>
1	<i>Amber Warning</i>
2	<i>Red Stop</i>
3	<i>Malfunction</i>

“**SPN for Event**” defines suspect parameter number used as part of DTC. The default value zero is not allowed by the standard, thus no DM will be sent unless “**SPN for Event**” in is configured to be different from zero. **It is user’s responsibility to select SPN that will not violate J1939 standard.** When the “**SPN for Event**” is changed, the OC of the associated error log is automatically reset to zero.

Table 13 – FMI for Event Options

0	<i>Data Valid But Above Normal Operational Range - Most Severe Level</i>
1	<i>Data Valid But Below Normal Operational Range - Most Severe Level</i>
2	<i>Data Intermittent</i>
3	<i>Voltage Above Normal, Or Shorted To High Source</i>
4	<i>Voltage Below Normal, Or Shorted To Low Source</i>
5	<i>Current Below Normal Or Open Circuit</i>
6	<i>Current Above Normal Or Grounded Circuit</i>
7	<i>Mechanical Error</i>
8	<i>Abnormal Frequency Or Pulse Width Or Period</i>
9	<i>Abnormal Update Rate</i>
10	<i>Abnormal Rate Of Change</i>
11	<i>Root Cause Not Known</i>
12	<i>Bad Component</i>
13	<i>Out Of Calibration</i>
14	<i>Special Instructions</i>
15	<i>Data Valid But Above Normal Operating Range – Least Severe Level</i>
16	<i>Data Valid But Above Normal Operating Range – Moderately Severe Level</i>

17	<i>Data Valid But Below Normal Operating Range – Least Severe Level</i>
18	<i>Data Valid But Below Normal Operating Range – Moderately Severe Level</i>
19	<i>Network Error</i>
20	<i>Data Drifted High</i>
21	<i>Data Drifted Low</i>
31	<i>Condition Exists</i>

Every fault has associated a default FMI with them. The used FMI can be configured with “**FMI for Event**” setpoint, presented in Table 13. When an FMI is selected from Low Fault FMIs in Table 14 for a fault that can be flagged either high or low occurrence, it is recommended that the user would select the high occurrence FMI from the right column of Table 14. There is no automatic setting of High and Low FMIs in the firmware, the user can configure these freely.

Table 14 – Low Fault FMIs and corresponding High Fault FMIs

Low Fault FMIs	High Fault FMIs
<i>FMI=1, Data Valid But Below Normal Operation Range – Most Severe Level</i>	<i>FMI=0, Data Valid But Above Normal Operational Range – Most Severe Level</i>
<i>FMI=4, Voltage Below Normal, Or Shorted to Low Source</i>	<i>FMI=3, Voltage Above Normal, Or Shorted To High Source</i>
<i>FMI=5, Current Below Normal Or Open Circuit</i>	<i>FMI=6, Current Above Normal Or Grounded Circuit</i>
<i>FMI=17, Data Valid But Below Normal Operating Range – Least Severe Level</i>	<i>FMI=15, Data Valid But Above Normal Operating Range – Least Severe Level</i>
<i>FMI=18, Data Valid But Below Normal Operating Level – Moderately Severe Level</i>	<i>FMI=16, Data Valid But Above Normal Operating Range – Moderately Severe Level</i>
<i>FMI=21, Data Drifted Low</i>	<i>FMI=20, Data Drifted High</i>

1.5. Math Function Block

There are five mathematical function blocks that allow the user to define basic algorithms. A math function block can take up to six input signals. Each input is then scaled according to the associated limit and scaling setpoints.

Inputs are converted into percentage value based on the “Input X Minimum” and “Input X Maximum” values selected. For additional control the user can also adjust the “Input X Gain” setpoint to increase the resolution of the input data and the min and max values.

A mathematical function block includes three selectable functions, in which each implements equation A operator B, where A and B are function inputs and operator is function selected with a setpoint “Math Function X”. Setpoint options are presented in Table 15. The functions are connected together, so that result of the preceding function goes into Input A of the next function. Thus Function 1 has both Input A and Input B selectable with setpoints, where Functions 2 to 4 have only Input B selectable. Input is selected by setting “Function X Input Y Source” and “Function X Input Y Number”. If “Function X Input B Source” is set to 0 ‘Control not used’ signal goes through function unchanged.

$$\text{Math Block Output} = \left(\left(\left(A1 \text{ op1 } B1 \right) \text{ op2 } B2 \right) \text{ op3 } B3 \right) \text{ op4 } B4$$

Table 15. Math function X Operator Options

0	=, True when InA equals InB
1	!=, True when InA not equal InB
2	>, True when InA greater than InB
3	>=, True when InA greater than or equal InB
4	<, True when InA less than InB
5	<=, True when InA less than or equal InB
6	OR, True when InA or InB is True
7	AND, True when InA and InB are True
8	XOR, True when either InA or InB is True, but not both
9	+, Result = InA plus InB
10	-, Result = InA minus InB
11	x, Result = InA times InB
12	/, Result = InA divided by InB
13	MIN, Result = Smallest of InA and InB
14	MAX, Result = Largest of InA and InB

For logic operations (6, 7, and 8) scaled input greater than or equal to 1 is treated as TRUE. For logic operations (0 to 8), the result of the function will always be 0 (FALSE) or 1 (TRUE). For the arithmetic functions (9 to 14), it is recommended to scale the data such that the resulting operation will not exceed full scale (0 to 100%) and saturate the output result.

When dividing, a zero divider will always result in a 100% output value for the associated function.

Lastly the resulting mathematical calculation, presented as a percentage value, can be scaled into the appropriate physical units using the “Math Output Minimum Range” and “Math Output Maximum Range” setpoints. These values are also used as the limits when the Math Function is selected as the input source for another function block.

1.6. Conditional Block

The Conditional Block compares up to four different input sources with different logical or relational operators. The result of each block can therefore only be true (1) or false (0). Figure 4 demonstrates the connections between all parameters.

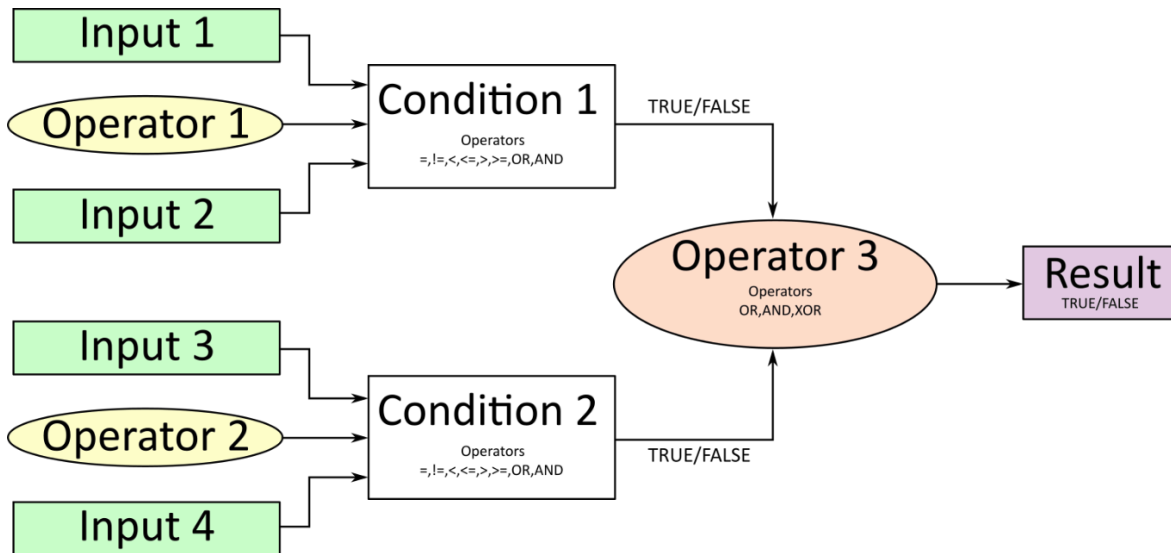


Figure 4: Conditional Block Diagram

Each Conditional Block offers two conditions. Both compare two inputs, which can hold a logical value or an integer value. The output of the conditions can only be true or false and will be compared by Operator 3 with a logical operator. This comparison is the result of the Conditional Block and can control any output source.

Value of each source will then be compared to each other with an operator of Table 16. If no source is selected, the output value of an Input will be zero.

Table 16. Input Operator Options

Value	Meaning
0	==, True when Argument 1 is equal to Argument 2
1	!=, True when Argument 1 is not equal to Argument 2
2	>, True when Argument 1 is greater than Argument 2
3	>=, True when Argument 1 is greater than Argument 2
4	<, True when Argument 1 is less than Argument 2
5	<=, True when Argument 1 is less than or equal Argument 2
6	OR, True when Argument 1 or Argument 2 is True
7	AND, True when Argument 1 and Argument 2 are True

Operator 1 and Operator 2 are configured to OR by default. The table above cannot be used for comparing the conditions because they can only be compared with logical operators, which are listed in Table 17.

Table 17. Condition Operator Options

Value	Meaning
0	OR, True when Argument 1 or Argument 2 is True
1	AND, True when Argument 1 and Argument 2 are True
2	XOR, True when Argument 1 is not equal to Argument 2

If only one condition is used, it is to make sure that Operator 3 is set to OR so that the result is based solely on the condition which has been chosen.

1.7. Set / Reset Latch Function Block

Set-Reset Block consists of only 2 control sources: Reset Source and Set Source. The purpose of these blocks is to simulate a modified latching function in which the 'Reset Signal' has more precedence. The 'latching' function works as per the Table 18 below.

Table 18. Set-Reset Function block operation

'Set Signal'	'Reset Signal'	'Set-Reset Block Output' (Initial State: OFF)
OFF	OFF	Latched State
OFF	ON	OFF
ON	OFF	ON
ON	ON	OFF

The Reset and Set sources have associated with them a minimum and maximum threshold values which determine the ON and OFF state. For the Reset Source are Reset Minimum Threshold and Reset Maximum Threshold. Similarly, for the Set Source are Set Minimum Threshold and Set Maximum Threshold. These setpoints also allow to have a dead band in between ON/OFF states and they are in terms of percentage of input selected.

As seen in Table 18 above, the 'Reset Signal' has more precedence over the 'Set Signal' - if the state of 'Reset Signal' is ON, the state of 'Set-Reset Block Output' will be OFF. To create an ON state in 'Set-Reset Block Output' the state of 'Reset Signal' must be OFF while the state of 'Set Signal' is ON. In this case, the state of 'Set-Reset Block Output' will remain ON even if 'Set Signal' turns OFF as long as 'Reset Signal' remains OFF. As soon as the 'Reset Signal' turns ON the 'Set-Reset Block Output' will turn OFF regardless of the state of 'Set Signal'.

1.8. Lookup Table Function Block

Lookup Tables are used to give output response up to 10 slopes per input. If more than 10 slopes are required, A Programmable Logic Block can be used to combine up to three tables to get 30 slopes as described in Section 1.9.

Lookup tables have two differing modes defined by “X-Axis Type” setpoint, given in Table 19. Option ‘0 – Data Response’ is the normal mode where block input signal is selected with the “X-Axis Source” and “X-Axis Number” setpoints and X values present directly input signal values. With option ‘1 – Time Response’ the input signal is time and X values present time in milliseconds. And selected input signal is used as digital enable.

Table 19. X-Axis Type Options

0	Data Response
1	Time Response

The slopes are defined with (x, y) points and associated point response. X value presents input signal value and Y value corresponding Lookup Table output value. “PointN – Response” setpoint defines type of the slope from preceding point to the point in question. Response options are given in Table 20. ‘Ramp To’ gives a linearized slope between points, whereas ‘Jump to’ gives a point to point response, where any input value between XN-1 and XN will result Lookup Table output being YN. “Point0 – Response” is always ‘Jump To’ and cannot be edited. Choosing ‘Ignored’ response causes associated point and all the following points to be ignored.

Table 20. PointN – Response Options

0	Ignore
1	Ramp To
2	Jump To

The X values are limited by minimum and maximum range of the selected input source if the source is a Math Function Block. For the fore mentioned sources X-Axis data will be redefined when ranges are changed, therefore inputs should be adjusted before changing X-Axis values. For other sources Xmin and Xmax are -100000 and 1000000. The X-Axis is constraint to be in rising order, thus value of the next index is greater than or equal to preceding one. Therefore, when adjusting the X-Axis data, it is recommended that X10 is changed first, then lower indexes in descending order.

$$Xmin \leq X_0 \leq X_1 \leq X_2 \leq X_3 \leq X_4 \leq X_5 \leq X_6 \leq X_7 \leq X_8 \leq X_9 \leq X_{10} \leq Xmax$$

The Y-Axis has no constraints on the data it presents, thus inverse, decreasing, increasing or other response can be easily established. The Smallest of the Y-Axis values is used as Lookup Table output min and the largest of the Y-Axis values is used as Lookup Table output max (i.e. used as Xmin and Xmax values in linear calculation.). Ignored points are not considered for min and max values.

1.9. Programmable Logic Function Block

The Programmable Logic Function Block is a powerful tool. Programmable Logic can be linked to up to three Lookup Tables, any of which would be selected only under given conditions. Thus, the output of a Programmable Logic at any given time will be the output of the Lookup Table selected

by the defined logic. Therefore, up to three different responses to the same input, or three different responses to different inputs, can become the input to another function block.

In order to enable any one of the Programmable Logic blocks, the “Logic Enabled” setpoint must be set to ‘True’. By default, all Logic blocks are disabled.

The three associated tables are selected by setting “Table Number X” setpoint to desired Lookup Table number, for example selecting 1 would set Lookup Table 1 as TableX.

For each TableX there are three conditions that define the logic to select the associated Lookup Table as Logic output. Each condition implements function *Argument1 Operator Argument2* where Operator is logical operator defined by setpoint “Table X – Condition Y Operator”. Setpoint options are listed in Table 21. Condition arguments are selected with “Table X – Condition Y Argument Z Source” and “Table X – Condition Y Argument Z Number” setpoints. If ‘0 – Control not Used’ option is selected as “Table x – Condition Y Argument Z Source” the argument is interpreted as 0.

Table 21. Table X – Condition Y Operator Options

0	=, Equal
1	!=, Not Equal
2	>, Greater Than
3	>=, Greater Than or Equal
4	<, Less Than
5	<=, Less Than or Equal

The three conditions are evaluated and if the result satisfies logical operation defined with “Logical Operator X” setpoint, given in Table 22, the associated Lookup Table is selected as output of the Logical block. Option ‘0 – Default Table’ selects associated Lookup Table in all conditions.

Table 22. Table X – Conditions Logical Operator Options

0	Default Table (Table1)
1	Cnd1 And Cnd2 And Cnd3
2	Cnd1 Or Cnd2 Or Cnd3
3	(Cnd1 And Cnd2) Or Cnd3
4	(Cnd1 Or Cnd2) And Cnd3

The three logical operations are evaluated in order and the first to satisfy gets selected, thus if Table1 logical operation is satisfied, the Lookup Table associated with Table1 gets selected regardless of two other logical operations. In addition, if none of the logical operations is satisfied the Lookup Table associated with Table1 gets selected.

1.10. Constant Data

The Constant Data Block contains 2 fixed (False/True) and 13 configurable constant data setpoints which can be used as a control source for other functions. While they are available as a control source to all functions, it is recommended not to use constant data as a control source for the Set-Reset Latch Block.

1.11. DTC React

DTC React is a function block that allows the ECU to receive and process the DM1 messages. There are 16 separated function blocks that can capture up to 16 different DM1 messages. Each DTC React has two mandatory and 2 optional parameters. The mandatory parameters are the SPN and FMI. If only these parameters are used, the output will be set to high if the DM1 message with the combination of selected SPN and FMI. The state will remain high for five seconds and will be set if the DM1 message will be received again.

Among optional parameters there are lamp setting and the source address. To enable them, the **“Lamp Used to Trigger Reaction”** and **“Source Address Used to Trigger Reaction”** should be set to 1, *True*. In this case, beside SPN and FMI the ECU will compare the Lamp Setting and/or Source Address of the received message.

