

TECHNICAL DATASHEET #TDAX023241  
**Encoder Input, Dual Valve Controller**

1 Quadrature Encoder Input or 2 digital signals  
2-3A Outputs  
CANopen®

P/N: AX023241

### Features

- 2 digital inputs configurable as:
  - Quadrature Encoder (step count, direction, speed RPM)
  - or Digital
- 2 proportional/digital outputs configurable as:
  - Proportional Current
  - Proportional Voltage
  - Proportional PWM (*selectable frequency from 1Hz to 25kHz*)
  - Hotshot Digital
  - or On/Off Digital
- 1 +5V Reference
- Fully protected outputs
- 12V or 24Vdc nominal
- Operational up to 125°C temperature
- Software filtering for input types
- Multiple logic function blocks provided to allow for a wide variety of applications
- Configurable software output shutdowns provided on Power Supply faults
- J1939-73 Diagnostics
- 1 CAN (CANopen®) (SAE J1939 models available)
- Rugged IP67 packaging and connectors
- CE marking



### Applications

The controller is designed to meet the rugged demands of mobile equipment, marine and heavy duty industrial machine applications. These applications include, but are not limited to:

- **Proportional Fan Drive Control**
- PID Closed Loop Valve Control
- Hydraulic Valve Control
- Signal Conversion

### Ordering Part Numbers:

Actuator Controller, CANopen® P/N: **AX023241**

Actuator Controller, 250 kbps SAE J1939 P/N: **AX023240** (Refer to TDAX023240)

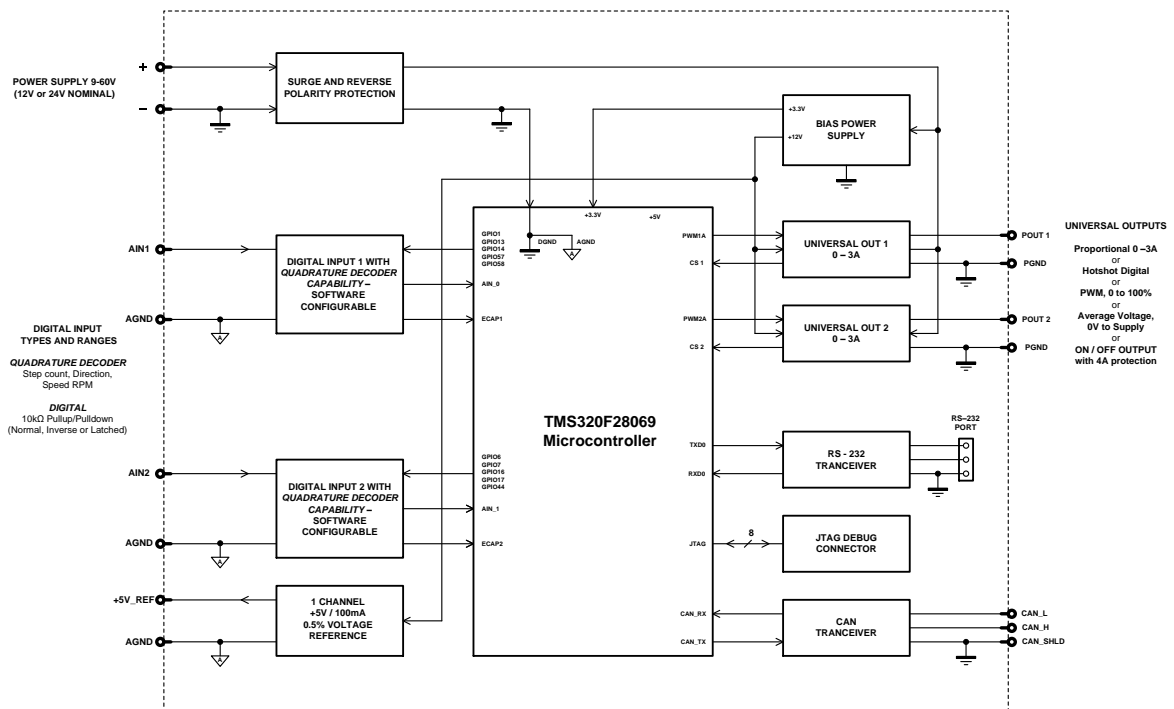
### Accessories:

