TECHNICAL DATASHEET \#TDAX060900-AX062008 Triaxial Gyroscope Inclinometers

SAE J1939
2 M12 Connectors with the Axiomatic Electronic Assistant

## Features:

- Reliable, real-time, accurate and stable slope angle as well as pitch, roll and yaw
- MEMS-based accelerometer data measures angle with respect to gravity
- MEMS gyro and MEMS accelerometer sensor data is fused to lead to an effective measuring unit under most operating conditions
- Measures pitch and roll inclination angles in a full $\pm 180$ degree orientation range
- Outputs gravity angle, pitch, roll and yaw angular rates (the 1DG version - only roll angular rate) and accelerations in 3 orthogonal directions

- SAE J1939
- Automatic baud rate detection (suitable for $250 \mathrm{kbps}, 500 \mathrm{kbps}$ and 1 Mbps networks)
- $12 \mathrm{~V}, 24 \mathrm{Vdc}$ nominal power supply
- Aluminum enclosure, 2 round 5-pin A-coded M12 connectors, gasket, encapsulation (Option: 1 5-pin M12 connector)
- IP67 protection
- Configurable using the Axiomatic Electronic Assistant


## Applications:

- Agricultural, off-highway and mining equipment
- Platform levelling and stabilization in industrial machines
- Robotics position sensing
- Navigation system component


## General Description:

The unit measures pitch and roll inclination angles in a full $\pm 180$ degree orientation range. The angles can be compensated by a 3D or 1 D gyroscope to minimize the influence of dynamic linear accelerations caused by vibrations and machine operational movements.

The unit can also output gravity angle; pitch, roll and yaw angular rates (the 1DG version - only roll angular rate); and unit accelerations in three orthogonal directions. The inclinometer transmits angular data over CAN bus using a standard J1939 protocol. The unit original configuration can be changed using the Axiomatic Electronic Assistant, a PC-based configuration tool.

## Ordering Part Numbers:

## Inclinometers:

AX060900 - Triaxial, 3 Gyroscope Inclinometer, CAN (SAE J1939), 2 M12 Connectors AX062008 - Triaxial, 1 Gyroscope Inclinometer, CAN (SAE J1939), 2 M12 Connectors
Accessories - The Axiomatic Electronic Assistant KIT, P/Ns: AX070502 or AX070506K

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## Technical Specifications:

Specifications are indicative and subject to change. Actual performance will vary depending on the application and operating conditions. Users should satisfy themselves that the product is suitable for use in the intended application. All our products carry a limited warranty against defects in material and workmanship. Please refer to our Warranty, Application Approvals/Limitations and Return Materials Process as described on https://www.axiomatic.com/service/.

Angular Measurements

| Parameter | Value | Remarks |
| :---: | :---: | :---: |
| Measurement Range | $\begin{aligned} & \pm 180^{\circ} \text { - Pitch \& Roll } \\ & 0 \ldots . .180^{\circ}-\text { Gravity } \end{aligned}$ | Defaults: <br> - AX060900, $\pm 90^{\circ}$ Pitch \& Roll; <br> - AX062008, $\pm 90^{\circ}$ Pitch $\& \pm 180^{\circ}$ Roll. |
| Gyro Compensation | Pitch, Roll, Gravity | AX060900 |
|  | Roll | AX062008 |
| Resolution | $0.07^{\circ}$ | Effective Resolution (3.46*NoiseRMS). Typical at Cut-Off Frequency Fc=5Hz |
| Initial Accuracy | $\pm 1.5^{\circ}$ | Maximum |
| Temperature Drift | $\pm 1.3^{\circ}$ | Maximum, in the full temperature range: $-40 \ldots 85^{\circ} \mathrm{C}$ |
| Nonlinearity | $\pm 0.15 \%$ | Typical |
| Cross-Axis Sensitivity | $\pm 0.5 \%$ | Maximum |
| Cut-off frequency, Fc | 1... $35 \mathrm{~Hz}, 5 \mathrm{~Hz}$ default; 8 Hz with gyro compensation | User selectable (except for the gyro compensation) |
| Maximum Dynamic Acceleration | $\pm 2 \mathrm{~g}$ | Maximum short-term linear acceleration per axis with gyro compensation |