The exceptions are the following SPN:

- SPN 1213 and Lamp Status 0x40;
- SPN623 and Lamp Status 0x10;
- SPN624 and Lamp Status 0x04;
- SPN624 and Lamp Status 0x01;

In case if the SPNs above are chosen, the DTC React function block will set the output to HIGH if SPN and Lamp Status matches even if FMI doesn't match. However, if the **“Source Address Used to Trigger Reaction”** is set to 1, *True* and selected address doesn't match, the DTC React output will be set to FALSE.

1.12. CAN Transmit Message Function Block

The CAN Transmit function block is used to send any output from another function block (i.e. input, CAN receive) to the J1939 network. The AX021910 ECU has eleven CAN Transmit Messages and each message has four completely user defined signals.

1.12.1. CAN Transmit Message Setpoints

Each CAN Transmit Message setpoint group includes setpoints that effect the whole message and are thus mutual for all signals of the message. These setpoints are presented in this section. The setpoints that configure an individual signal are presented in next section.

The **“Transmit PGN”** setpoint sets PGN used with the message. **User should be familiar with the SAE J1939 standard, and select values for PGN/SPN combinations as appropriate from section J1939/71.**

“Repetition Rate” setpoint defines the interval used to send the message to the J1939 network. If the **“Repetition Rate”** is set to zero, the message is disabled unless it shares its PGN with another message. In case of a shared PGN repetition rate of the LOWEST numbered message are used to send the message 'bundle'.



At power up, transmitted message will not be broadcasted until after a 5 second delay. This is done to prevent any power up or initialization conditions from creating problems on the network.

By default, all messages are sent on Proprietary B PGNs as broadcast messages. Thus “**Transmit Message Priority**” is always initialized to 6 (low priority) and the “**Destination Address**” setpoint is not used. This setpoint is only valid when a PDU1 PGN has been selected, and it can be set either to the Global Address (0xFF) for broadcasts, or sent to a specific address as setup by the user.

1.12.2. CAN Transmit Signal Setpoints

Each CAN transmit message has four associated signals, which define data inside the Transmit message. “**Control Source**” setpoint together with “**Control Number**” setpoint define the signal source of the message. “**Control Source**” and “**Control Number**” options are listed in Table 23. Setting “**Control Source**” to ‘*Control Not Used*’ disables the signal.

“**Transmit Data Size**” setpoint determines how many bits signal reserves from the message. “**Transmit Data Index in Array**” determines in which of 8 bytes of the CAN message LSB of the signal is located. Similarly “**Transmit Bit Index in Byte**” determines in which of 8 bits of a byte the LSB is located. These setpoints are freely configurable, thus **it is the user’s responsibility to ensure that signals do not overlap and mask each other.**

“**Transmit Data Resolution**” setpoint determines the scaling done on the signal data before it is sent to the bus. “**Transmit data Offset**” setpoint determines the value that is subtracted from the signal data before it is scaled. Offset and Resolution are interpreted in units of the selected source signal.

1.13. CAN Receive Function Block

The CAN Receive function block is designed to take any SPN from the J1939 network, and use it as an input to another function block (i.e. Outputs).

“**CAN Interface**” setpoint is used to define from which of the two CAN Interfaces the message in question is received.

The “**Receive Message Enabled**” is the most important setpoint associated with this function block and it should be selected first. Changing it will result in other setpoints being enabled/disabled as appropriate. By default ALL receive messages are disabled.

Once a message has been enabled, a Lost Communication fault will be flagged if that message is not received off the bus within the “**Receive Message Timeout**” period. This could trigger a Lost Communication event as described in section 1.4. In order to avoid timeouts on a heavily saturated network, it is recommended to set the period at least three times longer than the expected update rate. To disable the timeout feature, simply set this value to zero, in which case the received message will never trigger a Lost Communication fault.

By default, all control messages are expected to be sent to the 8 In 5 Out CAN Controller on Proprietary B PGNs. However, should a PDU1 message be selected, the 8 In 5 Out CAN Controller can be setup to receive it from any ECU by setting the “**Specific Address that sends**

the PGN” to the Global Address (0xFF). If a specific address is selected instead, then any other ECU data on the PGN will be ignored.

The “Receive Data Size”, “Receive Data Index in Array (LSB)”, “Receive Bit Index in Byte (LSB)”, “Receive Resolution” and “Receive Offset” can all be used to map any SPN supported by the J1939 standard to the output data of the Received function block.

As mentioned earlier, a CAN receive function clock can be selected as the source of the control input for the output function blocks. When this is case, the “Received Data Min (Off Threshold)” and “Received Data Max (On Threshold)” setpoints determine the minimum and maximum values of the control signal. As the names imply, they are also used as the On/Off thresholds for digital output types. These values are in whatever units the data is AFTER the resolution and offset is applied to CAN receive signal.

The 8 In 5 Out CAN Controller supports up to nine unique CAN Receive Messages. Defaults setpoint values are listed in section 4.13.

1.14. Available Control Sources

Many of the Function Blocks have selectable input signals, which are determined with “[Name] Source” and “[Name] Number” setpoints. Together, these setpoints uniquely select how the I/O of the various function blocks are linked together. “[Name] Source” setpoint determines the type of the source and “[Name] Number” selects the actual source if there is more than one of the same type. Available “[Name] Source” options and associated “[Name] Number” ranges are listed in Table 23. All sources, except “CAN message reception timeout”, are available for all blocks, including output control blocks and CAN Transmit messages. Thought input Sources are freely selectable, not all options would make sense for any particular input, and it is up to the user to program the controller in a logical and functional manner.

Table 23 – Available Control Sources and Numbers

Control Source	Number Range	Notes
0: Control Not Used	N/A	When this is selected, it disables all other setpoints associated with the signal in question.
1: Received CAN Message	1 to 9	
2: Universal Input Measured	1 to 4	
3: Digital Input Measured	1 to 2	
4: Analog Input Measured	1 to 4	
5: Magnetic Pick-Up	N/A	
6: Lookup Table	1 to 10	
7: Programmable Logic	1 to 4	
8: Math Logic	1 to 5	
9: Conditional Logic	1 to 10	
10: Set-Reset Latch	1 to 5	
11: Constant Data	1 to 15	
12: Output Target Value	1 to 5	
13: Output Current Feedback	N/A	Measured Feedback current from the proportional output in mA, used in Output Diagnostics.

14: Power Supply Measured	0 to 255	Measured power supply value in Volts. The Parameter sets the threshold in Volts to compare with.
15: Processor Temperature Measured	0 to 255	Measured processor temperature in °C. The Parameter sets the threshold in Celcius to compare with.
16: CAN Reception Timeout	N/A	
17: DTC React	1 to 16	

If a non-digital signal is selected to drive a digital input, the signal is interpreted to be OFF at or below the minimum of selected source and ON at or above the maximum of the selected source, and it will not change in between those points. Thus analog to digital interpretation has a built in hysteresis defined by minimum and maximum of the selected source, as shown in Figure 5. For example Universal Input signal is interpreted to be ON at or above “Maximum Range” and OFF at or below “Minimum Range”.

Control Constant Data has no unit nor minimum and maximum assigned to it, thus user has to assign appropriate constant values according to intended use.

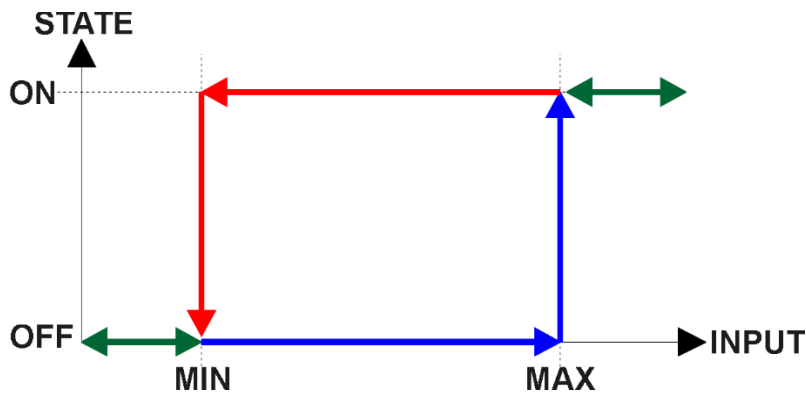


Figure 5 – Analog source to Digital input

2. INSTALLATION INSTRUCTIONS

2.1. Dimensions and Pinout

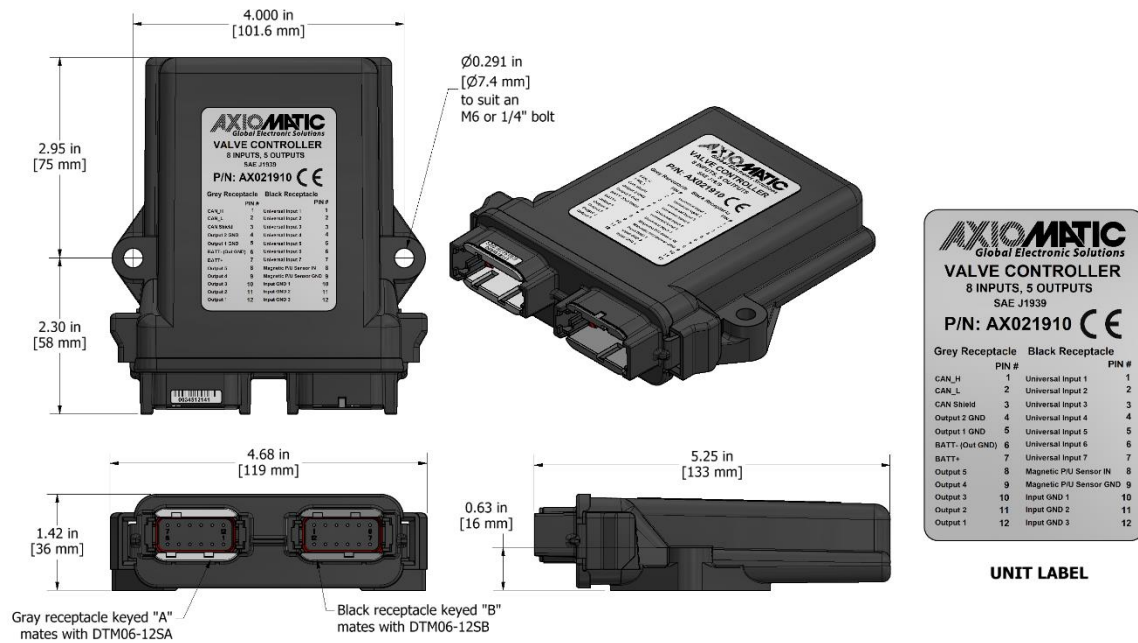


Figure 6 – AX021910 Dimensional Drawing

Table 24 – AX021910 Connector Pinout

Grey Connector		Black Connector	
Pin #	Function	Pin #	Function
1	CAN_H	1	Universal Input 1
2	CAN_L	2	Universal Input 2
3	CAN Shield	3	Universal Input 3
4	Output 2 GND	4	Universal Input 4
5	Output 1 GND	5	Universal Input 5
6	BATT- (Out GND)	6	Universal Input 6
7	BATT +	7	Universal Input 7
8	Output 5	8	Magnetic P/U Sensor IN
9	Output 4	9	Magnetic P/U Sensor GND
10	Output 3	10	Input GND 1
11	Output 2	11	Input GND 2
12	Output 1	12	Input GND 3

3. OVERVIEW OF J1939 FEATURES

The software was designed to provide flexibility to the user with respect to messages sent from the ECU by providing:

- Configurable ECU Instance in the NAME (to allow multiple ECUs on the same network)
- Configurable Input Parameters
- Configurable PGN and Data Parameters
- Configurable Diagnostic Messaging Parameters, as required
- Diagnostic Log, maintained in non-volatile memory

3.1. Introduction to Supported Messages

The ECU is compliant with the standard SAE J1939, and supports following PGNs from the standard.

From J1939-21 – Data Link Layer

- | | | |
|--|------------|----------|
| • Request | 59904 | 0x00EA00 |
| • Acknowledgement | 59392 | 0x00E800 |
| • Transport Protocol – Connection Management | 60416 | 0x00EC00 |
| • Transport Protocol – Data Transfer Message | 60160 | 0x00EB00 |
| • Proprietary B | from 65280 | 0x00FF00 |
| | to 65535 | 0x00FFFF |

From J1939-73 – Diagnostics

- | | | |
|--|-------|----------|
| • DM1 – Active Diagnostic Trouble Codes | 65226 | 0x00FECA |
| • DM2 – Previously Active Diagnostic Trouble Codes | 65227 | 0x00FECB |
| • DM3 – Diagnostic Data Clear/Reset for Previously Active DTCs | 65228 | 0x00FECC |
| • DM11 – Diagnostic Data Clear/Reset for Active DTCs | 65235 | 0x00FED3 |

From J1939-81 – Network Management

- | | | |
|--------------------------------|-------|----------|
| • Address Claimed/Cannot Claim | 60928 | 0x00EE00 |
| • Commanded Address | 65240 | 0x00FED8 |

From J1939-71 – Vehicle Application Layer

- | | | |
|----------------------------|-------|----------|
| • Software Identification | 65242 | 0x00FEDA |
| • Software Identification | 65242 | 0x00FEDA |
| • Component Identification | 65259 | 0x00FEEB |

None of the application layer PGNs are supported as part of the default configurations, but they can be selected as desired for transmit function blocks.

Setpoints are accessed using standard Memory Access Protocol (MAP) with proprietary addresses. The Axiomatic Electronic Assistant (EA) allows for quick and easy configuration of the unit over CAN network.

3.2. NAME, Address and Software ID

The 8 In 5 Out CAN Controller ECU has the following default for the J1939 NAME. The user should refer to the SAE J1939/81 standard for more information on these parameters and their ranges.

Arbitrary Address Capable	Yes
Industry Group	0, Global
Vehicle System Instance	0
Vehicle System	0, Non-specific system
Function	66, I/O Controller
Function Instance	0, Axiomatic AX031200
ECU Instance	0, First Instance
Manufacture Code	162, Axiomatic Technologies
Identity Number	Variable, uniquely assigned during factory programming for each ECU

The ECU Instance is a configurable setpoint associated with the NAME. Changing this value will allow multiple ECUs of this type to be distinguishable from one another when they are connected on the same network.

The default value of the “ECU Address” setpoint is 128 (0x80), which is the preferred starting address for self-configurable ECUs as set by the SAE in J1939 tables B3 and B7. The EA will allow the selection of any address between 0 and 253. ***It is user’s responsibility to select an address that complies with the standard.*** The user must also be aware that since the unit is arbitrary address capable, if another ECU with a higher priority NAME contends for the selected address, the 8 In 5 Out CAN Controller will continue select the next highest address until it finds one that it can claim. See J1939/81 for more details about address claiming.