**PL-DTM06-12SA** Mating Plug Kit

**EDS File**

**Description:** The Dual Input, Dual Output Valve Controller (2i2o) is designed for extremely versatile control of up to two proportional outputs to directly drive coils or other loads. Its flexible circuit design gives the user a wide range of configurable input or output types. The sophisticated control algorithms allow the user to program the controller for a wide range of applications without the need for custom software. The controller has two digital inputs to interface with quadrature encoders. The two inputs can be configured to measure digital signals generated by a quadrature encoder unit. The High Temperature Quadrature Encoder Input 2 Output controller has configuration options for specifying various Quadrature Encoder unit parameters, such as step count scaler, direction/polarity of rotation, static step count offset and number of quadrature encoder pulses per revolution (for speed measurements). The controller has two inputs for detecting the pulses generated by a quadrature encoder unit. The three measurements (step count, direction and speed) are determined using these two input signals. There are also two universal outputs that can be setup to drive: proportional current (up to 3A each); hotshot digital current; proportional voltage (up to supply); proportional PWM; or straight on/off digital loads. All I/O ports on the unit are independent from one another. The unit is a highly programmable controller, allowing the user to configure it for their application. Its sophisticated control algorithms allow for open or closed loop drive of the proportional outputs. It can be operated as either a self-contained control system, driving the outputs directly from the on-board inputs, and/or it can be integrated into a CAN network of controllers. All I/O and logical function blocks on the unit are inherently independent from one another, but can be programmed to interact in a large number of ways. The controller has a number of built-in protections that can shut off the outputs in adverse conditions. They include hardware shutoffs to protect the circuits from being damaged as well as software shutdown features that can be enabled in safety critical systems. All setpoints are user configurable using standard CANopen® tools.

## Block Diagram



## Technical Specifications:

Specifications are indicative and subject to change. Actual performance will vary depending on the application and operating conditions. Users should satisfy themselves that the product is suitable for use in the intended application. All our products carry a limited warranty against defects in material and workmanship. Please refer to our Warranty, Application Approvals/Limitations and Return Materials Process as described on <https://www.axiomatic.com/service/>.

### Inputs

Power Supply Input - Nominal	12 or 24VDC nominal (9...60 VDC power supply range)
Protection	Reverse polarity protection is provided. Surge protection up to 65V is provided. Overvoltage shutdown of the output load is provided. Undervoltage protection (hardware and software shutdown at 7.5V) is provided.
CAN	CANopen®
Voltage Reference	One provided 5V +/- 0.2% error Can source up to 50mA without derating
Analog GND Reference	One provided
Universal Signal Inputs	2 fully independent digital inputs are provided. Refer to Table 1.0 All inputs are user selectable as Quadrature Encoder or Digital input types. Inputs are sampled multiple times per millisecond. Protected against shorts to GND or +Vps (up to 60 Vdc) All input channels can handle negative voltage inputs down to -2VDC due to voltage spikes or noise. Response time to change at the input 2 mSec +/- 1 mSec (without software filtering) unless otherwise noted.

**Table 1.0 – Input – User Selectable Options**

Digital Input Functions	Discrete Input, Quadrature Encoder Input (Steps, Direction, Speed in RPM) 12-bit Analog to Digital
Digital Input Level	12V
Quadrature Encoder Input	Configurable 1kΩ pullup or 10kΩ pulldown resistor (to GND) which can also be disabled (floating input) Rising/Falling edge threshold 2.0V +/- 0.1V Number or pulses per revolution are configurable. Custom scaler for encoder steps counter value. There is a configurable polarity of direction of rotation.
Digital Input	Normal, Inverse or Latched (pushbutton) Configurable 1kΩ pullup or 10kΩ pulldown resistor (to GND) which can also be disabled (floating input) Rising/Falling edge threshold 2.0V +/- 0.1V Input debouncing time is selectable.