Angular Rate Measurements

| Parameter | Value | Remarks |
| :---: | :---: | :---: |
| Measurement Range | $\pm 125 \%$ s | Only Roll Angular Rate in AX062008 |
| Resolution | 0.08 $/$ /s | Effective Resolution (3.46*NoiseRMS). Typical at Cut-Off Frequency Fc=5Hz |
| Offset Error | $\pm 1^{\circ} / \mathrm{s}$ | Maximum |
| Offset Temperature Drift | $\pm 0.8{ }^{\circ} \mathrm{s}$ | Maximum, in the full temperature range: $-40 \ldots 85^{\circ} \mathrm{C}$ |
| Sensitivity Error | $\pm 2.5 \%$ | Maximum, in the full temperature range: $-40 \ldots 85^{\circ} \mathrm{C}$ |
| Nonlinearity | $\pm 0.5 \%$ s | Typical |
| Cross-Axis Sensitivity | $\pm 1.5 \%$ | Maximum |
| Cut-off frequency, Fc | $1 . . .35 \mathrm{~Hz}$, 5 Hz default | User selectable |

Inputs

| Parameter | Value | Remarks |
| :--- | :--- | :--- |
| Supply Voltage | $9 \ldots 36 \mathrm{VDC}$ | $12 \mathrm{~V}, 24 \mathrm{~V}-$ nominal |
| Supply Current ${ }^{1}$ | 40 mA | Maximum at 24 V |
|  | 75 mA | Maximum at 12 V |

${ }^{1}$ CAN bus is connected.

CAN Output

| Parameter | Value | Remarks |
| :---: | :---: | :---: |
| Number of ports | 1 CAN Port | To output data and change the internal configuration of the inclinometer. |
| Communication standards | SAE J1939 | Full support for a J1939 ECU is provided. By default, the inclinometer transmits angular information on the CAN network in PGN 61481, Slope Sensor Information. User configurable PGNs are also available. <br> The update rate is 10 mSec . |
|  | Baud Rate | Automatic Baud Rate Detection. Refer to user manual. 250 kbit/s, $500 \mathrm{kbit} / \mathrm{s}, 667 \mathrm{kbit} / \mathrm{s}$ or 1 Mbit/s are supported. |
|  | ISO 11898 | 1200 hm terminated twisted pair, baud rate up to $1 \mathrm{MBit} / \mathrm{s}$. Termination resistor is not installed. |
|  | Bosch CAN protocol specification 2.0, Part A, B. | For the internal CAN controller. |
| Protection | Short circuit to ground |  |
|  | Connection to the power supply | Only for 12 V systems. 24 V max |

General Specifications

| Parameter | Value |
| :---: | :---: |
| Sensor Type | MEMS gyro and MEMS accelerometer |
| Internal Logic | User Configurable with the Axiomatic Electronic Assistant (EA), P/Ns: AX070502 or AX070506K |
| Operating Temperature | -40... $+85^{\circ} \mathrm{C}$ |
| Environmental Protection | IP67 |
| Vibration and Shock | MIL-STD-202G, method 204D, test condition C. <br> Sinusoidal. 10G Peak, $10 \mathrm{~Hz}-2000 \mathrm{~Hz}-10 \mathrm{~Hz}, 20$ Minutes, <br> 8hrs/axis. <br> Custom, meets or exceeds: MIL-STD-202G, method 214A, test condition I/B. <br> Random. 7.68 Grms, 10 Hz to 2000 Hz , 8 hrs /axis. |
| Shock | Custom, based on: MIL-STD-202G, method 213B, test condition A. <br> Half-Sine. 50G Peak, 9 ms , 8pulses/axis. |
| Size | See dimensional drawing. |
| Weight | $0.80 \mathrm{lb} .(0.36 \mathrm{~kg}$ ) |

Compliance

| Standard | Description | Conditions |
| :--- | :--- | :--- |
| IEC 60529 | Degrees of protection provided by <br> enclosures (IP Code). | IP67. Mating connectors <br> compliant with IIC 61076-2- <br> 101:2012 should be installed. |
| CE Marking | EMC Directive |  |
|  | RoHS Directive |  |

## Installation Instructions:

The CAN wiring is considered intrinsically safe. All field wiring should be suitable for the operating temperature range of the module. CAN wiring may be shielded using a shielded twisted conductor pair and the shield must be connected to the CAN_SHIELD pin.

Unit Orientation: The unit coordinates, together with the Pitch, Roll and Yaw directions are shown on the inclinometer label.

For 3D gyroscope modifications:


For 1D gyroscope modifications:


Install Vertically
X points horizontally toward the viewer
$Z$ points down
Y points left

Dimensions:


## Electrical Connections:

## Model: AX060900, AX062008

There is only one CAN port supported by the unit. Both CAN connectors are physically connected to facilitate cable routing in the user system.

The unit contains two 5 -pin M12 A-coded round connectors with CiA-303-1 pinout. Use mating connectors compliant with IEC 61076-2-101:2012.



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