ECU Identification Information

PGN 64965	ECU Identification Information		-ECUID
Transmission Repetition Rate:	On request		
Data Length:	Variable		
Extended Data Page:	0		
Data Page:	0		
PDU Format:	253		
PDU Specific:	197 PGN Supporting Information:		
Default Priority:	6		
Parameter Group Number:	64965 (0x00FDC5)		
Start Position	Length	Parameter Name	SPN
a	Variable	ECU Part Number, Delimiter (ASCII “*”)	2901
b	Variable	ECU Serial Number, Delimiter (ASCII “*”)	2902
c	Variable	ECU Location, Delimiter (ASCII “*”)	2903
d	Variable	ECU Type, Delimiter (ASCII “*”)	2904
e	Variable	ECU Manufacturer Name, Delimiter (ASCII “*”)	4304
(a)*(b)*(c)*(d)*(e)*			

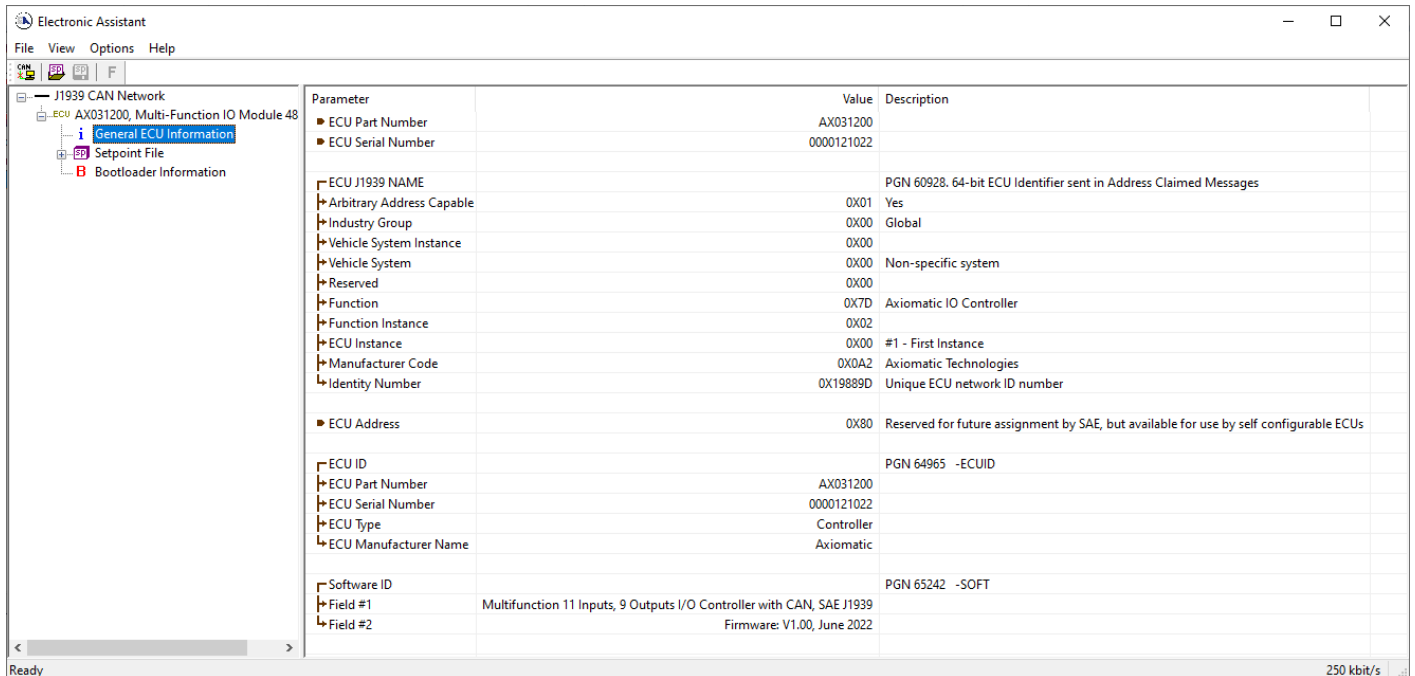


Figure 7 – General ECU Information

Software Identifier

PGN 65242	Software Identification	- SOFT
Transmission Repetition Rate:	On request	
Data Length:	Variable	
Extended Data Page:	0	
Data Page:	0	
PDU Format:	254	
PDU Specific:	218 PGN Supporting Information:	
Default Priority:	6	
Parameter Group Number:	65242 (0xFEDA)	
Start Position	Length	Parameter Name
1	1 Byte	Number of software identification fields
2-n	Variable	Software identification(s), Delimiter (ASCII “*”) SPN
		965
		234

For the 8 In 5 Out CAN Controller ECU, Byte 1 is set to 5, and the identification fields are as follows.

(Part Number)*(Version)*(Date)*(Owner)*(Description)

The EA shows all this information in “General ECU Information”, as shown below.

Note: The information provided in the Software ID is available for any J1939 service tool which supports the PGN -SOFT.

Component Identification

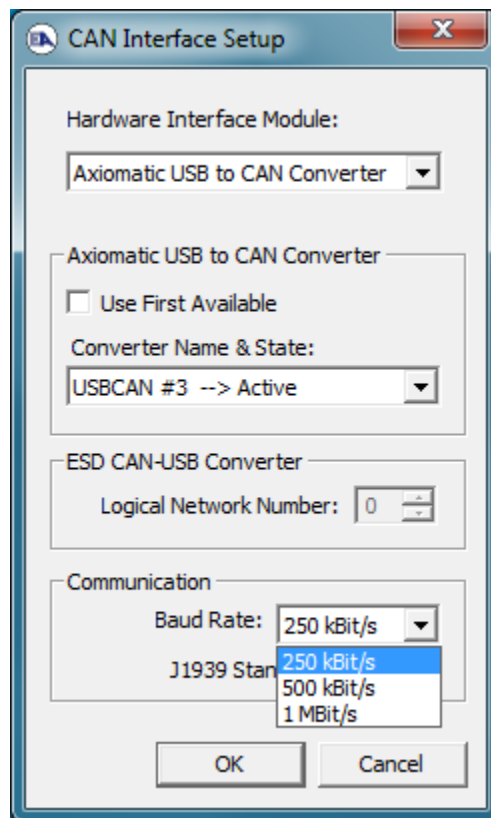
PGN 65259		Component Identification	-CI
Transmission Repetition Rate:		On request	
Data Length:		Variable	
Extended Data Page:		0	
Data Page:		0	
PDU Format:		254	
PDU Specific:		235 PGN Supporting Information:	
Default Priority:		6	
Parameter Group Number:		65259 (0x00FEED)	
Start Position	Length	Parameter Name	SPN
a	1-5 Byte	Make, Delimiter (ASCII "**")	586
b	Variable	Model, Delimiter (ASCII "**")	587
c	Variable	Serial Number, Delimiter (ASCII "**")	588
d	Variable	Unit Number (Power Unit), Delimiter (ASCII "**")	233
(a)*(b)*(c)*(d)*(e)*			

4. ECU SETPOINTS ACCESSED WITH AXIOMATIC ELECTRONIC ASSISTANT

This section describes in detail each setpoint, and their default and ranges. The setpoints are divided into setpoint groups as they are shown in EA. For more information on how each setpoints, refer to the relevant section in this user manual.

4.1. Accessing the ECU Using Axiomatic Electronic Assistant

ECU with P/N AX021910 does not need any specific setup for EA. In order to access the high speed versions the CAN bus Baud Rate needs to be set accordingly. The CAN Interface Setup can be found from “Options” menu in EA. Please refer UMAX07050x **Connecting to the J1939 Bus** section for Axiomatic Electronic Assistant CAN Interface Setup instructions.



4.2. J1939 Network Parameters

“ECU Instance Number” and “ECU Address” setpoints and their effect are defined in section 3.2.

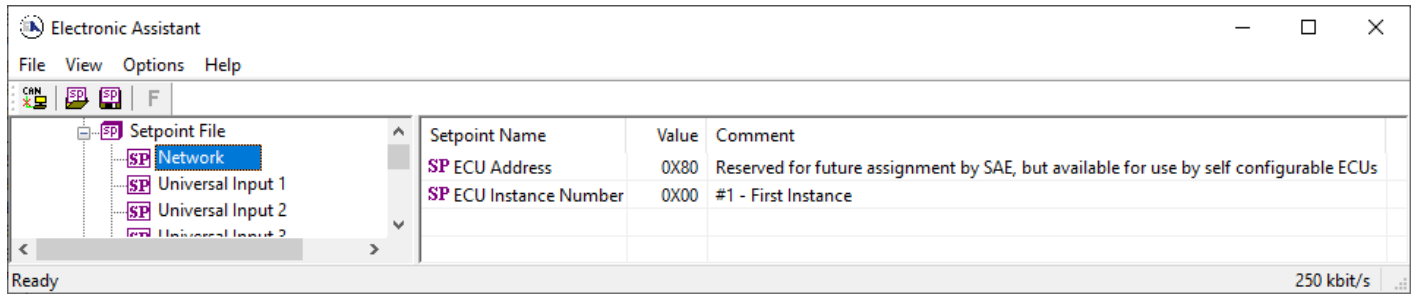


Figure 8 – Screen Capture of J1939 Setpoints

Table 25 – J1939 Network Setpoints

Name	Range	Default	Notes
ECU Address	0x80	0-253	Preferred address for a self-configurable ECU
ECU Instance	0-7	0x00	Per J1939-81

If non-default values for the “**ECU Instance Number**” or “**ECU Address**” are used, they will be mirrored during a setpoint file flashing, and will only take effect once the entire file has been downloaded to the unit. After the setpoint flashing is complete, the unit will claim the new address and/or re-claim the address with the new NAME. If these setpoints are changing, it is recommended to close and re-open the CAN connection on EA after the file is loaded so that only the new NAME and address are showing in the J1939 CAN Network ECU list.

4.3. Universal Input Setpoints

The Universal Inputs are defined in section 1.1.

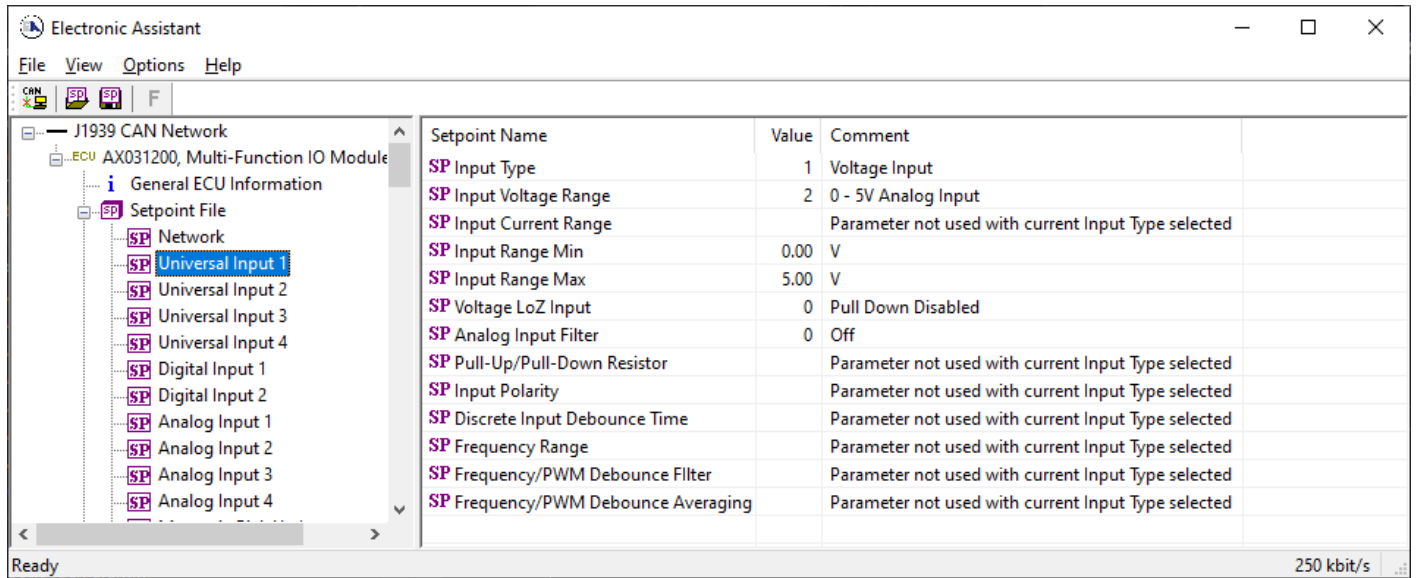


Figure 9 – Screen Capture of Universal Input Setpoints

Table 26 – Universal Input Setpoints

Name	Range	Default	Notes
Input Type	Drop List	Voltage Input	See Section 1.1
Input Voltage Range	Drop List	2, 0-5V Analog Input	See Section 1.1
Input Current Range	Drop List	0, 0-20mA Current Input	See Section 1.1
Input Range Min	0..100	0	See Section 1.1
Input Range Max	0..100	5	See Section 1.1
Voltage LoZ Input	Drop List	0, Pull Down Disabled	See Section 1.1
Analog Input Filter	Drop List	0, Off	See Section 1.1
Pullup/Pulldown Resistor	Drop List	0, No Pull	See Section 1.1
Input Polarity	Drop List	0, Active High	See Section 1.1
Discrete Input Debounce Time	0..60000	50 ms	See Section 1.1
Frequency Range	Read only	1Hz to 10kHz	See Section 1.1
Frequency/PWM Debounce Filter	Drop List	0, No Filter	See Section 1.1
Frequency/PWM Debounce Averaging	Drop List	0, No Averaging	See Section 1.1
Software Filter Type	Drop List	0, Disabled	See Section 1.1.7
Software Filter Constant	0...60000	10	See Section 1.1.7

4.4. Magnetic Pick-Up Input Setpoints

The Magnetic Pick-Up Input defined in section 1.2.

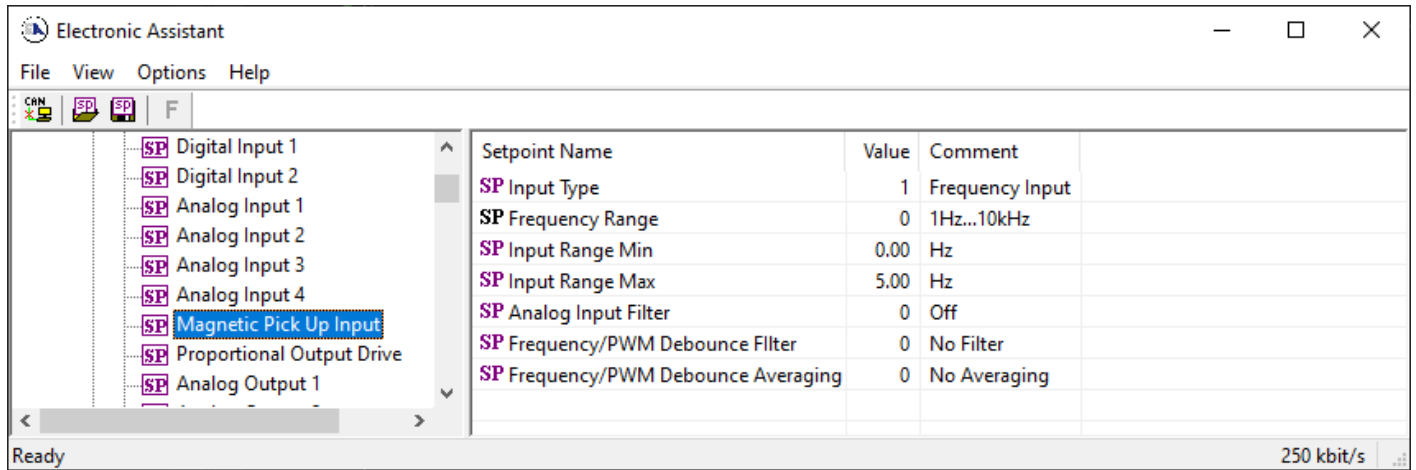


Figure 10 – Screen Capture of Magnetic Pick Up Input Setpoints

Table 27 – Universal Input Setpoints

Name	Range	Default	Notes
Input Type	Drop List	Voltage Input	See 1.2
Frequency Range	Read only	1Hz to 10kHz	
Input Range Min	0..100	0	
Input Range Max	0..100	5	
Analog Input Filter	Drop List	0, Off	
Frequency/PWM Debounce Filter	Drop List	0, No Filter	
Frequency/PWM Debounce Averaging	Drop List	0, No Averaging	

4.5. Proportional Output Setpoints

The Proportional Outputs are defined in sections 1.3.