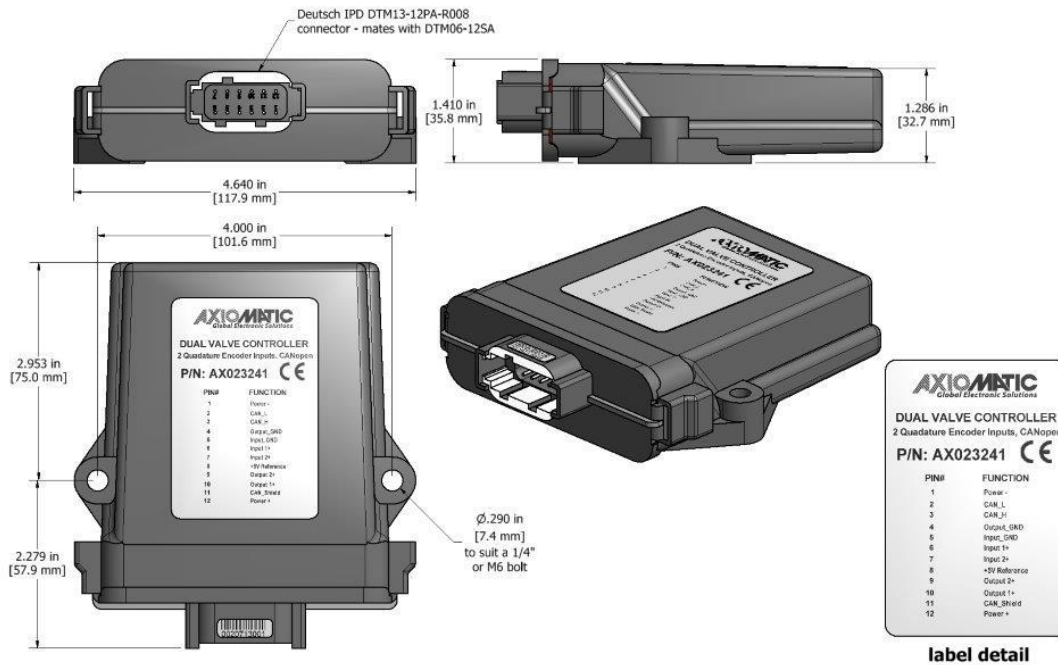
### Outputs

CAN	CANopen®
Response Time	1 mSec.
Protection	Fully protected against short circuit to ground or +Vps Grounded short circuit protection will engage at 4.5A +/- 0.5A. Unit will fail safe in the case of a short-circuit condition, and is self-recovering when the short is removed.
Power GND Reference	One Provided
Universal Outputs	Two independent software controlled outputs selectable as: Proportional Current; Hotshot Digital; PWM Duty Cycle; Proportional Voltage; or On/Off Digital types  Half-bridge outputs, current sensing, grounded load. High side sourcing up to 3A  All output types have configurable minimum and maximum output levels within the range for the type selected.

Configurable Output Options	<p>Current Outputs: 1mA resolution, accuracy +/- 2% error  Software controlled PID current  Range 0 to 3000 mA  Fully configurable dither superimposed on top of output current  Configurable from 50 to 400Hz amplitude  High frequency output drive at 25kHz</p> <p>Voltage Outputs: 0.1V resolution, accuracy +/- 3% error  Average voltage output based on unit power supply  High frequency drive at 25kHz  Additional external filtering is required to create a DC voltage</p> <p>PWM Outputs: 0.1% resolution, accuracy +/- 1% error  Range 0 to 100%  Output Frequency: 1 Hz to 25 kHz  Configurable frequency ONLY if no current output types are used, otherwise default 25kHz is used</p> <p>Digital On/Off:  Load at supply voltage must not draw more than 3A.</p>
-----------------------------	--

