



| TOLERANCES           |                      |  |  |
|----------------------|----------------------|--|--|
| fabrication          | machining            |  |  |
| X.XXX +/- 0.015      | X.XXX +/- 0.005      |  |  |
| X.XX +/- 0.031       | X.XX +/- 0.010       |  |  |
| X.X +/- 0.031        | X.X +/- 0.015        |  |  |
| fractional +/- 0.031 | fractional +/- 0.031 |  |  |

|          |  |          |           |                                                                 |             |          |
|----------|--|----------|-----------|-----------------------------------------------------------------|-------------|----------|
| MATERIAL |  | DRAWN    | DATE      | TITLE                                                           |             |          |
|          |  | TF       | 3/23/2017 | Bidirectional Valve Controller, 4 Inputs, 2 Outputs, NFC, J1939 |             |          |
| FINISH   |  | CHECKED  | DATE      | DWG REV                                                         | DWG NO      | PART REV |
|          |  | APPROVED | DATE      | D1                                                              | AX024010-MD | A        |
|          |  |          |           | SCALE                                                           | PART NO     | SHEET    |
|          |  |          |           | full                                                            | AX024010    | 1 of 1   |

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