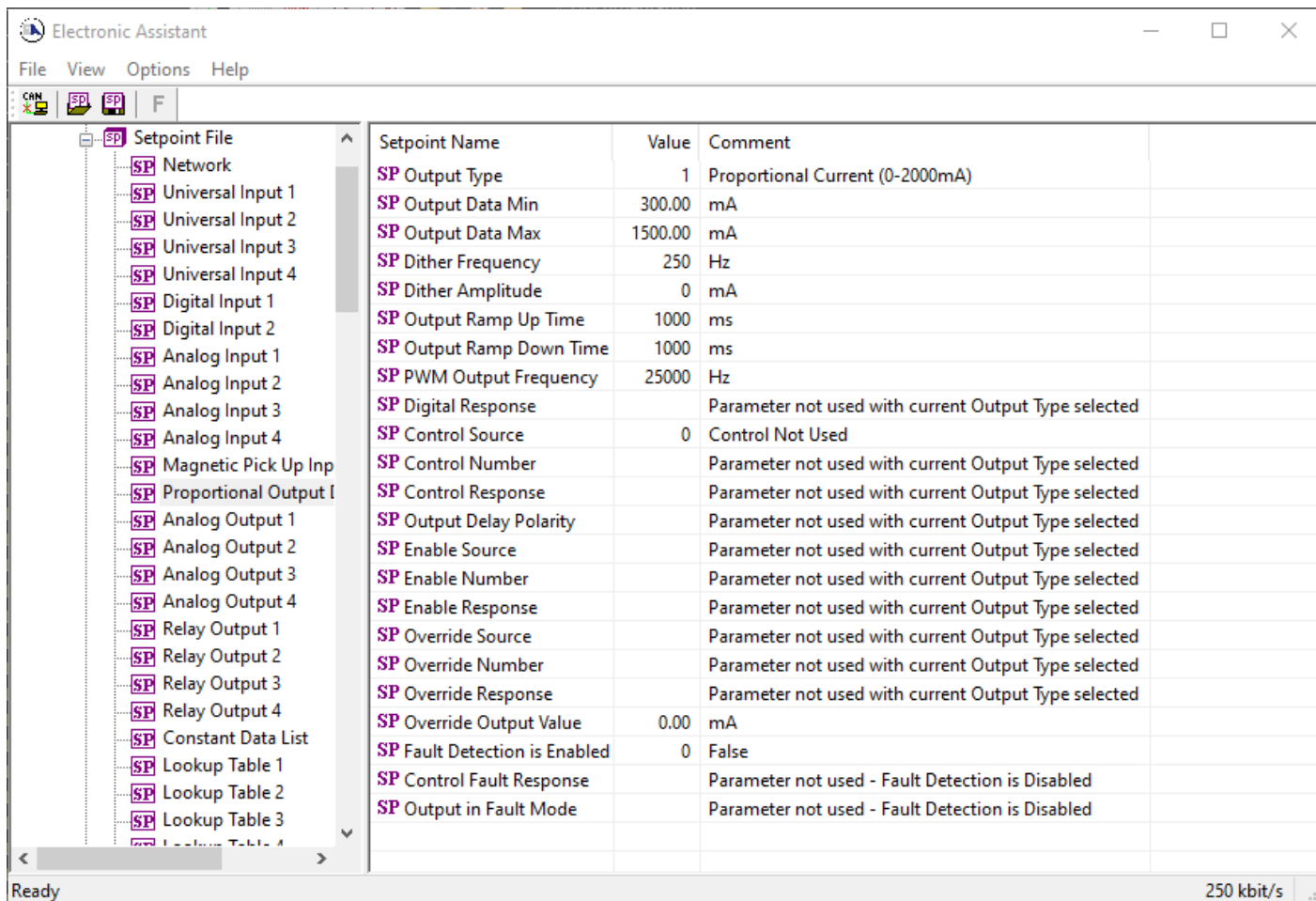


Figure 11 – Screen Capture of Proportional Output Setpoints

Table 28 – Proportional Output Setpoints

Name	Range	Default	Notes
Output Type	Drop List	Proportional current	See Table 9
Output Data Min	0 to Limit	300mA	This setpoint is Hold Current in Digital Hotshot mode
Output Data Max	0 to Limit	1500mA	This setpoint is Hotshot Current in Digital Hotshot mode
Dither Frequency	50 to 400Hz	250Hz	
Dither Amplitude	0 to 500 mA	0	
Ramp Up (Min to Max)	0 to 10 000ms	1000ms	This setpoint is Hotshot Time in Digital Hotshot mode and Digital Delay Time in Digital ON/OFF mode
Ramp Down (Max to Min)	0 to 10 000ms	1000ms	This setpoint is Digital Blink Rate in Digital Hotshot and Digital ON/OFF mode
PWM Output Frequency	1Hz to 25 000Hz	25000Hz	
Digital Response	Drop List	Normal On/Off	See Table 10
Control Source	Drop List	Not Used	See Table 23
Control Number	Depends on control source	1	See Table 23
Enable Source	Drop List	Control not used	See Table 23

Enable Number	Depends on enable source	1	See Table 23
Enable Response	Drop List	Enable When On, Else Shutoff	See Table 7
Override Source	Drop List	Control not used	See Table 23
Override Number	Depends on enable source	1	See Table 23
Override Response	Drop List	Override When On, Else Shutoff	See Table 7
Override Output Value	0-2000	0	
Fault Detection is Enabled	Drop List	0, False	
Control Fault Response	Drop List	1, Apply Fault Value	See Table 11 Table 7
Override Output Value	0-2000	0	

4.6. Constant Data List

The Constant Data List Function Block is provided to allow the user to select values as desired for various logic block functions.

The first two constants are fixed values of 0 (False) and 1 (True) for use in binary logic. The remaining 13 constants are fully user programmable to any value between +/- 1 000 000. The default values (shown in Figure 12) are arbitrary and should be configured by the user as appropriate for their application.

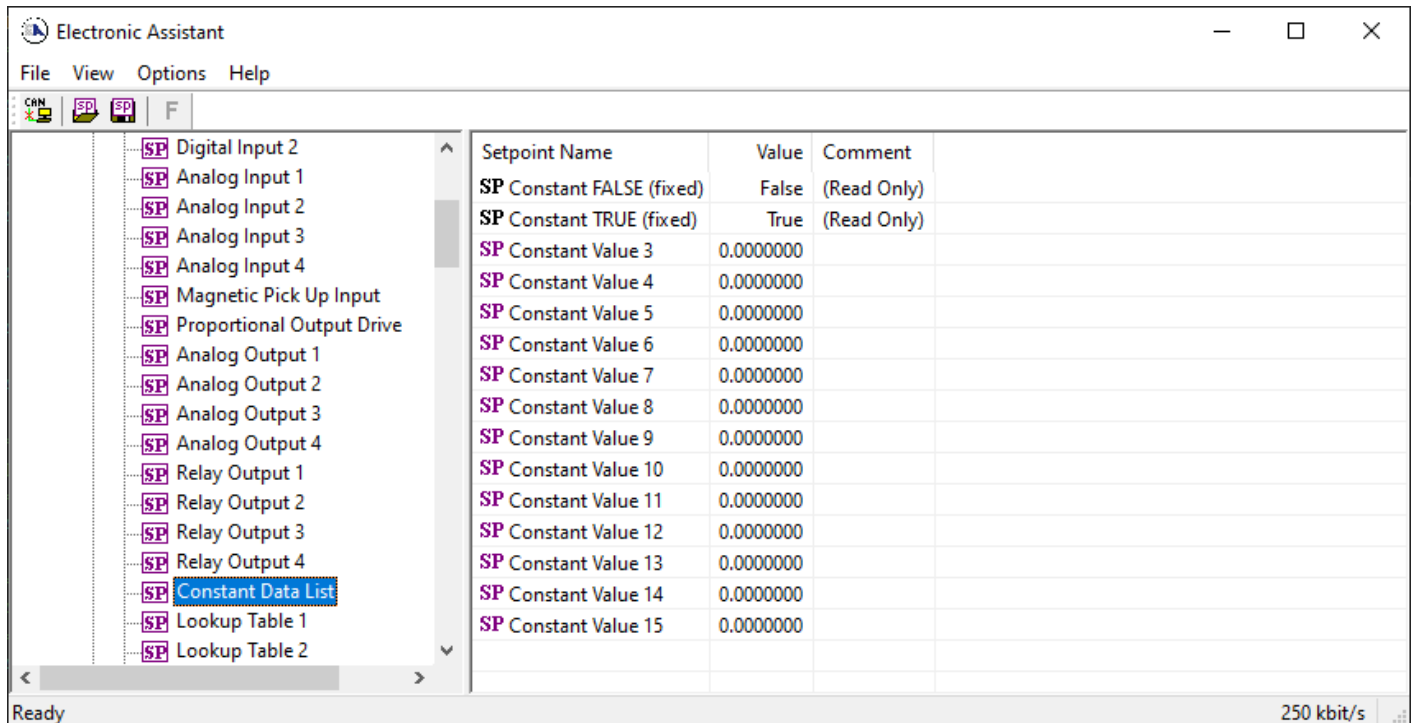


Figure 12 – Screen Capture of Constant Data List Setpoints

4.7. Lookup Table

The Lookup Table Function Block is defined in Section 1.8 Please refer there for detailed information about how all these setpoints are used. “X-Axis Source” is set to ‘Control Not Used’ by default. To enable a Lookup Table select appropriate “X-Axis Source”.

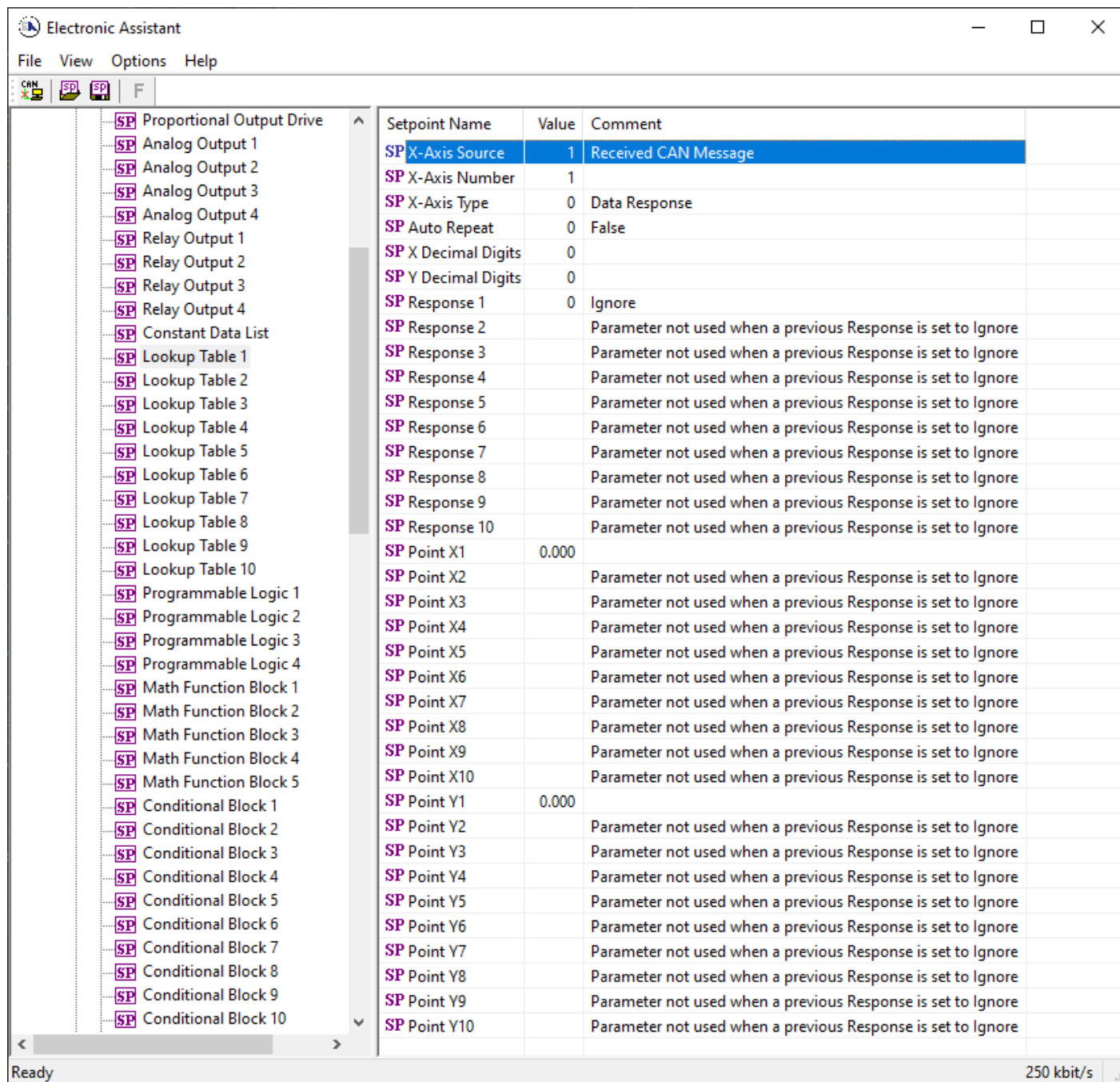


Figure 13 – Screen Capture of Lookup table Setpoints

Table 29 – Lookup Table Setpoints

Name	Range	Default	Notes
X-Axis Source	Drop List	Control Not Used	See Table 23
X-Axis Number	Depends on control source	1	See Table 23
X-Axis Type	Drop List	Data Response	See Table 19
Table Auto-Cycle	Drop List	0	
Point 1 - Response	Drop List	Ramp To	See Table 20
Point 2 - Response	Drop List	Ramp To	See Table 20

Point 3 - Response	Drop List	Ramp To	See Table 20
Point 4 - Response	Drop List	Ramp To	See Table 20
Point 5 - Response	Drop List	Ramp To	See Table 20
Point 6 - Response	Drop List	Ramp To	See Table 20
Point 7 - Response	Drop List	Ramp To	See Table 20
Point 8 - Response	Drop List	Ramp To	See Table 20
Point 9 - Response	Drop List	Ramp To	See Table 20
Point 10 - Response	Drop List	Ramp To	See Table 20
Point 0 - X Value	From X-Axis source minimum	X-Axis source minimum 0.000	See Section 1.8
Point 1 - X Value	From X-Axis source minimum to Point 1 - X Value	0.500	See Section 1.8
Point 2 - X Value	From Point 0 - X Value to Point 2 - X Value	1.000	See Section 1.8
Point 3 - X Value	From Point 1 - X Value to Point 3 - X Value	1.500	See Section 1.8
Point 4 - X Value	From Point 2 - X Value to Point 4 - X Value	2.000	See Section 1.8
Point 5 - X Value	From Point 3 - X Value to Point 5 - X Value source	2.500	See Section 1.8
Point 6 - X Value	From Point 4 - X Value to Point 6 - X Value	3.000	See Section 1.8
Point 7 - X Value	From Point 5 - X Value to Point 7 - X Value	3.500	See Section 1.8
Point 8 - X Value	From Point 6 - X Value to Point 8 - X Value	4.000	See Section 1.8
Point 9 - X Value	From Point 7 - X Value to Point 9 - X Value	4.500	See Section 1.8
Point 10 - X Value	From Point 8 - X Value to Point 10 - X Value	5.000	See Section 1.8
Point 0 - Y Value	-10 ⁶ to 10 ⁶	0.000	
Point 1 - Y Value	-10 ⁶ to 10 ⁶	10.000	
Point 2 - Y Value	-10 ⁶ to 10 ⁶	20.000	
Point 3 - Y Value	-10 ⁶ to 10 ⁶	30.000	
Point 4 - Y Value	-10 ⁶ to 10 ⁶	40.000	
Point 5 - Y Value	-10 ⁶ to 10 ⁶	50.000	
Point 6 - Y Value	-10 ⁶ to 10 ⁶	60.000	
Point 7 - Y Value	-10 ⁶ to 10 ⁶	70.000	
Point 8 - Y Value	-10 ⁶ to 10 ⁶	80.000	
Point 9 - Y Value	-10 ⁶ to 10 ⁶	90.000	
Point 10 - Y Value	-10 ⁶ to 10 ⁶	100.000	

4.8. Programmable Logic

The Programmable Logic function block is defined in Section 1.9. Please refer there for detailed information about how all these setpoints are used. “**Programmable Logic Enabled**” is ‘*False*’ by default. To enable Logic set “**Programmable Logic Enabled**” to ‘*True*’ and select appropriate “**Argument Source**”.