### General Specifications

Quiescent Current	109 mA @ 12Vdc Typical; 66 mA @ 24Vdc Typical
Microcontroller	TI TMS320F2806x, 32-bit, 256 KB flash program memory, 100 KB RAM
EMC Compliance	CE marking
Vibration	Random Vibration: 7.7 Grms peak Sinusoidal Component: 10 g peak Based on MIL-STD-202G, Methods 204G and 214A
Diagnostics	Each input and output channel can be configured to send diagnostic messages to the J1939 CAN network if the I/O goes out of range. Diagnostic data is stored in a non-volatile log. Refer to the User Manual for details.
Additional Fault Feedback	There are several types of faults that the controller will detect and provide a response: unit power supply undervoltage and overvoltage, microprocessor over temperature and lost communication. They can be sent to the J1939 CAN bus.
Control Logic	User configurable functionality using standard CANopen® tools Refer to the User Manual for details.
Communications	1 CAN port (CANopen®) SAE J1939 models are available.
CAN User Interface	EDS File is downloadable from <a href="http://www.axiomatic.com">www.axiomatic.com</a> . Standard CANopen® tools (not supplied)
CAN Response Time	Per the CANopen® standard, the maximum recommended transmit rate for any message is 10ms. Response time of feedback on the CAN to changes at the I/O will be a combination of the I/O type's response time and the configurable software filtering, ramps, delays, etc. that were selected in the application.
Reflashing Software over CAN	Reflash software over the CAN bus using the Axiomatic Electronic Assistant.
Enclosure	High Temperature Nylon PCB Enclosure – (equivalent TE Deutsch P/N: EEC-325X4B) 4.64 x 5.23 x 1.41 inches 117.90 x 132.90 x 35.80 mm (W x L x H excluding mating plugs) Refer to the dimensional drawing.
Protection	IP67 rating for the product assembly
Weight	0.50 lbs. (0.23 kg)
Temperature Rating	-40°C to +125°C (-40°F to 257°F)
Network Termination	It is necessary to terminate the network with external termination resistors. The resistors are 120 Ohm, 0.25W minimum, metal film or similar type. They should be placed between CAN_H and CAN_L terminals at both ends of the network.
Installation	Mounting holes sized for ¼ inch or M6 bolts. The bolt length will be determined by the end-user's mounting plate thickness. The mounting flange of the controller is 0.63 inches (16 mm) thick. All field wiring should be suitable for the operating temperature range, rated voltage and current. Wiring to the product must be in accordance with all applicable local codes. Install the unit with appropriate space available for servicing and for adequate wire harness access (6 inches or 15 cm) and strain relief (12 inches or 30 cm).



Electrical Connections	<p>12-pin connector (equivalent TE Deutsch P/N: DTM13-12PA-R008) 20 AWG wire is recommended for use with contacts 0462-201-20141.</p> <table border="1"> <thead> <tr> <th colspan="2">CAN and I/O Connector</th> </tr> <tr> <th>Pin #</th> <th>Description (Notes)</th> </tr> </thead> <tbody> <tr><td>1</td><td>BATT -</td></tr> <tr><td>2</td><td>CAN_L</td></tr> <tr><td>3</td><td>CAN_H</td></tr> <tr><td>4</td><td>P_GND (Out 1 and Out 2)</td></tr> <tr><td>5</td><td>Analog_GND (Input 1 and Input 2) (ENC_GND)</td></tr> <tr><td>6</td><td>Input 1+ (ENC_A)</td></tr> <tr><td>7</td><td>Input 2+ (ENC_B)</td></tr> <tr><td>8</td><td>+5V Ref (ENC_+5V)</td></tr> <tr><td>9</td><td>Output 2+ (Default: Not Used)</td></tr> <tr><td>10</td><td>Output 1+</td></tr> <tr><td>11</td><td>CAN_Shield</td></tr> <tr><td>12</td><td>BATT +</td></tr> </tbody> </table>	CAN and I/O Connector		Pin #	Description (Notes)	1	BATT -	2	CAN_L	3	CAN_H	4	P_GND (Out 1 and Out 2)	5	Analog_GND (Input 1 and Input 2) (ENC_GND)	6	Input 1+ (ENC_A)	7	Input 2+ (ENC_B)	8	+5V Ref (ENC_+5V)	9	Output 2+ (Default: Not Used)	10	Output 1+	11	CAN_Shield	12	BATT +
CAN and I/O Connector																													
Pin #	Description (Notes)																												
1	BATT -																												
2	CAN_L																												
3	CAN_H																												
4	P_GND (Out 1 and Out 2)																												
5	Analog_GND (Input 1 and Input 2) (ENC_GND)																												
6	Input 1+ (ENC_A)																												
7	Input 2+ (ENC_B)																												
8	+5V Ref (ENC_+5V)																												
9	Output 2+ (Default: Not Used)																												
10	Output 1+																												
11	CAN_Shield																												
12	BATT +																												
Mating Plug Kit	<p>Axiomatic P/N: <b>PL-DTM06-12SA</b>. It is comprised of the following TE Deutsch part equivalents: plug (DTM06-12SA); wedgelock (WM12S); and 12 contacts (0462-201-20141) as well as 6 sealing plugs (0413-204-2005).</p>																												

CANopen® is a registered community trademark of CAN in Automation e.V.

Form: TDAX023241-12/31/23