Electronic Assistant

File View Options Help

CAN SP SP F

Setpoint Name	Value	Comment
SP Proportional Output Drive		
SP Analog Output 1		
SP Analog Output 2		
SP Analog Output 3		
SP Analog Output 4		
SP Relay Output 1		
SP Relay Output 2		
SP Relay Output 3		
SP Relay Output 4		
SP Constant Data List		
SP Lookup Table 1		
SP Lookup Table 2		
SP Lookup Table 3		
SP Lookup Table 4		
SP Lookup Table 5		
SP Lookup Table 6		
SP Lookup Table 7		
SP Lookup Table 8		
SP Lookup Table 9		
SP Lookup Table 10		
SP Programmable Logic 1		
SP Programmable Logic 2		
SP Programmable Logic 3		
SP Programmable Logic 4		
SP Math Function Block 1		
SP Math Function Block 2		
SP Math Function Block 3		
SP Math Function Block 4		
SP Math Function Block 5		
SP Conditional Block 1		
SP Conditional Block 2		
SP Conditional Block 3		
SP Conditional Block 4		
SP Conditional Block 5		
SP Conditional Block 6		
SP Conditional Block 7		
SP Conditional Block 8		
SP Conditional Block 9		
SP Conditional Block 10		
SP Set-Reset Latch Block 1		
SP Set-Reset Latch Block 2		
SP Logic Enabled	1	True
SP Table Number 1	1	Lookup Table 1
SP Logical Operator 1	0	Default Table
SP Table 1 - Condition 1 Argument 1 Source		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 1 Argument 1 Number		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 1 Argument 2 Source		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 1 Argument 2 Number		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 1 Operator		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 2 Argument 1 Source		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 2 Argument 1 Number		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 2 Argument 2 Source		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 2 Argument 2 Number		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 2 Operator		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 3 Argument 1 Source		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 3 Argument 1 Number		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 3 Argument 2 Source		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 3 Argument 2 Number		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 3 Operator		Parameter not used with current Logical Operator selected
SP Table Number 2	1	Lookup Table 1
SP Logical Operator 2	0	Default Table
SP Table 2 - Condition 1 Argument 1 Source		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 1 Argument 1 Number		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 1 Argument 2 Source		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 1 Argument 2 Number		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 1 Operator		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 2 Argument 1 Source		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 2 Argument 1 Number		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 2 Argument 2 Source		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 2 Argument 2 Number		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 2 Operator		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 3 Argument 1 Source		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 3 Argument 1 Number		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 3 Argument 2 Source		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 3 Argument 2 Number		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 3 Operator		Parameter not used with current Logical Operator selected
SP Table Number 3	1	Lookup Table 1
SP Logical Operator 3	0	Default Table
SP Table 3 - Condition 1 Argument 1 Source		Parameter not used with current Logical Operator selected
SP Table 3 - Condition 1 Argument 1 Number		Parameter not used with current Logical Operator selected

Ready 250 kbit/s

Figure 14 – Screen Capture of Programmable Logic Setpoints

Setpoint ranges and default values for Programmable Logic Blocs are listed in Table 30. Only “**Table1**” setpoint are listed, because other “**TableX**” setpoints are similar, except for the default value of the “**Lookup Table Block Number**” setpoint, which is X for “**TableX**”.

Table 30 – Programmable Logic Setpoints

Name	Range	Default	Notes
Programmable Logic Enabled	Drop List	False	
Table1 - Lookup Table Block Number	1 to 8	Look up Table 1	
Table1 - Conditions Logical Operation	Drop List	Default Table	See Table 22
Table1 - Condition1, Argument 1 Source	Drop List	Control Not Used	See Table 23
Table1 - Condition1, Argument 1 Number	Depends on control source	1	See Table 23
Table1 - Condition1, Operator	Drop List	=, Equal	See Table 21
Table1 - Condition1, Argument 2 Source	Drop List	Control Not Used	See Table 23
Table1 - Condition1, Argument 2 Number	Depends on control source	1	See Table 23
Table1 - Condition2, Argument 1 Source	Drop List	Control Not Used	See Table 23
Table1 - Condition2, Argument 1 Number	Depends on control source	1	See Table 23
Table1 - Condition2, Operator	Drop List	=, Equal	See Table 21
Table1 - Condition2, Argument 2 Source	Drop List	Control Not Used	See Table 23
Table1 - Condition2, Argument 2 Number	Depends on control source	1	See Table 23
Table1 - Condition3, Argument 1 Source	Drop List	Control Not Used	See Table 23
Table1 - Condition3, Argument 1 Number	Depends on control source	1	See Table 23
Table1 - Condition3, Operator	Drop List	=, Equal	See Table 21
Table1 - Condition3, Argument 2 Source	Drop List	Control Not Used	See Table 23
Table1 - Condition3, Argument 2 Number	Depends on control source	1	See Table 23

4.9. Math Function Block

The Math Function Block is defined in Section 1.5. Please refer there for detailed information about how all these setpoints are used. “**Math Function Enabled**” is ‘False’ by default. To enable a Math function Block, set “**Math Function Enabled**” to ‘True’ and select appropriate “**Input Source**”.

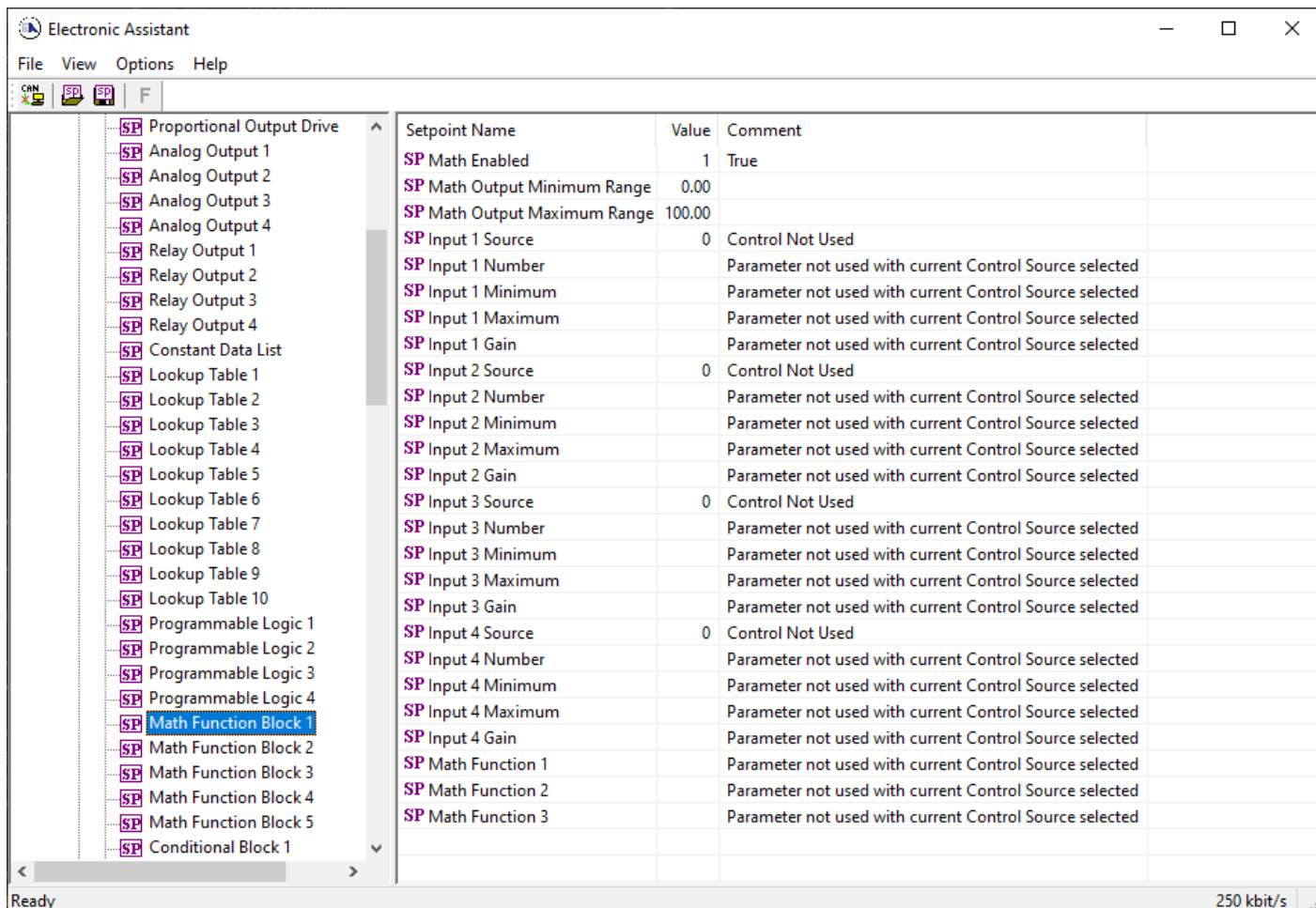


Figure 15 – Screen Capture of Math Function Block Setpoints

Table 31 – Math Function Setpoints

Name	Range	Default	Notes
Math Function Enabled	Drop List	False	
Function 1 Input A Source	Drop List	Control not used	See Table 23
Function 1 Input A Number	Depends on control source	1	See Table 23
Function 1 Input A Minimum	-10 ⁶ to 10 ⁶	0.0	
Function 1 Input A Maximum	-10 ⁶ to 10 ⁶	100.0	
Function 1 Input A Scaler	-1.00 to 1.00	1.00	
Function 1 Input B Source	Drop List	Control not used	See Table 23
Function 1 Input B Number	Depends on control source	1	See Table 23
Function 1 Input B Minimum	-10 ⁶ to 10 ⁶	0.0	
Function 1 Input B Maximum	-10 ⁶ to 10 ⁶	100.0	
Function 1 Input B Scaler	-1.00 to 1.00	1.00	
Math Function 1 Operation	Drop List	=, True when InA Equals InB	See Table 15
Function 2 Input B Source	Drop List	Control not used	See Table 23
Function 2 Input B Number	Depends on control source	1	See Table 23
Function 2 Input B Minimum	-10 ⁶ to 10 ⁶	0.0	
Function 2 Input B Maximum	-10 ⁶ to 10 ⁶	100.0	
Function 2 Input B Scaler	-1.00 to 1.00	1.00	
Math Function 3 Operation	Drop List	=, True when InA Equals InB	See Table 15
Function 3 Input B Source	Drop List	Control not used	See Table 23

Function 3 Input B Number	Depends on control source	1	See Table 23
Function 3 Input B Minimum	-10 ⁶ to 10 ⁶	0.0	
Function 3 Input B Maximum	-10 ⁶ to 10 ⁶	100.0	
Function 3 Input B Scaler	-1.00 to 1.00	1.00	
Math Function 3 Operation	Drop List	=, True when InA Equals InB	See Table 15
Function 4 Input B Source	Drop List	Control not used	See Table 23
Function 4 Input B Number	Depends on control source	1	See Table 23
Function 4 Input B Minimum	-10 ⁶ to 10 ⁶	0.0	
Function 4 Input B Maximum	-10 ⁶ to 10 ⁶	100.0	
Function 4 Input B Scaler	-1.00 to 1.00	1.00	
Math Function 4 Operation	Drop List	=, True when InA Equals InB	See Table 15
Math Output Minimum Range	-10 ⁶ to 10 ⁶	0.0	
Math Outptu Maximum Range	-10 ⁶ to 10 ⁶	100.0	

4.10. Conditional Logic Block Setpoints

The Conditional Block setpoints are defined in Section 1.6. Refer to that section for detailed information on how these setpoints are used. The screen capture in Figure 16 displays the available setpoints for each of the Conditional Blocks. The table below the screen capture highlights the allowable ranges for each setpoint.

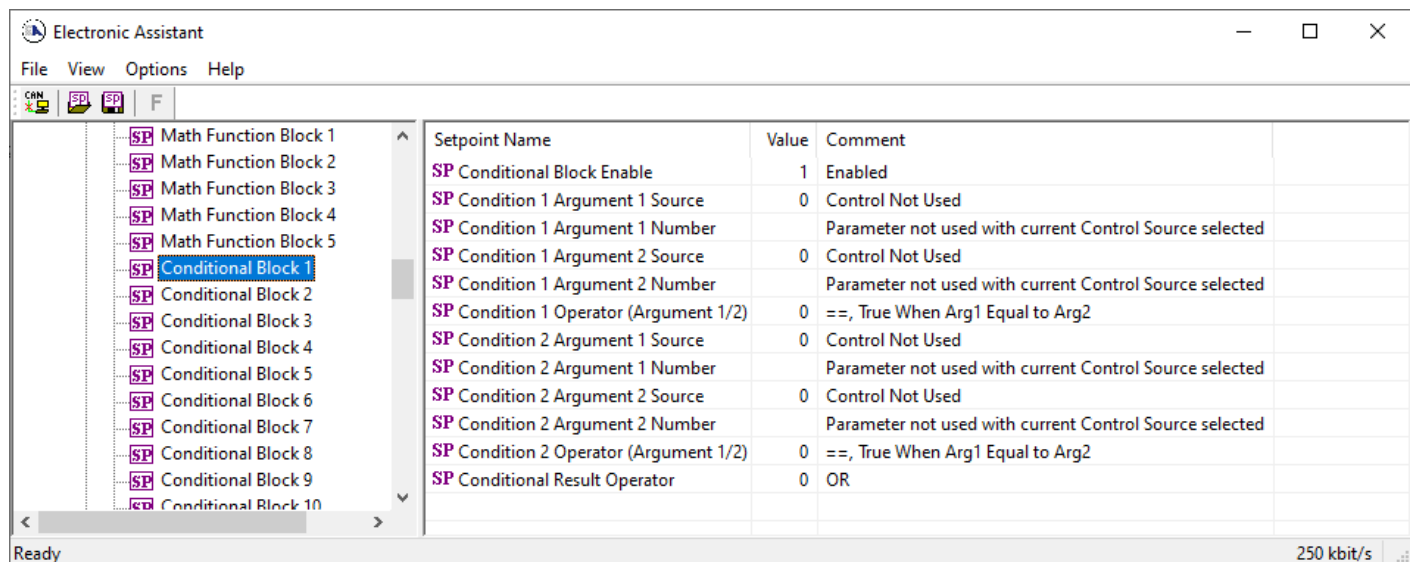


Figure 16: Screen Capture of Conditional Block Setpoints

Table 32. Default Conditional Block Setpoints

Name	Range	Default	Notes
Conditional Function Enabled	Drop List	Disabled	
Condition 1 Argument 1 Source	Drop List	Digital Input	Refer to Table 23
Condition 1 Argument 1 Number	Depends on Source Selected	0	Refer to Table 23
Condition 1 Argument 2 Source	Drop List	Digital Input	Refer to Table 23
Condition 1 Argument 2 Number	Depends on Source Selected	0	Refer to Table 23

Condition 1 Operator (Argument 1/2)	Drop List	0	Refer to Table 16
Condition 2 Argument 1 Source	Drop List	Digital Input	Refer to Table 23
Condition 2 Argument 1 Number	Depends on Source Selected	0	Refer to Table 23
Condition 2 Argument 2 Source	Drop List	Digital Input	Refer to Table 23
Condition 2 Argument 2 Number	Depends on Source Selected	0	Refer to Table 23
Condition 2 Operator (Argument 1/2)	Drop List	0	Refer to Table 16
Conditional Result Operator	Drop List	OR	Refer to Table 17

4.11. Set-Reset Latch Block

The Set-Reset Latch Block setpoints are defined in Section 1.7. Refer to that section for detailed information on how these setpoints are used. The screen capture in Figure 17 displays the available setpoints for each of the Set-Reset Latch Blocks. The table below the screen capture highlights the allowable ranges for each setpoint.

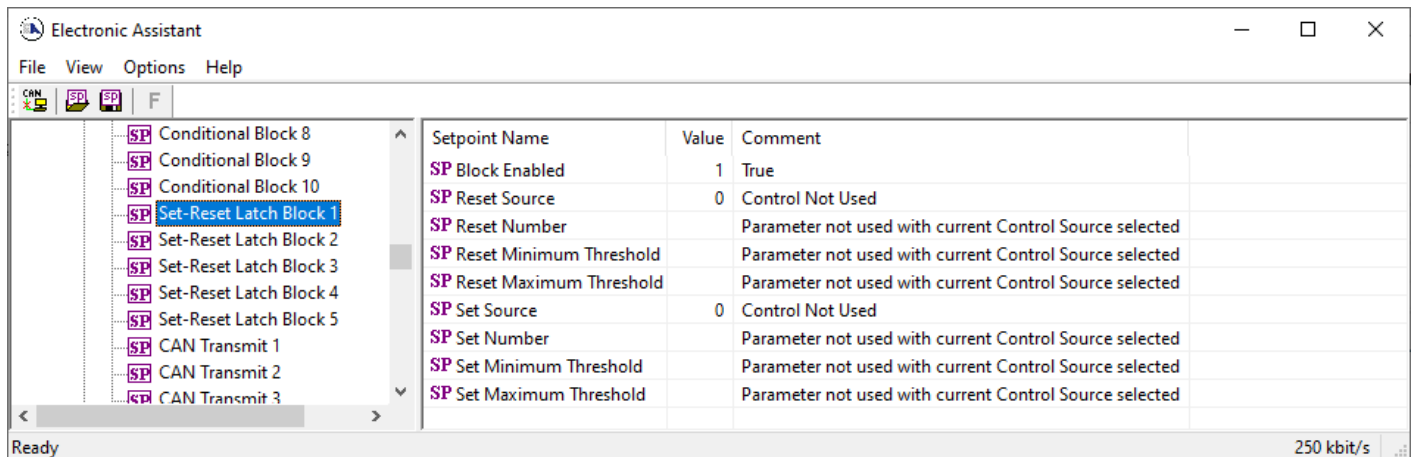


Figure 17: Screen Capture of Set-Reset Latch Block Setpoints

Table 33. Default Set-Reset Latch Block Setpoints

Name	Range	Default	Notes
Block Enabled	Drop List	False	
Reset Source	Drop List	Control Not Used	Refer to Table 23
Reset Number	Depends on Source Selected	1	Refer to Table 23
Reset Minimum Threshold	Drop List	0%	Refer to Section 1.7
Reset Maximum Threshold	Depends on Source Selected	100%	Refer to Section 1.7

Set Source	Drop List	Control Not Used	Refer to Table 23
Set Number	Drop List	1	Refer to Table 23
Set Minimum Threshold	Depends on Source Selected	0%	Refer to Section 1.7
Set Maximum Threshold	Drop List	100%	Refer to Section 1.7

4.12. CAN Transmit Setpoints

CAN Transmit Message Function Block is presented in section 1.12. Please refer there for detailed information how these setpoints are used. **“Transmit Repetition Rate”** is 0ms by default, thus no message will be sent.

Setpoint Name	Value	Comment
SP CAN Interface	1	CAN Interface 1
SP Transmit Enabled	0	False
SP PGN		Parameter not used - Transmit Message is Disabled
SP Repetition Rate		Parameter not used - Transmit Message is Disabled
SP Message Priority		Parameter not used - Transmit Message is Disabled
SP Destination Address (PDU1)		Parameter not used - Transmit Message is Disabled
SP Message Length		Parameter not used - Transmit Message is Disabled
SP Signal 1 Data Type		Parameter not used - Transmit Message is Disabled
SP Signal 1 Data Source		Parameter not used - Transmit Message is Disabled
SP Signal 1 Data Number		Parameter not used - Transmit Message is Disabled
SP Signal 1 Data Size		Parameter not used - Transmit Message is Disabled
SP Signal 1 Byte Index		Parameter not used - Transmit Message is Disabled
SP Signal 1 Bit Index		Parameter not used - Transmit Message is Disabled
SP Signal 1 Resolution		Parameter not used - Transmit Message is Disabled
SP Signal 1 Offset		Parameter not used - Transmit Message is Disabled
SP Signal 1 Data Min		Parameter not used - Transmit Message is Disabled
SP Signal 1 Data Max		Parameter not used - Transmit Message is Disabled
SP Signal 2 Data Type		Parameter not used - Transmit Message is Disabled
SP Signal 2 Data Source		Parameter not used - Transmit Message is Disabled
SP Signal 2 Data Number		Parameter not used - Transmit Message is Disabled
SP Signal 2 Data Size		Parameter not used - Transmit Message is Disabled
SP Signal 2 Byte Index		Parameter not used - Transmit Message is Disabled
SP Signal 2 Bit Index		Parameter not used - Transmit Message is Disabled
SP Signal 2 Resolution		Parameter not used - Transmit Message is Disabled
SP Signal 2 Offset		Parameter not used - Transmit Message is Disabled
SP Signal 2 Data Min		Parameter not used - Transmit Message is Disabled
SP Signal 2 Data Max		Parameter not used - Transmit Message is Disabled
SP Signal 3 Data Type		Parameter not used - Transmit Message is Disabled
SP Signal 3 Data Source		Parameter not used - Transmit Message is Disabled
SP Signal 3 Data Number		Parameter not used - Transmit Message is Disabled
SP Signal 3 Data Size		Parameter not used - Transmit Message is Disabled
SP Signal 3 Byte Index		Parameter not used - Transmit Message is Disabled
SP Signal 3 Bit Index		Parameter not used - Transmit Message is Disabled

Figure 18 – Screen Capture of CAN Transmit Message Setpoints

Table 34 – CAN Transmit Message Setpoints

Name	Range	Default	Notes
CAN Interface	Drop List	CAN Interface #1	
Transmit Enabled	Drop List	0, False	
Transmit PGN	0xff00 ... 0xffff	Different for each	See section 1.12.1
Transmit Repetition Rate	0 ... 65000 ms	0ms	0ms disables transmit
Transmit Message Priority	0...7	6	Proprietary B Priority
Destination Address	0...255	255	Not used by default
Signal X Control Source	Drop List	Different for each	See Table 23
Signal X Control Number	Drop List	Different for each	See 1.12.2
Signal X Transmit Data Size	Drop List	2 bytes	
Signal X Transmit Data Index in Array	0-7	0	
Signal X Transmit Bit Index In Byte	0-7	0	
Signal X Transmit Data Resolution	-100000.0 to 100000	1/bits	
Signal X Transmit Data Offset	-10000 to 10000	0.0	
Signal X Transmit Data Minimum	-100000.0 to 100000	0.0	
Signal X Transmit Data Maximum	-100000.0 to 100000	65535.0	

4.13. CAN Receive Setpoints

The CAN Receive Block is defined in section 1.13. Please refer there for detailed information about how these setpoints are used. **“Receive Message Timeout”** is set to 0ms by default. To enable Receive message set **“Receive Message Timeout”** that differs from zero.

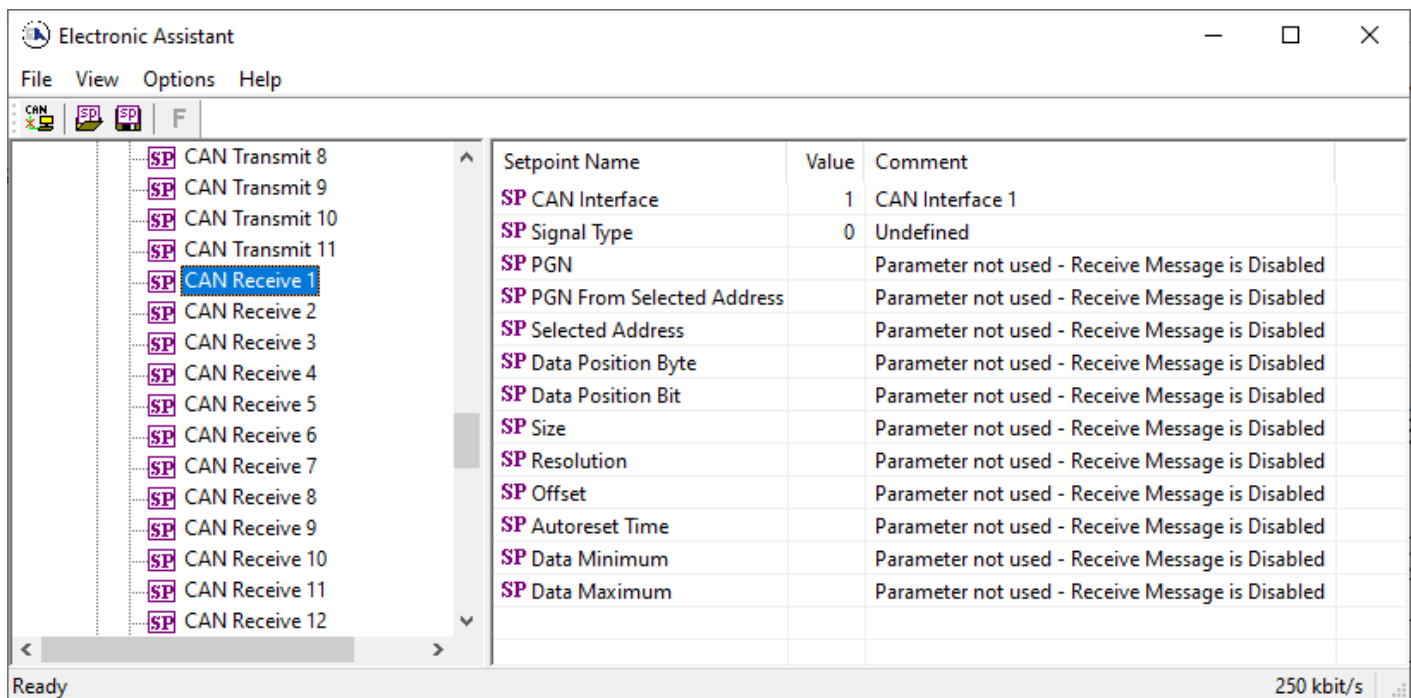


Figure 19 – Screen Capture of CAN Receive Message Setpoints

Table 35 – CAN Receive Setpoints

Name	Range	Default	Notes
CAN Interface	Drop List	CAN Interface #1	
Received Message Enabled	Drop List	False	
Received PGN	0 to 65536	Different for each	
Received Message Timeout	0 to 60 000 ms	0ms	
Specific Address that sends PGN	0 to 255	254 (0xFE, Null Addr)	
Receive Transmit Data Size	Drop List	2 bytes	

Receive Transmit Data Index in Array	0-7	4	
Receive Transmit Bit Index In Byte	0-7	0	
Receive Transmit Data Resolution	-100000.0 to 100000	0.001	
Receive Transmit Data Offset	-10000 to 10000	0.0	
Receive Data Min (Off Threshold)	-1000000 to Max	0.0	
Receive Data Max (On Threshold)	-100000 to 100000	2.0	

4.14. General Diagnostics Options

These setpoints control the shutdown of the ECU in case of a power supply or CPU temperature related errors. Refer to section 1.4 for more info.

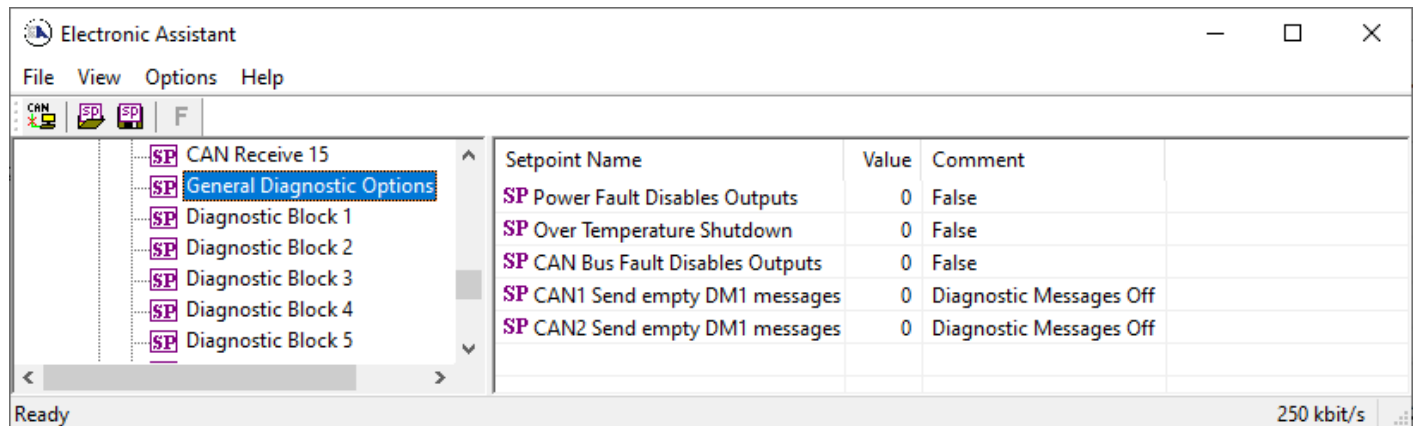


Figure 20 – Screen Capture of General Diagnostics Options Setpoints

Table 36 – General Diagnostics Options Setpoints

Name	Range	Default	Notes
Power Fault Disables Outputs	Drop List	0	
Over Temperature Shutdown	Drop List	0	

4.15. Diagnostics Blocks

There are 16 Diagnostics blocks that can be configured to monitor various parameters of the Controller. The Diagnostic Function Block is defined in section 1.4. Please refer there for detailed information how these setpoints are used.

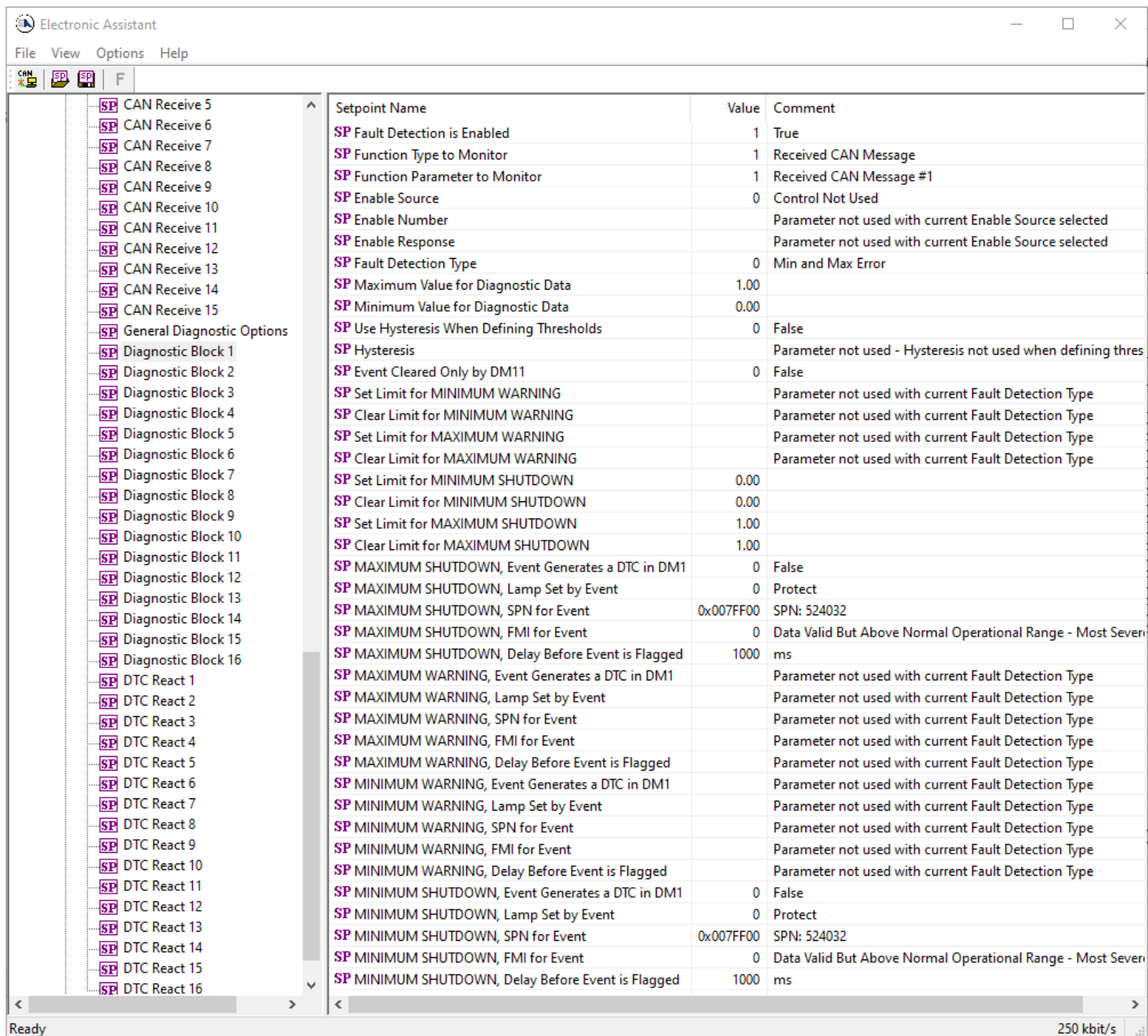


Figure 21 – Screen Capture of Diagnostic Block Setpoints

Table 37 – Diagnostic Block Setpoints

Name	Range	Default	Notes
Fault Detection is Enabled	Drop List	False	
Function Type to Monitor	Drop List	0 – Control not used	
Function parameter to Monitor	Drop List	0 – No selection	
Fault Detection Type	Drop List	0 – Min and Max Error	See section 1.4
Maximum Value for Diagnostic Data	Minimum Value for Diagnostic Data ... 4.28e ⁹	5.0	
Minimum Value for Diagnostic Data	0.0 ... Maximum Value for Diagnostic Data	0.0	
Use Hysteresis When Defining Thresholds	Drop List	False	

Hysteresis	0.0 ... Maximum Value for Diagnostic Data	0.0	
Event Cleared only by DM11	Drop List	False	
Set Limit for MAXIMUM SHUTDOWN	Minimum Value for Diagnostic Data ... Maximum Value for Diagnostics Data	4.8	
Clear Limit for MAXIMUM SHUTDOWN	Minimum Value for Diagnostic Data ... Maximum Value for Diagnostics Data	4.6	
Set Limit for MAXIMUM WARNING	Minimum Value for Diagnostic Data ... Maximum Value for Diagnostics Data	0.0	
Clear Limit for MAXIMUM WARNING	Minimum Value for Diagnostic Data ... Maximum Value for Diagnostics Data	0.0	
Clear Limit for MINIMUM WARNING	Minimum Value for Diagnostic Data ... Maximum Value for Diagnostics Data	0.0	
Set Limit for MINIMUM WARNING	Minimum Value for Diagnostic Data ... Maximum Value for Diagnostics Data	0.0	
Clear Limit for MINIMUM SHUTDOWN	Minimum Value for Diagnostic Data ... Maximum Value for Diagnostics Data	0.4	
Set Limit for MINIMUM SHUTDOWN	Minimum Value for Diagnostic Data ... Maximum Value for Diagnostics Data	0.2	
MAXIMUM SHUTDOWN, Event Generates a DTC in DM1	Drop List	True	
MAXIMUM SHUTDOWN, Lamp Set by Event	Drop List	0 – Protect	See Table 12
MAXIMUM SHUTDOWN, SPN for Event	0...524287	520448 (\$7F100)	It is the user's responsibility to select an SPN that will not violate the J1939 standard.
MAXIMUM SHUTDOWN, FMI for Event	Drop List	3, Voltage Above Normal	See Table 13
MAXIMUM SHUTDOWN, Delay Before Event is Flagged	0...60000 ms	1000	
MAXIMUM WARNING, Event Generates a DTC in DM1	Drop List	True	
MAXIMUM WARNING, Lamp Set by Event	Drop List	0 – Protect	See Table 12
MAXIMUM WARNING, SPN for Event	0...524287	520704 (\$7F200)	It is the user's responsibility to select an SPN that will not violate the J1939 standard.

MAXIMUM WARNING, FMI for Event	Drop List	3, Voltage Above Normal	See Table 13
MAXIMUM WARNING, Delay Before Event is Flagged	0...60000 ms	1000	
MINIMUM WARNING, Event Generates a DTC in DM1	Drop List	True	
MINIMUM WARNING, Lamp Set by Event	Drop List	0 – Protect	See Table 12
MAXIMUM WARNING, SPN for Event	0...524287	520960 (\$7F300)	It is the user's responsibility to select an SPN that will not violate the J1939 standard.
MINIMUM WARNING, FMI for Event	Drop List	4, Voltage Below Normal	See Table 13
MINIMUM WARNING, Delay Before Event is Flagged	0...60000 ms	1000	
MINIMUM SHUTDOWN, Event Generates a DTC in DM1	Drop List	True	
MINIMUM SHUTDOWN, Lamp Set by Event	Drop List	Amber Warning	See Table 12
MINIMUM SHUTDOWN, SPN for Event	0...524287	521216 (\$7F400)	It is the user's responsibility to select an SPN that will not violate the J1939 standard.
MINIMUM SHUTDOWN, FMI for Event	Drop List	4, Voltage Below Normal	See Table 13
MINIMUM SHUTDOWN, Delay Before Event is Flagged	0...60000 ms	1000	

4.16. DTC React Function Block

The DTC React function block is described in Section 1.11. The Figure below shows the DTC React function block setpoints. The Table below show the default values. Please note: *The setpoint "DTC React is Enabled" was changed to 1, True.*

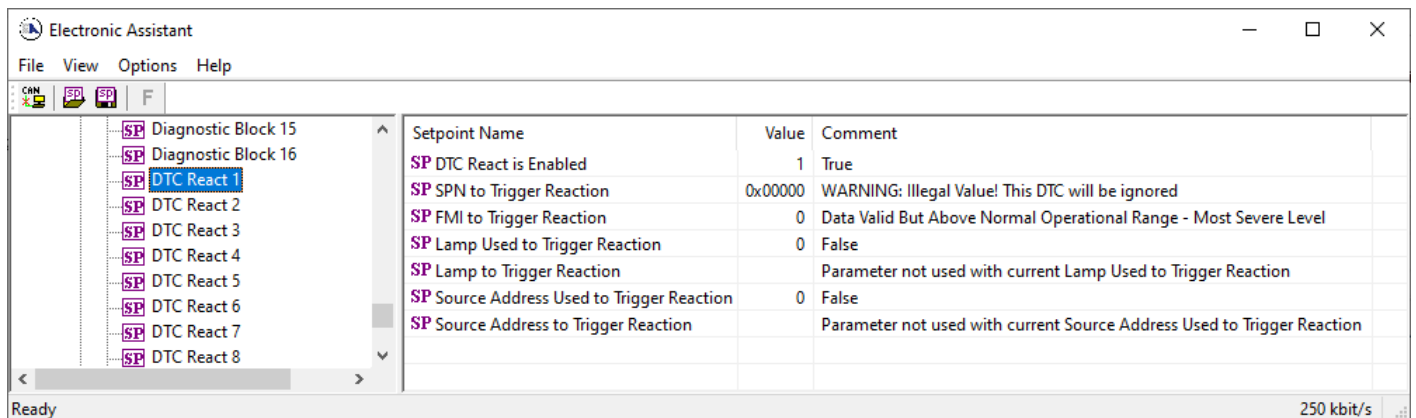


Figure 22 DTC React Setpoints

Table 38 – DTC React Setpoints

Name	Range	Default	Notes
DTC React is Enabled	Drop List	0, False	

SPN to Trigger Reaction	0x00 to 0x3FFFF	0	
FMI to Trigger Reaction	Drop List	0	
Lamp Used to Trigger Reaction	Drop list	0, False	
Lamp to Trigger Reaction	Drop List	0, Protect	
Source Address Used to Trigger Reaction	Drop list	0, False	
Source Address to Trigger Reaction	0x00 to 0xFF	0	

5. REFLASHING OVER CAN WITH EA BOOTLOADER

The AX031200 can be upgraded with new application firmware using the **Bootloader Information** section. This section details the simple step-by-step instructions to upload new firmware provided by Axiomatic onto the unit via CAN, without requiring it to be disconnected from the J1939 network.

Note: To upgrade the firmware use Axiomatic Electronic Assistant V4.5.53.0 or higher.

1. When EA first connects to the ECU, the **Bootloader Information** section will display the following information.

2. To use the bootloader to upgrade the firmware running on the ECU, change the variable “**Force Bootloader To Load on Reset**” to Yes.

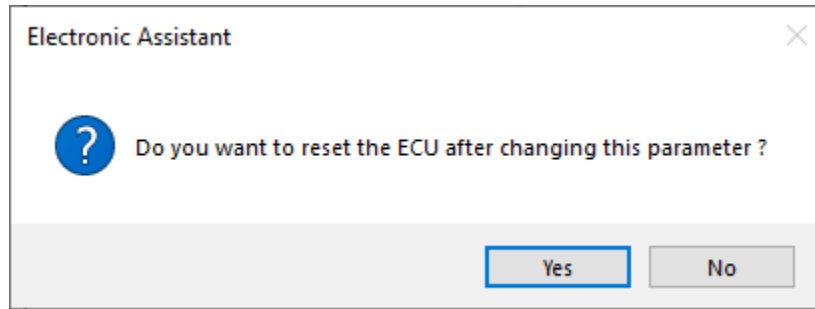
The screenshot shows the Electronic Assistant software interface. The left pane displays the J1939 CAN Network tree with the 'Bootloader Information' section selected. The right pane shows a table of parameters and their values:

Parameter	Value
Hardware ID	13004
Hardware Revision Number	1.00
Hardware Compatibility Level	1.00
Hardware Description	PCB-13004-01-R4.scm
Bootloader ID	13004
Bootloader Version Number	1.00
Bootloader Compatibility Level	1.00
Bootloader Description	MF-IO-48-PIN Bootloader
Bootloader ECU Address	253
Force Bootloader to Load on Reset	No
Application Firmware ID	13004
Application Firmware Version Number	1.00
Application Firmware Compatibility Level	1.00
Application Firmware Description	Multifunction 11 Inputs, 9 Outputs I/O Controller with CAN, SAE J1939
Application Firmware Flash File	AF-13004.bin
Application Firmware Flashing Date	June 08, 2022, 03:19 PM
Application Firmware Flashing Tool	Electronic Assistant 5.15.127.0, April 2022
Application Firmware Flashing Comments	

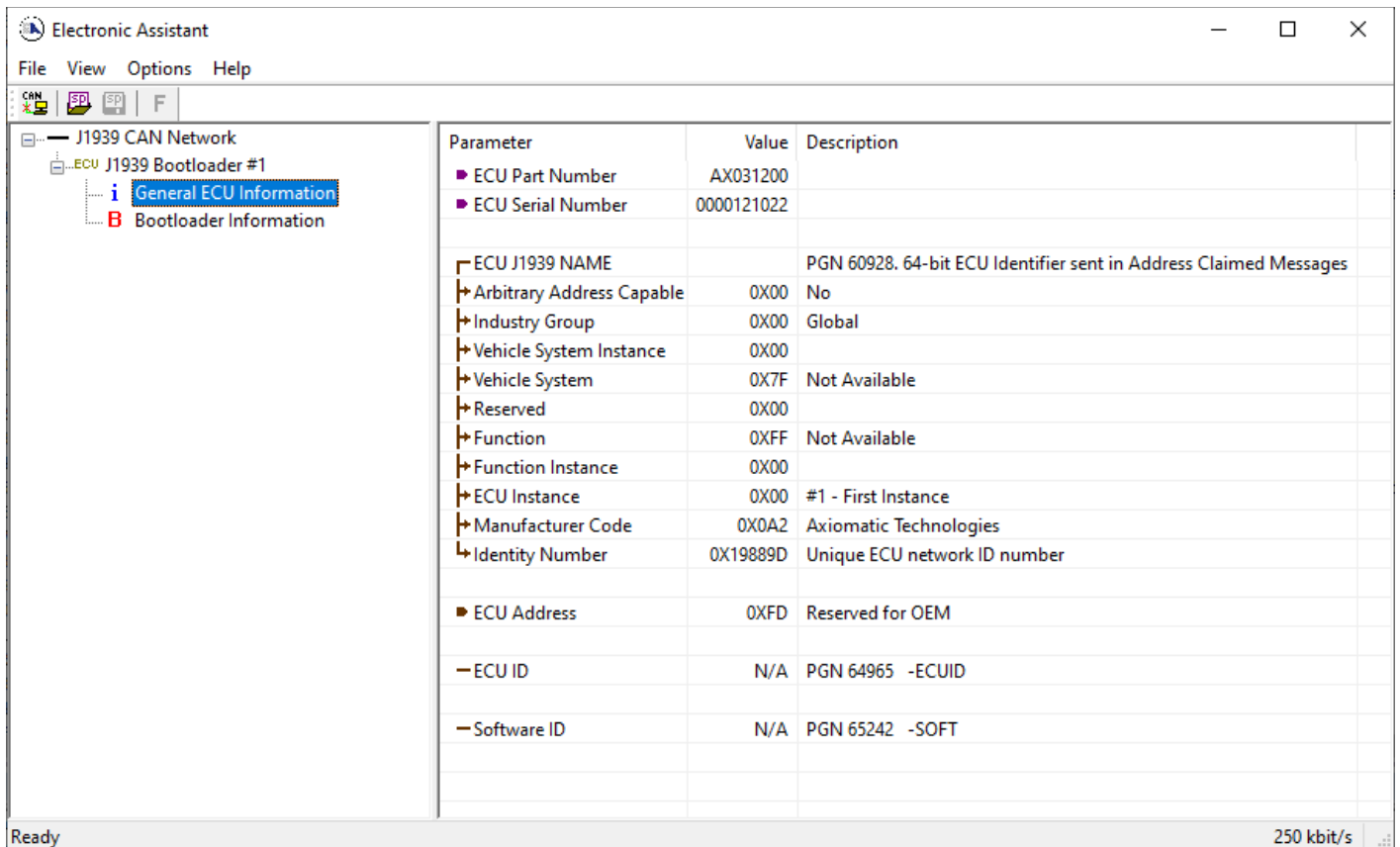
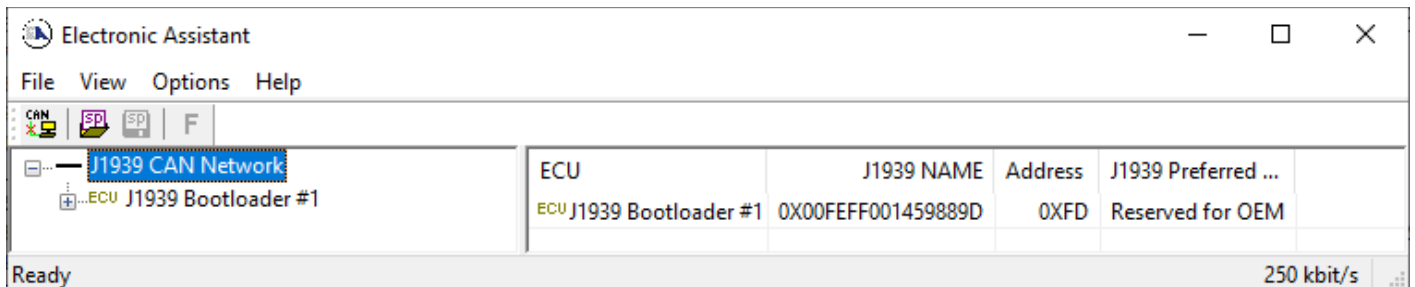
The dialog box titled "Force Bootloader to Load on Reset Setup" contains the following elements:

- A dropdown menu for "Force Bootloader to Load on Reset:" with the value "1 - Yes" selected.
- The text "Default Value: 1 - Yes" below the dropdown.
- A "Set Default" button to the right of the default value.
- "OK" and "Cancel" buttons at the bottom of the dialog.

3. When the prompt box asks if you want to reset the ECU, select Yes.

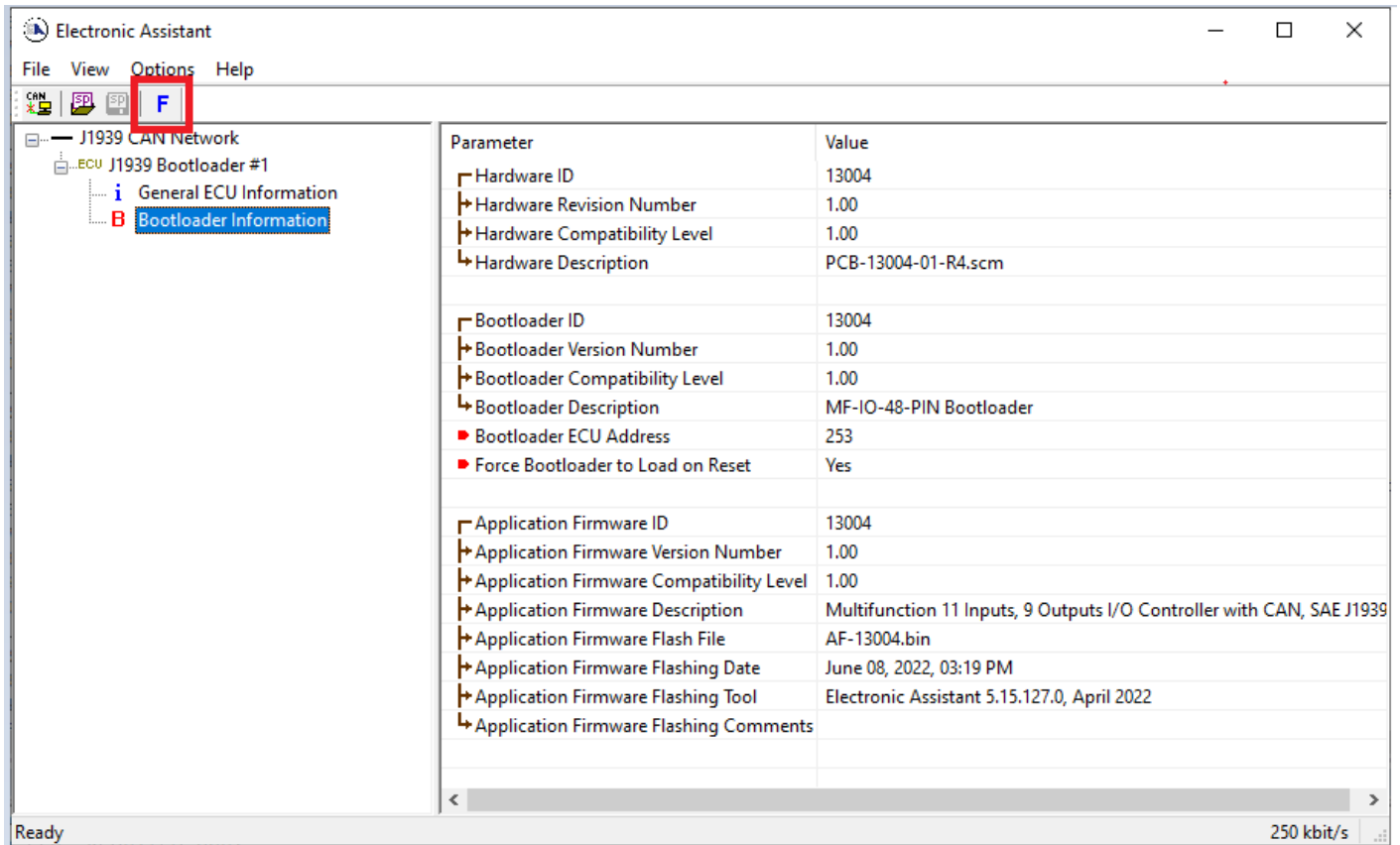


4. Upon reset, the ECU will no longer show up on the J1939 network as an AX031200 but rather as **J1939 Bootloader #1**.



Note that the bootloader is NOT Arbitrary Address Capable. This means that if you want to have multiple bootloaders running simultaneously (not recommended) you would have to manually change the address for each one before activating the next, or there will be address conflicts. And only one ECU would show up as the bootloader. Once the 'active' bootloader returns to regular functionality, the other ECU(s) would have to be power cycled to re-activate the bootloader feature.

5. When the **Bootloader Information** section is selected, the same information is shown as when it was running the AX031200 firmware, but in this case the **Flashing** feature has been enabled.



6. Select the **Flashing** button and navigate to where you had saved the **AF-13004-VX.XX.bin** file sent from Axiomatic. (Note: only binary (.bin) files can be flashed using the EA tool.)
7. Once the Flash Application Firmware window opens, you can enter comments such as “Firmware upgraded by [Name]” if you so desire. This is not required, and you can leave the field blank if you do not want to use it.

Note: You do not have to date/time-stamp the file, as this is done automatically by the EA tool when you upload the new firmware.

Flash Application Firmware

Flash File Name: AF-13004.bin

Flashing Comments: Firmware uploaded by Dmytro Tsebrii
Press CTRL+ENTER to add a new string

Erase All ECU Flash Memory

Flashing Status
Idle

Flash ECU

Cancel Flashing

Exit



WARNING: Do not check the “Erase All ECU Flash Memory” box unless instructed to do so by your Axiomatic contact. Selecting this will erase ALL data stored in non-volatile flash, including the calibration done by Axiomatic during factory testing. It will also erase any configuration of the setpoints that might have been done to the ECU and reset all setpoints to their factory defaults. By leaving this box unchecked, none of the setpoints will be changed when the new firmware is uploaded.

A progress bar will show how much of the firmware has been sent as the upload progresses. The more traffic there is on the J1939 network, the longer the upload process will take.

Flash Application Firmware

Flash File Name: AF-13004.bin

Flashing Comments: Firmware uploaded by Dmytro Tsebrii
Press CTRL+ENTER to add a new string

Erase All ECU Flash Memory

Flashing Status
Flashing Memory...

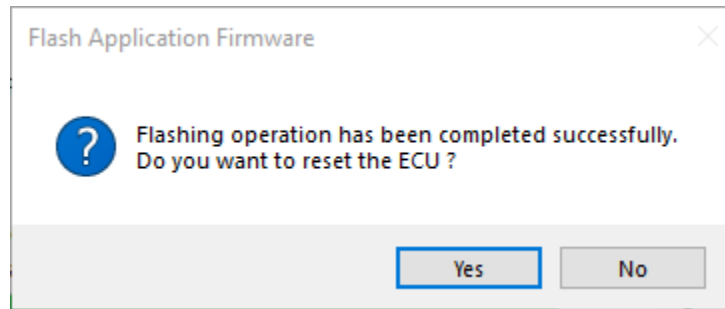
Flash ECU

Cancel Flashing

Exit

Once the firmware has finished uploading, a message will pop up indicating the successful operation. If you select to reset the ECU, the new version of the AX031200 application will start

running, and the ECU will be identified as such by EA. Otherwise, The next time the ECU is power-cycled, the AX031200 application will run rather than the bootloader function.



Note: If at any time during the upload the process is interrupted, the data is corrupted (bad checksum) or for any other reason the new firmware is not correct, i.e. bootloader detects that the file loaded was not designed to run on the hardware platform, the bad or corrupted application will not run. Rather, when the ECU is reset or power-cycled the **J1939 Bootloader** will continue to be the default application until valid firmware has been successfully uploaded into the unit.

APPENDIX A - TECHNICAL SPECIFICATION

Inputs

Power Supply Input - Nominal	12V or 24Vdc nominal (9...60 Vdc power supply range)
Protection	Reverse polarity protection is provided. Surge protection up to 75VDC is provided. Under-voltage shutdown protection of 7.5VDC is provided. Over-voltage shutdown protection is provided.
CAN	SAE J1939 Commands
Input Grounds	3 GND connections are provided.
RPM Input	1 Magnetic Pickup Sensor Input Range: 0.5 Hz to 10 kHz 100mV to 100V RMS
Universal Signal Inputs	7 universal inputs are provided. Refer to Table 1.0. All input types are user selectable using the EA as: <ul style="list-style-type: none"> • Voltage • Current • Resistive • Frequency • RPM • PWM • or Digital Inputs are sampled every 1 msec. Protected against shorts to GND or +Vcc

Table 1.0 – Universal Input – User Selectable Parameters

Analogue Input Functions	Voltage Input, Current Input or Resistive Input 12-bit Analog to Digital
Voltage Input	1 mV resolution, accuracy +/-1% error 0-1V (1 MΩ impedance) 0-2.5V (1MΩ impedance) 0-5V (150 KOhm impedance) 0-10V (133 KOhm impedance)
Current Input	1μA resolution, accuracy +/-2% error Current sense resistor 124 Ω 0-20 mA 4-20 mA
Resistive Input	1 Ω resolution, accuracy +/-1% error Self-calibrating for a range of 30Ω to 250 kΩ
Digital Input Functions	Discrete Input, PWM Input, Frequency Input 15-bit Timer
PWM Input	0.01% resolution, accuracy +/-1% error 1 M Ω impedance 0 to 100% Low frequency <1KHz High frequency >100 Hz
Frequency Input	Accuracy +/-1% error 1 MΩ impedance 0.5 Hz to 50 kHz range: 0.01 Hz resolution 10 Hz to 1kHz range: 0.1 Hz resolution 100 Hz to 10 kHz range: 1 Hz resolution
Digital Input	1 MΩ impedance Active High Debouncing provided at 1 ms resolution

Outputs

CAN	SAE J1939 Messages
Universal Outputs	<p>Five fully independent software controlled outputs selectable using the EA as:</p> <ul style="list-style-type: none"> • Proportional Current • Hotshot Digital (See Figure 2.) • PWM Duty Cycle • On/Off Digital <p>Half-bridge outputs, current sensing, grounded load. High side sourcing up to 2.5A</p> <p>Current Outputs: 1mA resolution, accuracy +/- 2% error Software controlled PID current, not accessible to user Fully configurable dither from 50 to 400Hz. High frequency drive at 25kHz</p> <p>Voltage Outputs: 0.1V resolution, accuracy +/- 5% error Average output based on unit power supply High frequency drive at 25kHz</p> <p>PWM Outputs: 0.1% resolution, accuracy +/- 0.1% error Configurable frequency ONLY if no voltage or current output types are used.</p> <p>Digital On/Off: Load at supply voltage must not draw more than 2.5A.</p>
Output GND	2 GND connections are provided.
Protection	Fully protected against short circuit to ground and short circuit to power supply rail. Unit will fail safe in the case of a short circuit condition, self-recovering when the short is removed.

General Specifications

Microprocessor	<p>STM32H723ZGT6</p> <p>1 MB Program Space</p> <p>32-bit, 1MB Flash Program Memory, 64KB EEPROM</p>
Quiescent Current Draw	Contact Axiomatic.
Control Logic	<p>User programmable functionality using Axiomatic Electronic Assistant</p> <p>Default control logic is shown in Figure 5.</p>
Communications	1 CAN port (SAE J1939)
User Interface	<p>Axiomatic Electronic Assistant for <i>Windows</i> operating systems</p> <p>It comes with a royalty-free license for use. Refer to Figure 3. The Electronic Assistant requires an Axiomatic USB-CAN converter to link the device's CAN port to a <i>Windows</i>-based PC.</p> <p>P/N: AX070502, the Axiomatic Configuration KIT includes the following.</p> <p>USB-CAN Converter P/N: AX070501</p> <p>1 ft. (0.3 m) USB Cable P/N: CBL-USB-AB-MM-1.5</p> <p>12 in. (30 cm) CAN Cable with female DB-9 P/N: CAB-AX070501</p> <p>AX070502IN CD P/N: CD-AX070502, includes: Axiomatic Electronic Assistant software; EA & USB-CAN User Manual UMAX07050X; USB-CAN drivers &</p>

	documentation; CAN Assistant (Scope and Visual) software & documentation; and the SDK Software Development Kit.
Diagnostics	Each input and output channel can be configured to send diagnostic messages to the CAN network if the I/O goes out of range. Diagnostic data is stored in a non-volatile log.
Additional Fault Feedback	There are several types of faults that the controller will detect and provide a response: unit power supply under-voltage and over-voltage, and lost communication. They can be sent to the CAN bus.

Set up of SAE J1939 Controller on a CAN Network:

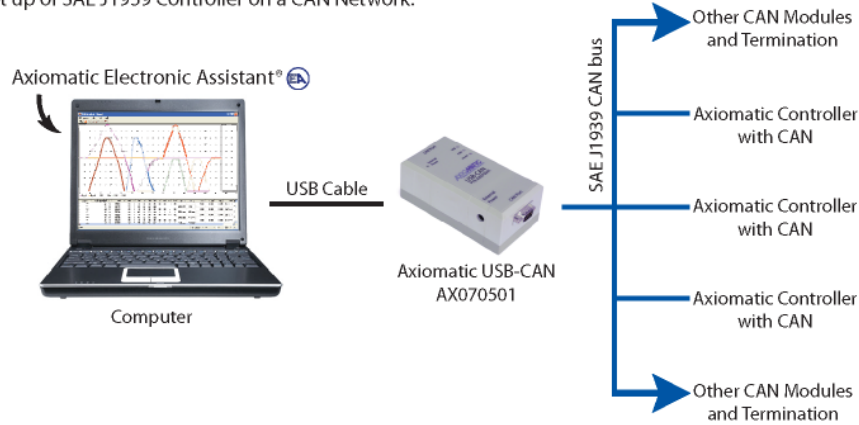


Figure 23 Configuration using the EA

Operating Conditions	-40 to 85 °C (-40 to 185 °F)
Weight	0.55 lb. (0.25 kg)
Vibration and Shock Compliance	MIL-STD-202G, Test 204D, 214A and 213B 7.68 Grms (Random) 10 g peak (Sine) 50 g (Shock)
Protection	IP67 rating for the product assembly
Electrical Connections	Deutsch DTM series 24 pin receptacle (DTM13-12PA-12PB-R008) Mating plug: Deutsch DTM06-12SA and DTM06-12SB with 2 wedgelocks (WM12S) and 24 contacts (0462-201-20141). 20 AWG wire is recommended for use with contacts 0462-201-20141.

Key Arrangement B (black)

Key Arrangement A (grey)

FRONT VIEW 24 PIN RECEPTACLE

Refer to Table 2.0 for the pin out.

Enclosure	High Temperature Nylon housing - Deutsch IPD PCB Enclosure (EEC-325X4B) 5.254 x 4.68 x 1.42 inches 138.4 x 119mm x 36 mm (W x L x H excluding mating plugs) Refer to Figure 4.
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Automotive Ethernet Interfaces
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CAN Controls, Routers, Repeaters
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DC/DC Power Converters
Engine Temperature Scanners
Ethernet/CAN Converters,
Gateways, Switches
Fan Drive Controllers
Gateways, CAN/Modbus, RS-232
Gyroscopes, Inclinometers
Hydraulic Valve Controllers
Inclinometers, Triaxial
I/O Controls
LVDT Signal Converters
Machine Controls
Modbus, RS-422, RS-485 Controls
Motor Controls, Inverters
Power Supplies, DC/DC, AC/DC
PWM Signal Converters/Isolators
Resolver Signal Conditioners
Service Tools
Signal Conditioners, Converters
Strain Gauge CAN Controls
Surge Suppressors

OUR COMPANY

Axiomatic provides electronic machine control components to the off-highway, commercial vehicle, electric vehicle, power generator set, material handling, renewable energy and industrial OEM markets. ***We innovate with engineered and off-the-shelf machine controls that add value for our customers.***

QUALITY DESIGN AND MANUFACTURING

We have an ISO9001:2015 registered design/manufacturing facility in Canada.

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Axiomatic Technologies Corporation reserves the right to make corrections, modifications, enhancements, improvements, and other changes to its products and services at any time and to discontinue any product or service without notice. Customers should obtain the latest relevant information before placing orders and should verify that such information is current and complete. Users should satisfy themselves that the product is suitable for use in the intended application. All our products carry a limited warranty against defects in material and workmanship. Please refer to our Warranty, Application Approvals/Limitations and Return Materials Process at <https://www.axiomatic.com/service/>.

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All products should be serviced by Axiomatic. Do not open the product and perform the service yourself.



This product can expose you to chemicals which are known in the State of California, USA to cause cancer and reproductive harm. For more information go to www.P65Warnings.ca.gov.

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All products to be returned to Axiomatic require a Return Materials Authorization Number (RMA#) from sales@axiomatic.com. Please provide the following information when requesting an RMA number:

- Serial number, part number
- Runtime hours, description of problem
- Wiring set up diagram, application and other comments as needed

DISPOSAL

Axiomatic products are electronic waste. Please follow your local environmental waste and recycling laws, regulations and policies for safe disposal or recycling of electronic waste.

CONTACTS

Axiomatic Technologies Corporation
1445 Courtneypark Drive E.
Mississauga, ON
CANADA L5T 2E3
TEL: +1 905 602 9270
FAX: +1 905 602 9279
www.axiomatic.com
sales@axiomatic.com

Axiomatic Technologies Oy
Höytämöntie 6
33880 Lempäälä
FINLAND
TEL: +358 103 375 750
www.axiomatic.com
salesfinland@axiomatic.com